

# **TACSTAR**<sup>®</sup>

## **SLIMLINE**

### **SIDESADDLE**<sup>®</sup>

Our SideSaddle line has gained a large following because of their convenient placement of shells right where you need them for fast reload. We have taken the SideSaddle to the next level with the Slimline version. We use a non-glare, anodized aluminum backing plate material and we contoured the plate so that it takes up less space on the receiver and has fewer areas that could potentially snag. We also changed the shell carrier itself to our proprietary, flexible, synthetic rubber material, which offers durability and weather resistance as well as secure shell retention. The shell carrier is also smaller in size, adding to the overall sleek appearance.

#### Installation Instructions Mossberg 500/590

- 1) Check to be sure that the shotgun is not loaded and leave the action open.
- 2) Using an appropriate size punch, push out the trigger assembly retention pin located above and just to the rear of the trigger. Hold the trigger assembly in place inside the receiver.
- 3) Place the Sidesaddle against the side of the receiver (opposite the ejection port) and align the mounting hole in the plate with the hole in the receiver where the pin was removed.
- 4) Push one half of the supplied two piece screw (with internal threads and beveled head) through the hole in the mount and into the receiver. You will need to be sure that the holes through the trigger assembly line up with the holes in the receiver.
- 5) Put the other half of the supplied screw (with external threads and flat head) into the receiver from the opposite side. Lightly tighten the two screws together so the rail mount can still be repositioned for the following steps.
- 6) Position the shotgun so that the ejection port is facing up and remove the ejector screw on the opposite wall of the receiver.
- 7) Replace this screw with the supplied, longer 8-32 screw and tighten securely. The end of this screw should protrude through the hole in the Sidesaddle.
- 8) Turn the shotgun over and thread the supplied 1/4" hex nut onto the end of the screw. Securely tighten the nut with an open end 1/4" wrench. Note: we recommend the use of a removable thread locker on the nut.
- 9) Securely tighten the two screws installed in step 4 and 5.

#### Installation Instructions Remington 870/1100/11-87 and Mossberg 930

- 1) Check to be sure that the shotgun is not loaded.
- 2) Using an appropriate size punch, push out the trigger assembly retention pins located just above the trigger guard. Hold the trigger assembly in place inside the receiver.
- 3) Place the Sidesaddle against the side of the receiver (opposite of the ejection port) and align the two mounting holes in the plate with the two holes in thereceiver.
- 4) Remington: Push one half of the supplied 1/4" diameter screw (with internal threads and beveled head) through the hole in the Sidesaddle and into the rear hole in the receiver. You will need to be sure that the holes through the trigger assembly line up with the holes in the receiver.
- 5) Push the other half of the supplied 1/4" screw (with external threads and flat head) into the receiver from the opposite side. Tighten the two screws securely together.
- 6) Repeat the above steps #4 and #5 with the smaller diameter screw in the front receiver hole.
- 7) Mossberg 930: Same as Rem., except both screws are the same diameter.

**IMPORTANT FOREND ADVISORY:** If your shotgun is equipped with a field grade forend that extends onto the sides of the receiver, it will hit the 6 shell SideSaddle and not cycle fully. To remedy; shorten the length of the forend or equip the shotgun with a TacStar forend. Most forend types will work with TacStar 4-shell SideSaddles without modification.

**NOTE:** TacStar recommends the use of Loctite 242 on all screws.

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**WARNING:** This product can expose you to lead, which is known to the state of California to cause cancer, birth defects, or other reproductive harm.

MADE IN USA

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