# **M**itutoyo

Toolmakers' Microscopes TM Series



## Mitutoyo

**Bright and Clear Field of** View. Best Performance in **Small-model Class.** 

#### **FEATURES**

 Newly designed LED illuminators provide enhanced observation for higher accuracy and resolution.



Newly designed LED illumination Conventional illumination



available for applications requiring all-round lighting. 176-208A

A vernier scale mounted outside the eyepiece enables simple angle measurement.

Eyepiece



## **Optional Accessories**

Eyepieces and Objectives see page 4

#### **Digital Imaging with Software**

Order No.	Description
64AAB429	MOTICAM 2, 2.0 MEGAPIXEL-1/3" CMOS, USB
64AAB430	MOTICAM 3, 3.0 MEGAPIXEL-1/2" CMOS, USB
64AAB431	MOTICAM 5, 5.0 MEGAPIXEL-1/2.5" CMOS, USB
64AAB432	MOTICAM 580, 5.0 MEGAPIXEL-1/2.3" CMOS, USB/HDMI
64PMI237	MOTICAM EYETUBE ADAPTOR



#### LED ring light 64AAB214



#### **Digimatic Micrometer Heads** (LCD readout)

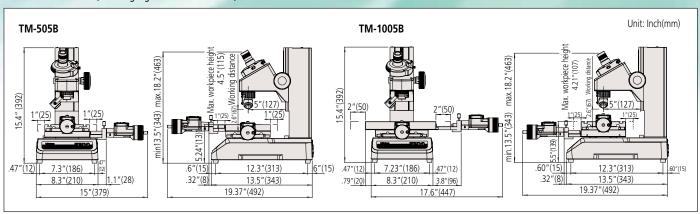


#### **SPECIFICATIONS**

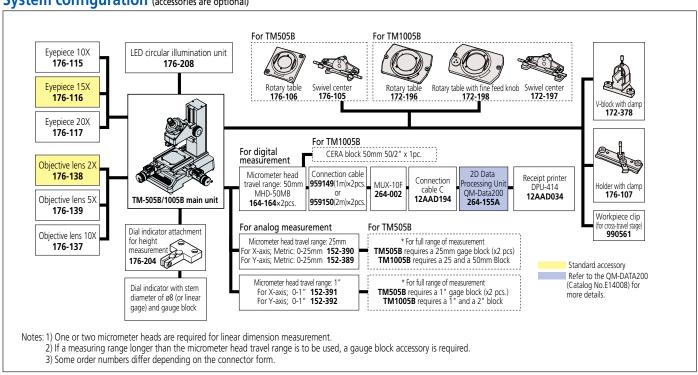
Model No.		TM-505B	TM-A505B	TM-1005B	TM-A1005B		
Order No.		176-818A	176-820A	176-819A	176-821A		
Optical tube		Monocular type (Vertical tilt angle: 60°)					
Observation image		Erect					
Eyepiece protractor		Resolution (graduation): 1°, Rotation angle: 360°, Resolution (angle): 6', Adjustable zero point					
Eyepiece		Standard accessory: 15X (field number: 13), Options: 10X, 20X					
Objective lens		Standard accessory: 2X, Options: 5X, 10X					
Microscope head	Maximum height of workpiece	4.53" /	115mm	4.21" / 107mm			
	Focusing method	Manual (Coarse feed)					
Illumination	Transmitted illumination	Stepless brightness adjustment, White LED light source, With green filter					
unit	Surface illumination	Oblique	Oblique single-source type, Stepless brightness adjustment, White LE				
Cross-travel stage	Measuring range	2" x 2" /	50×50mm	4" x 2" / 100×50mm (An optional 2"/50mm gauge block is required to cover full range. A CERA block is recommended.)			
	Table size	16" x 6" /	52×152mm	9.44" x 6" / 240×152mm			
	Usable area of the stage glass	3.8" x 3.8"	/96×96mm	6" x 3.8" / 154×96mm			
	Maximum stage glass loading	11 lbs. / 5kg					
Linear measurement method		Micrometer heads optional	Micrometer heads included	Micrometer heads optional	Micrometer heads included		
Resolution		N/A	.00005"/1µm	N/A	.00005 "/1μm		
Micrometer head travel range		N/A 2 "/50mm		N/A	2"/50mm		
Power supply		120VAC Maximum power consumption: 4.2W					
Main unit mass		31 lbs.	/ 14kg	33 lbs. / 15kg			



#### **DIMENSIONS** (including digital micrometer heads)



#### System configuration (accessories are optional)



### **Eyepiece-Objective Performance Table**

	Eyepiece 10X (176-115)			Eyepiece 15X (Standard accessory)			Eyepiece 20X (176-117)		
	Total magnification	Viewing field	Depth of focus	Total magnification	Viewing field	Depth of focus	Total magnification	Viewing field	Depth of focus
Objective 2X (Standard accessory)	20X	ø.256" (ø6.5mm)	158µm	30X	ø.256" (ø6.5mm)	124µm	40X	ø.197" (ø5mm)	107µm
Objective 5X (176-139)	50X	ø.102" (ø2.6mm)	56µm	75X	ø.102" (ø2.6mm)	47µm	100X	ø.079" (ø2mm)	42µm
Objective 10X (176-137)	100X	ø.051" (ø1.3mm)	24µm	150X	ø.051" (ø1.3mm)	21µm	200X	ø.039" (ø1mm)	19µm



176-115

Magnification



10X

176-115

13







176-117

10

176-116\*

13







Magnification 2X 5X 10X Order No. 176-138 176-139 176-137 Numerical 0.07 0.10 0.14 aperture Working 2.638" 1.299" .551" (14mm) (67mm) (33mm) distance \*Standard accessory

Field number \*Standard accessory

Order No.

Coordinate Measuring Machines Vision Measuring Systems











Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top-quality measuring products but one that also offers qualified by comprehensive services that ensure your staff can

Mitutoyo offers product and metrology training, used in modern measuring technology. We can also measurement challenges in-house on a sub-contract