HELLY HANSEN WORKWEAR APPAREL / 2020 ENGLISH



TRUSTED BY
PROFESSIONALS

OUR MISSION:

WE MAKE PROFESSIONAL GRADE GEAR TO HELP PEOPLE STAY AND FEEL ALIVE



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INNOVATION SINCE **1877**

From our home in Norway, Helly Hansen has been making professional grade gear that helps people stay and feel alive for the last 140 years.

In 1877, after many years at sea, Norwegian captain Helly Juell Hansen and his wife, Maren Margarethe, began producing oilskin jackets, trousers, sou'westers and tarpaulins, made from coarse linen soaked in linseed oil. Since then, the legacy of Helly Hansen lives on, developing and creating a long list of first-to-market innovations.

1949 HELOX - THE NEXT EVOLUTION IN WATERPROOF

Helox waterproof fabric featured a thin sheet of translucent PVC plastic that was sewn into coats to make them waterproof. It was revolutionary technology that became the must-have protection for outdoor use. With a production of 30,000 coats each month, the success was almost immediate and was used by the Norwegian delegation at the 1952 Olympic Games in Helsinki.

1961 FIBERPILE - THE TECHNICAL MIDALYER IS INVENTED

Helly Hansen partnered with Norwegian Fiber Pile Inc. And developed the orignal Fiberpile - the first fleece. It featured a high warmth to weight ration and maintained its thermal qualities even when wet, making it a favorite of lumberjacks and outdoor enthusiasts. The concept lives on and the modern version of Propile is still in production today.

1970 LIFA - THE BIRTH OF TECHNICAL BASE LAYER

HH's LIFA® revolutionized the industry with the introduction of the first technical base layers. LIFA® moves moisture away from the body allowing users to stay warm and comfrotable. It has been used by professionals on every ocean, many of the world's tallest peaks and was included in Outside Magazine's list of The Most Influential Gear of All Time in 2012. LIFA® remians the cornerstone of what we believe is the best technical base layer available today.

1972

Helly Hansen launches PVC foam with closed cells for use in life jackets. The foam is the preferred flotation material 30 years later.





1984 HELLY TECH® - THE WATERPROOF AND BREATHABLE SOLUTION

Helly Tech® waterproof and breathable fabric was launched in the 1980's, winning awards and setting the new standard for performance and protection. It also provided the final layer for the 1986 introduction of the Helly Hansen 3-Layer System™, an industry - first program educating people on how to dress for the outdoors. Today, Helly Tech® fabrics are engineered to deliver the specific demands of professional skiiers, sailors, and at workplaces around the world.

1990 PROWOOL - THE PERFECT BLEND OF LIFA® AND MERINO

The Prowool (renamed HH Lifa® Merino) base layer for cold weather conditions was launched in the lat 90's, combining Lifa® Stay Warm Technology™ with Merino wool for both moisture transport and added warmth. Designed for professionals facing the coldest conditions it quickly became the go-to piece for performance, warmth and comfort in extreme environments.

2012 H'FLOW™ - A BETTER SOLUTION FOR TEMPERATURE REGULATION

Helly Hansen introduced the new H²FLOW™ Technology in 2012 with the H²FLOW™ Jacket, which won an Award for Design Excellence from the Norwegian Design Council. The patented H²FLOW™ Jacket features an airflow venting system and a protective barrier. It allows adventurers to efficiently regulate their body temperature.

2018 LIFA® MAX -OUR WARMEST BASE LAYER IN COLD CONDITIONS

Helly Hansen introduces its warmest base layer to date by thickening the already tried and tested Lifa® fibers to produce a warmer, lightweight and flexible garment. The enhanced, unrivaled warmth and comfort is why we believe Lifa® Max is the best technical base layer available today.

2019 LIFALOFTTM

With increased warmth, lightweight insulation and superior moisture management properties, LifaloftTM technology is an insulation revolution that will keep you warmer with less weight and bulk compared to traditional polyester insulation. Developed in cooperation with Primaloft[®], LifaloftTM is a combination of Lifa[®]'s unique insulation structure and Primaloft[®]'s extensive knowledge in synthetic insulation.

FOR THE PEOPLE

The textile and garment industry is made up of a complex supply chain stretched all over the globe. It covers industries such as chemical suppliers, garment manufacturers and cotton crops often situated in countries with weak social regulations.

Helly Hansen has been a member of the Norwegian Ethical Trade organization since 2003 and their main support goes to helping us map our supply chain and engage in projects which improve people's rights and fair payment. Additionally, we have a close relationship with a majority of our Tier 1 and Tier 2 suppliers. Cooperation based on trust and mutual respect has been a part of our core values since the founding of Helly Hansen in 1877.

Moreover, our manufacturing code of conduct, which is communicated and signed by all our Tier 1 and Tier 2 suppliers, is based on key UN and International Labor Organization conventions and documents. We perform social audits on a yearly basis with all our Tier 1 suppliers, including approved sub-contractors. However, to achieve economic and social progress, our main focus is on social dialogue projects. Social dialogue is an integral aspect of achieving workplace harmony, leading to a better organization and greater productivity.

WE SUMMARIZE OUR FOCUS FOR THE PEOPLE IN FOUR MAIN AREAS:

- 1. Building long-term relationships based on trust and mutual respect.
- 2. Manufacturing code of conduct communicated and signed by all Tier 1 suppliers, including sub-contractors.
- 3. Yearly social audits.
- 4. Enabling "social dialogue" in the workplace to strengthen workers' rights as well as performance and productivity.

Sustainability & Responsibility

Helly Hansen strongly believes that long term commercial success can only be achieved by respecting, protecting and promoting ethical values, human rights, labor rights and the environment. We continuously work to improve our policies and practices, enabling us and our suppliers to achieve the highest standard in terms of social and environmental values. We drive improvement for people, and for the planet, working towards making a positive impact on the lives we touch and the environment we are all dependent on protecting.

FOR THE PLANET

Helly Hansen's DNA is intertwined with water. The brand was founded by a sea captain in 1877 on the Norwegian Fjords and to this day provides professional grade gear for use on water and snow around the world. Our love of water has led us to choose water as our leading sustainability effort. Apparel production uses a lot of water and is a major contributor to water pollution. This is why we will focus our research efforts, our engineering developments and consumer awareness campaigns around ensuring water around the worlds stays as clean as the Norwegian fjords. We are passionate supporters of many other environmental issues and will continue to be proactive participants in improving the overall standards of the Outdoor Industry but within water issues we will be thought leaders, research pioneers and drive awareness of clean water challenges to our consumers and partners across the value chain.

OUR ENVIRONMENTAL FOCUS AREAS ARE BUILT ON 3 MAIN PILLARS WHERE WE FEEL WE CAN HAVE THE BIGGEST IMPACT:

1. EFFICIENT USE OF WATER, CHEMICALS & ENERGY

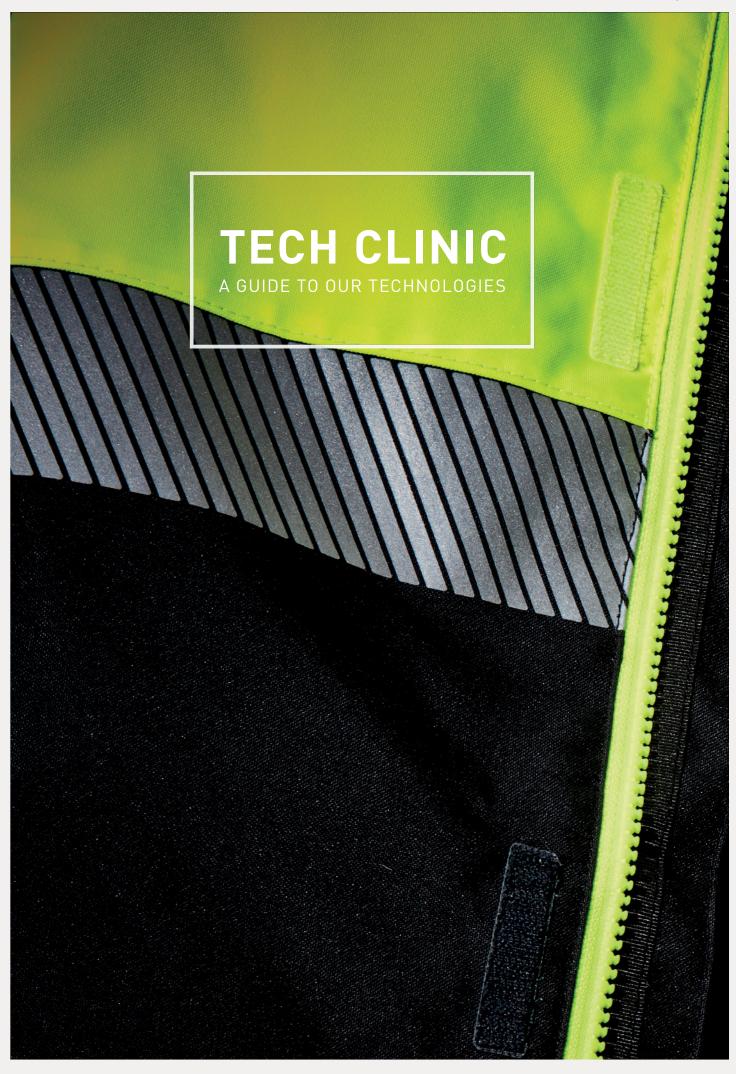
- Helly Hansen has been prioritizing bluesign approved materials for over 10
 years and today almost 90% of our main fabric is blueisgn approved. Bluesign
 is an in-put stream management system controlling that only allowed chemistry is applied, as well as it reduces water and energy consumption and air
 emission on production sites.
- Water consumption has always been a challenge in the textile industry. Here
 we have been driving change beyond regulations and certifications since the
 70's by only using water-free dyeing technologies on our LIFA® base layers. We
 are now adopting these types of technologies on a larger scale, helping us save
 even more water than before.

2. TRACEABILITY AND TRANSPARENCY

- We are proud of the close cooperation we have with our suppliers and nominate 100%
 of the materials used in our garments, down to every detail. We also have a relationship with all our material suppliers (Tier 2) which ensures traceability of all the components we are using.
- Helly Hansen has identified the focus materials and chemicals we use requiring full transparency back in the supply chain. Some of the focus materials and chemicals we
 use are down, wool, PVC, fluorocarbons and flame-retardant treatments.

3. CLOSED LOOP SYSTEMS

- The biggest favour we can do for the environment is to produce less stuff and
 instead invest in products with quality and longevity. We don't compromise
 on quality and want our products to be alive for as long as possible. We have
 stringent quality controls in the laboratory, in production and via field testing
 with our ambassadors ensuring products that live up to their expectations and
 beyond.
- Revitalization of materials and products helps us reduce our environmental impact, makes us invest in research and also help adopting existing solutions and technologies related to closed loop models and materials.





3-LAYER SYSTEM



Often referred to as second skin, Helly Hansen base layers are vital to temperature regulation and moisture management in any setting. As you work hard, our LIFA® Technology moves moisture away from the skin, leaving you dry and comfortable. Our current range of base layers are categorized by warmth level, allowing you to select the best fit for your need.



When faced with colder conditions, Helly Hansen thermal midlayers trap warm air from your body to insulate when you need it most. As you warm up, some of our midlayers can ventilate to expel excess heat and like our base layer range, also allow moisture to pass through, keeping you dry and warm for long days on site. Midlayers should always be selected according to the conditions and activity you're faced with.



The final component to the 3-layer system is an outer, protective outer layer. Using our award-winning Helly Tech® waterproof membrane, we have been able to create a wide range of durable, protective and seam sealed jackets for all-season use. It is important that the outer layer is also breathable, allowing for proper ventilation and moisture management to combat overheating. Depending on the temperature, the outer layer can protect you from wind, rain or snow, making it a vital piece to any collection.



HELLY HANSEN INTRODUCED THE 3-LAYER SYSTEM TO THE INDUSTRY IN THE EARLY 70S, AND WE'VE BEEN PUSHING IT FORWARD EVER SINCE BY CONSTANTLY IMPLEMENTING NEW TECHNOLOGIES IN OUR GEAR. OUR UNIQUE FLEXIBLE SYSTEM ENABLES YOU TO STAY COMFORTABLE AND PROTECTED WHATEVER WORKING CONDITIONS YOU ARE EXPOSED TO; HEAT OR COLD, RAIN OR SNOW.





LIFA® is an ultra-light weight base layer fabric that works perfectly in the autumn and winter. HH LIFA® delivers light insulation and moisture management through its 100% single layer LIFA® fibers. The LIFA® technology works best when layered under another garment, as the more garments you wear, the further the sweat and moisture will be transported out of the fabric and away from your skin.



LOW ACTIVITY



WARMTH LEVEL

Professional level warmth and moisture management.



Our warmest technical base layer with 100% LIFA® fibers.

WARMTH LEVEL



LIFA® ACTIVE HI VIS

WARMTH LEVEL

Versatile, all season comfort featuring supercharged drying next to skin.



LIFA®

WARMTH LEVEL

Professional level performance and moisture management.

COLD WEATHER

WARM WEATHER

H²FLOWTM

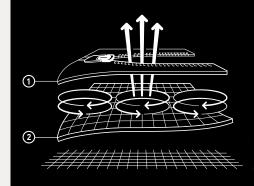
WARMER. COOLER. DRIER.



 H^2Flow^{TM} allows you to control your body's temperature. The technology optimizes insulation, using air pockets or holes that store warmth from the body and, at the same time, allows you to control heat and airflow through ventilation zippers, enabling the cold air to enter and the warm air to exit.



Negative or positive air space is created by adding or subtracting fabric on the inside of the garment to allow this extra air space to be filled with air heated up by the body. In both cases, the purpose to create pockets of air in strategic areas of the body, trapped in these channels or spaces. The air contained in these pockets heats up from the body heat of the wearer, and keeps you warm.



HOW H²FLOW™ WORKS

Ventilation zippers let cold air in if you get too warm. Air pockets or holes store warmth from your body, so all H^2Flow^{TM} jackets have a high warmth to weight ratio.







HOW LIFALOFT™ WORKS:

The unique hydrophobic properties of the Lifa® fibers deliver moisture management necessary for high endurance activities, whilst the PrimaLoft® structure offers high insulation and breathable performance insulation for all active pursuits.

LIFALOFTTM insulation is based on LIFA[®] fiber technology that is engineered into a lightweight structure that traps more air than standard polyester, providing extra warmth; the fiber does not absorb water, making the insulation technology ideal for intense activities in variable winter or summer conditions.

TECHNICAL DETAILS



LIFALOFT^M's insulation creates more air pockets, giving more warmth



LIFA® fibers have better moisture transportation properties

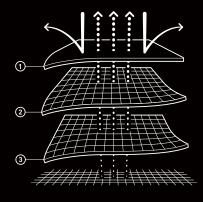


A better environmental option

HELLY TECH®

WATERPROOF. BREATHABLE. GUARANTEED.

Helly Tech® is the waterproof and breathable outer layer between you and the elements. Its unique membrane stops water molecules going in, but lets moisture molecules escape. Keeping you dry from the outside and comfortable on the inside.



HOW HELLY TECH® WORKS

- 1. DWR treated outer fabric is windproof and water-repellent
- 2. Waterproof and breathable membrane or coating
- 3. Highly breathable inner fabric, mesh or lining





Helly Tech® is constructed with Polymer Polyurethane (PU) based membranes and coating technologies. The PU membrane gives softness and stretch to the fabric, while the coating allows waterproofness and breathable qualities. Helly Tech® is made either with Hydrophilic barrier membranes or Microporous membranes, depending on the end-use purpose of the fabric.



The Hydrophilic barrier works on an osmotic principle, keeping salts from entering and blocking the pores. The Micro-porous PU membranes are hydrophobic- "water hating" polymers. This membrane construction is responsible for the waterproofness of Helly Tech®, making the pores up to 20.000 times smaller than water droplets, while allowing breathability since the pores are up to 700 times larger than a water vapor molecule, allowing the evaporation of sweat and heat.



Helly Tech® is actually more than just a fabric – it is a combination of a DWR-treated outer fabric, a highly breathable and waterproof membrane, fully sealed seams and often a highly breathable inner fabric, mesh or lining.

The seams of the products are taped over with a waterproof ribbon and glue, preventing any water from entering the small gaps between the stitches of the seams.



THERE ARE NUMEROUS TYPES OF HELLY TECH® FABRICS. THE MAIN DIFFERENTIATOR IS THE NUMBER OF PLIES (OR LAYERS) THE FABRIC IS BUILT FROM.

Extremely waterproof and breathable designs and constructions. For highly aerobic, extremely wet or unusually long-lasting activities in extremely harsh conditions.

Highly waterproof and extra breathable sport specific designs and constructions. For a wide range of high performance outdoor activities during highly challenging, changing and unpredictable weather conditions.

Fully waterproof, windproof and breathable fabrics and constructions. For all situations and weather conditions where protection from the elements is needed.



3 PLY CONSTRUCTION

Outer fabric + membrane and inner fabricbonded together for lightweight, quick drying and durability.



2,5 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together with protective print on the inside for extreme lightweight and packability.



2 PLY CONSTRUCTION

Outer fabric + membrane or coating bonded together for breathable waterproofness, protected by inside lining or mesh adding warmth and comfort.

LAB TESTS

WATER COLUMN, ISO 811 and JIS LIS L 1092-B1

Gives the value pressure mm of water held back by fabric. 10.000mm is the same pressure you would experience diving to 10m or equal to the pressure from a fire hose.

BREATHABILITY, JIS L 1099-1985-B1

Gives the value of $g/m^2/24h$ - the amount of water molecules that can pass through 1 square meter of fabric within 24 hours.

15.000 grams breathability equals that a jacket is able to pass 30 lites of water in 24 hours. In comparison, our human body perspirates 1 liter per 24 hours.

WATER REPELLENCE, ISO 4920: 1981 and AATCC 35-2006 Spray test: testing of the durable water repellence before and after washing, by drizzling the fabric and measure how many drops that bounce up and if any attaches or wets out the fabric surface.

CARING FOR YOUR HELLY TECH® GARMENTS

TAKING CARE OF YOUR HELLY TECH® GARMENTS ARE VITAL TO THE LIFE OF THE PRODUCT. WASHING THEM WILL REMOVE CONTAMINATING SUBSTANCES SUCH AS OILS, DIRT AND SALT FROM THE SURFACE AND RESTORE THE SURFACE TENSION OF THE FABRIC, ALLOWING THE MEMBRANE TO PERFORM AT ITS BEST FOR YEARS TO COME.

Unsure of when it's time to wash your garment Here are a few signs to look for:

If the water and/or rain droplets no longer bead off the surface of the jacket and start leaving a wet mark, the durable water repellency (DWR) treatment may be worn off or de-activated. If the breathability does not seem to be on the same level as when you first purchased your Helly Tech® garment, the membrane could be contaminated.

If you need to re-apply a DWR, we recommend doing so after washing and before tumble drying.

HOW TO WASH YOUR HELLY TECH® GARMENT:

- 1. Make sure you zip up all zippers to avoid any surface damage.
- Wash your product with warm water as instructed on the care label located on the inside of your garment on the left-hand side in a commercial washing machine.
- Do not use fabric softener or other detergents that have softening agents, as it will reduce the fabric surface tension and will have a negative effect on the fabric performance.
- 4. Helly Hansen advises to use a technical washing product and to follow the instructions given by that product. In cases where no technical washing products exist, and you only have the option of normal washing products, Helly Hansen advises to use a liquid washing product with no additives (without perfume, foam or softener).
- A second rinse cycle with water is preferred to remove any detergents that might be left behind on the surface. It is important to remove excess detergent, as it might affect the performance of the fabric.
- After washing, you can safely tumble dry your Helly Tech® garment in order to re-activate the DWR treatment. Please always follow the garment care label for drying instructions.

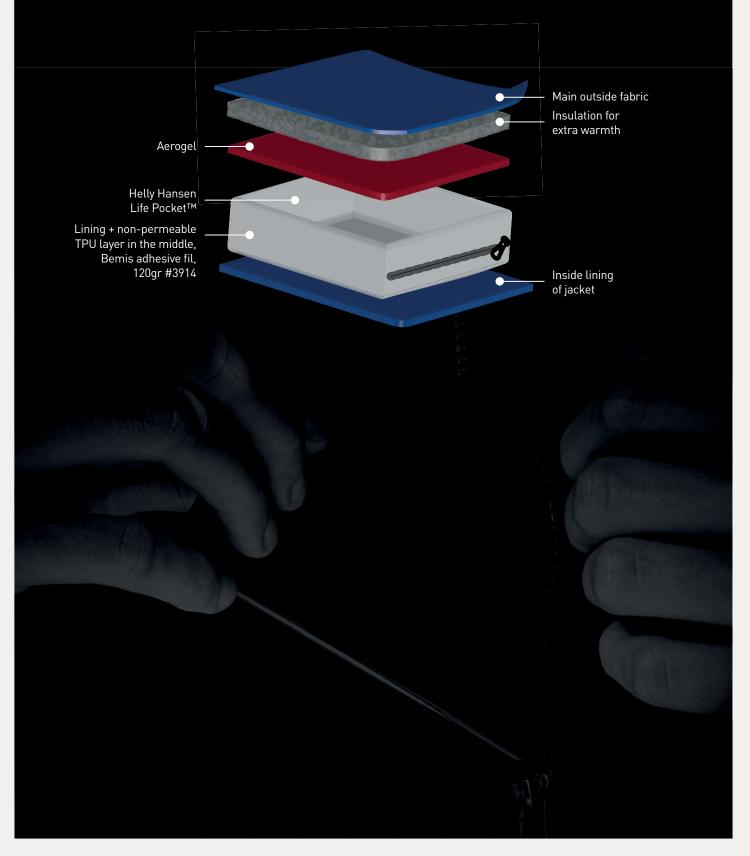
HOW TO RE-APPLY YOUR DWR:

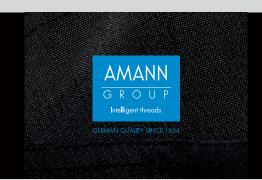
- Take your garment out of the washing machine and hang it, to allow all excess water to drip off.
- 2. Make sure all pockets and zippers are closed
- Read the DWR label from the manufacturer's instructions and spray the DWR across the front and back of the garment, making sure to cover areas of high wear.



LIFE POCKET™

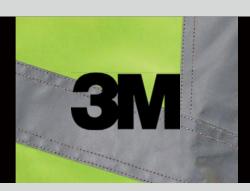
A pocket engineered to preserve your personal electronics' battery life span. Scientifically tested and proven by engineers to extend the battery life of your mobile phone or action camera in cold environments. Through thermal resistant materials and an innovative contruction, the Life PocketTM stays 2 times warmer than a regular pocket.





AMANN

Since 1854, AMANN has been one of the leading international manufacturers of high-quality sewing threads, embroidery threads and Smart Yarns.



3M

Science. Applied to Life.™

3M is a pioneer in developing the science behind retroreflection and has been advancing the technology in new and groundbreaking ways for over 70 years. With more than 35 different products, including many high performance options, 3M™ Scotchlite™ Reflective Material offers one of the largest and most diverse portfolios in the industry. It is a trusted name in reflective material technology.



POLARTEC®

The Cornerstone of fleece insulation

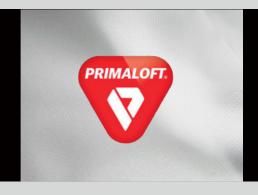
We work extensively with Polartec®, a famous manufacturer of lightweight and warm fleece, which is known for performance, durability and aesthetics. Main benefits for using Polartec® are warmth without high additional weight, high breathability, packable and fast drying.



CORDURA®

Durable. Versatile. Reliable

If It's Made With CORDURA® Fabric, It's Made To Last. CORDURA® fabrics are the perfect combination of durability, versatility and reliability. For more than 40 years, people who love the outdoors have relied on CORDURA® fabrics to be as rugged as they are.



PRIMALOFT®

The world's best down alternative

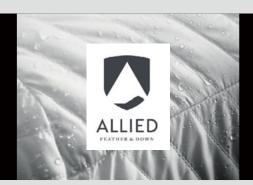
PrimaLoft® is a synthetic insulation technology, offering superior thermal properties with excellent water repellency. It is made up of ultra-fine fibers that form air pockets to trap heat inside. Additional feature of the ultra-fine fiber is super softness.



YKK®

Little parts. Big difference

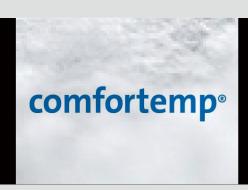
Little parts, Big difference. High quality zippers for all purposes. YKK® is a Japanese company founded in 1934. Today, their products are sold globally and YKK® is reputed as the industry leader for quality and innovative zippers and closures.



ALLIED®

Advanced down technologies

Natural goose down is considered to be the single best insulating material available, due to its lightweight, compressibility and heat retention. Allied Down supplies its customers with the finest quality down and feathers on the market.



COMFORTEMP®

Thermal Insulation

Comfortemp® Thermal Insulation by Freudenberg is a high-performance and sustainable alternative to down. The ultra-soft & lightweight insulation is migration resistant, fast-drying and will not clump when washed. Additionally, the durable insulation offers optimal breathability, ensuring comfortability for extended wear.



OEKO-TEX®

STANDARD 100 by Oeko-Tex Certified®

The Standard 100 by Oeko Tex \circledR is a globally standardized, independent testing and certification system for textile raw material, intermediate & end products of all processing stages and accessories materials used.

The standard aims at making it obvious to the consumer that the labelled textile products have undergone laboratory testing for a wide range of harmful substances, and that the content of those substances remains below the limit values established by the Oeko-Tex Certified® Association."



BLUESIGN®

BLUESIGN® provides a holistic solution for safe and environmentally friendly textile production, working at each step of the supply chain to ensure that products meet rigorous benchmarks with focus on People, Environment and Resources.

CE MARKING

Helly Hansen Workwear's (PPE) products are manufactured and tested in accordance with the standards which support Regulation (EU) 2016/425) and are therefore approved in accordance with CE marking regulations.

PPE directive 89/656/EEC for end users forces employers to make appropriate PPE available to their staff. The end user/employer must carry out risk assessment according to regulation for safety and health at the individual workplace. Helly Hansen advises the end user to read more info on our web site.

Helly Hansen workwear is intended to prevent accidents and injuries during work on exposure to cold, heat, fire, rain and in limited visibility.

The CE marking refers to a safety level on the product. European Directive (89/686/EEC) is the applicable law for the European member states on the issue of personal protective equipment (PPE). European Directive (89/686/EEG) states as a basic requirement for design and manufacturing that PPE is used to make working conditions safer.



EN ISO 20471:2013

HIGH VISIBILITY CLOTHING

CLOTHING FOR PROFESSIONAL USE

This standard specifies requirements for protective clothing capable of signaling the user's presence visually, intended to provide conspicuity of the user in hazardous situations under any light conditions by day and under illumination by vehicle headlights in the dark. High Visibility products maintain demands in EN ISO 20471 which is the European norm for visibility clothing. Garments approved according EN ISO 20471 shall have waistcoat pictogram.

The number beside the pictogram (here \boldsymbol{X}) indicates the garment class.

Jacket and pants class 1 or class 2 can together be class 3 as a set. But only if the visible total area of the set, when standing upright, meets the minimum required area of fluorescent and reflective material for class 3.

Clothing classes are scaled after minimum-demand for area of fluorescent and reflective material at each separate garment.

The stated maximum number of cleaning cycles is not the only factor related to the lifetime of the garment. The lifetime will also depend on usage, care, storage, etc.

Warning level	Fluorescent material	Reflective material
Class 3 - highest	0,80 m²	0,20 m²
Class 2 - medium	0,50 m²	0,13 m²
Class 1 - lowest	0,14 m²	0,10 m²



EN 1149-5:2018

PROTECTIVE CLOTHING

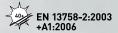
ELECTROSTATIC PROPERTIES

EN 1149 covers the requirements of properties and test methods for measurement of protection against static electricity and the discharge process. EN 1149-1 specifies requirements and test methods for materials intended to be used in the manufacturing of electrostatic dissipative protective clothing (or gloves) to avoid incendiary discharge.

EN 1149-2 specifies a test method for measuring the electrical vertical resistance of protective clothing materials- This European standard is not applicable for specifying protection against mains voltages.

EN 1149-3 specifies methods for measuring the dissipation of electrostatic charge from the surface of materials for garments. This test method is applicable to all materials, including homogeneous materials and inhomogeneous materials with surface conducting fibres and core conducting fibres.

EN 1149-5 specifies material and design requirements for electrostatic dissipative protective clothing, used as part of a total earthed system, to avoid incendiary discharges. The requirements may not be sufficient in oxygen enriched flammable atmospheres. This European standard is not applicable for protection against mains voltages. The material must meet the requirements set out in EN 1149-1 or -3.



PROTECTS AGAINST ULTRAVIOLET RAYS.



PROTECTIVE CLOTHING

ENSEMBLES AND GARMENTS FOR PROTECTION AGAINST COLD.

The standard specifies test methods and requirements of functional properties in garments which are intended to protect against cold (air temperature below -5 °C). Helly Hansen has tested its products according to method B, which means that the insulation (X) has been measured for a garment combination (jacket/pant or coveralls) with a base layer. In addition, air permeability (Y) is measured.

Y(B) = thermal insulation value of ensemble (w/ underwear B)

Y(C) = thermal insulation value of ensemble (w/underwear C)

Y(R) = thermal insulation value of the single garment (w/std clothing R)

AP = Air Permeability class

WP = Water Penetration (optional)



EN ISO 11612:2015

PROTECTIVE CLOTHING

CLOTHING TO PROTECT AGAINST HEAT AND FLAME

This standard specifies performance requirements for garments made from flexible materials, which are designed to protect the wearer's body, except the hands, from heat and/or flame.

All antiflame products approved to EN ISO 11612, should be marked with CE and antiflame-pictogram. The letters below the pictogram shows which exposures the garment the garment protects against.

A = Limited flame spread - A1 - A2 (A1 surface ignition, A2 edge ignition)

B = Convective heat - Level 1 - 3 (best level 3)

C = Radiant heat - Level 1 - 4 (best level 4)

D = Molten aluminium splash - Level 1 - 3 (best level 3)

E = Molten iron splash - Level 1 - 3 (best level 3)

F = Contact heat - Level 1 - 3 (best level 3)

Limited flame spread properties (A) are always recorded. At least one other property, B to F shall be included, where each letter is followed by a number, indicating the level of performance achieved. Number 1 indicates the lowest level of performance which is acceptable. The products are designed to provide additional protection in work environments where industrial workers face sporadic danger of exposure to heat and flames. To increase safety performance, use this garment in combination with other flame-retardant garments. Avoid using synthetic flammable fabrics underneath the garment, since they may melt and cause skin damage.

In the event of an accidental splash of chemical or flammable liquids on clothing covered by this standard, the wearer should immediately withdraw and carefully remove the garments. The clothing shall then be cleaned or removed from service. In the event of a molten aluminium or molten iron splash, the user should leave the working place immediately and take off the garments. In the event of a molten metal splash, garments, if worn next to skin, may not eliminate all risks of burn. The manufacturer shall specify the intended use of the clothing.

Warning for risk of fire when clothing is contaminated with oil or fat.



EN 343:2003+A1:2007

PROTECTIVE CLOTHING

PROTECTION AGAINST RAIN

This standard specifies requirements and test methods applicable to materials and seams of protective clothing against the influence of precipitation (e.g. rain, snowflakes), fog and ground humidity at temperatures down to 5° C. The garment is tested regards to waterproofness (X) and water vapour resistance (Y)

 $\rm X$ - Resistance to water penetration, level 1, 2 or 3 (where 3 protects best against rain)

Y - Water vapour resistance, level 1, 2 or 3 (level 3 most permeable)



PROTECTIVE CLOTHING

GARMENTS FOR PROTECTION AGAINST COOL ENVIRONMENTS.

This standard specifies requirements and test methods for performance of single garments for protection against cooling of the body in cool environment (air temperature of -5 °C and above). All garments approved according to EN 14058 shall be marked with pictogram indicating that protection against cool environment is offered with the appropriate performance level:

Y - Thermal resistance class (classes 1-3)



EN IEC 61482-1-2:2014

PROTECTIVE CLOTHING

LIVE WORKING. PROTECTIVE CLOTHING AGAINST THE THERMAL HAZARDS OF AN ELECTRIC ARC.

This standard specifies methods to test material and garments intended for use in heat- and flame-resistant clothing for workers exposed to electric arcs.

Clothing fulfilling this standard, ensures that the consequences of workers, after exposure to electric arcs, will not be aggravated by the clothing itself. The test methods are divided into two parts:

Method 1 = Testing of material. Method 2 = testing of clothing.

The material and clothing are divided into two classes:

Class 1 = 4 kA.

Class 2 = 7 kA.

All Material used in the clothing shall at least pass the Class 1 test. Multi-layer and combinations garments have to be tested:

They must also meet the following criteria:

- Burning time 5s
- No melting trough the inner side
- No hole bigger than max 5mm in every direction (in the innermost layer).

In the event of an accidental splash of chemical or flammable liquids, the wearer should immediately withdraw, and carefully remove the garments, ensuring that the chemical liquid does not come in contact with the skin. The clothing shall then be cleaned or removed from service.

The same applies if if the garments are claimed to protect against molten iron or molten aluminium splash. It should also be included a warning that if the garments are worn next to skin, it may not eliminate all risks of burn. The manufacturer shall specify the intended use of the clothing.

Wear the garment properly closed. The protection effect can only be reached by a combination of jacket and trousers. Use additional equipment (gloves, helmet, visor, etc.) for complete protection.

EN ISO 14116:2015

PROTECTIVE CLOTHING

PROTECTION AGAINST HEAT AND FLAME. LIMITED FLAME SPREAD MATERIALS, MATERIAL ASSEMBLES AND CLOTHING.

This standard specifies the performance requirements for the limited flame spread properties of materials, material assemblies and protective clothing in order to reduce the possibility of the clothing burning and thereby itself constituting a hazard.

The garment protects the user against heat and flame spread, according European standard EN ISO 14116.

The limited flame spread index 1: does not spread flame but may form a hole on contact with flame.

Index 2: does not spread flame, does not form a hole on contact with a flame. Index 3: does not spread flame and does not form a hole on contact with flame, and give only limited afterflame.

Garment approved according index 1 shall not be used next to the skin, and shall only be used together with garments approved according to index 2 or 3.

CE MARKING CONT.

ISO 12402-3 | EVEL 150N

HELLY HANSEN LIFEJACKETS

These lifejackets provide face-up flotation with levels of support sufficient for various open and rough waters uses. Life jackets have a buoyancy distribution sufficient to turn most users, when tested on users wearing swimming costumes according to ISO 12402, to a position where the mouth has a defined freeboard above water's surface even when the user is unconscious.

ISO 12402 give guidance on the design and application of personal flotation devices (PFD) for persons engaged in activities, whether in relation to their work or their leisure, in or near water. PFDs manufactured selected and maintained to this standard should give a reasonable assurance of safety from drowning to a person who is immersed in water.

Helly Hansen Work Wear sells PFDs that do not require intervention (automatically operating PFDs). They are suited to activities where persons are likely to enter the water unexpectedly, whereas PFDs requiring intervention e.g. manually inflated PFDs are only suitable for use if the user believes there will be sufficient time to produce full buoyancy, or help is close at hand. In every circumstance, the user should ensure that the operation of the PFD is suited to the specific application. The conformity of a PFD to the part of ISO 12402 does not imply that it's suited for all circumstances.

Under certain conditions such as rough water and waves, the use of watertight and multilayer clothing, which provide intentionally or otherwise additional buoyancy, or the use of equipment with additional weight such as tool belts will likely alter the performance of the PFD. Users, owners and employers need to ensure that this is taken into account when selecting a PFD. Similarly, PFDs may not perform as well in extremes of temperatures, although fully approved.

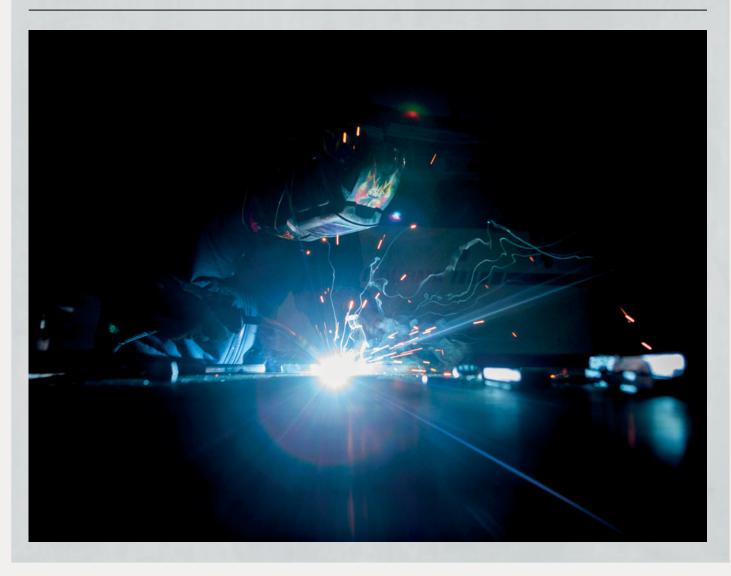
PFDs may also be affected by other conditions of use, such as chemical exposure and welding, and may require additional protection. The user has to be assured that the PFD will not be adversely affected.

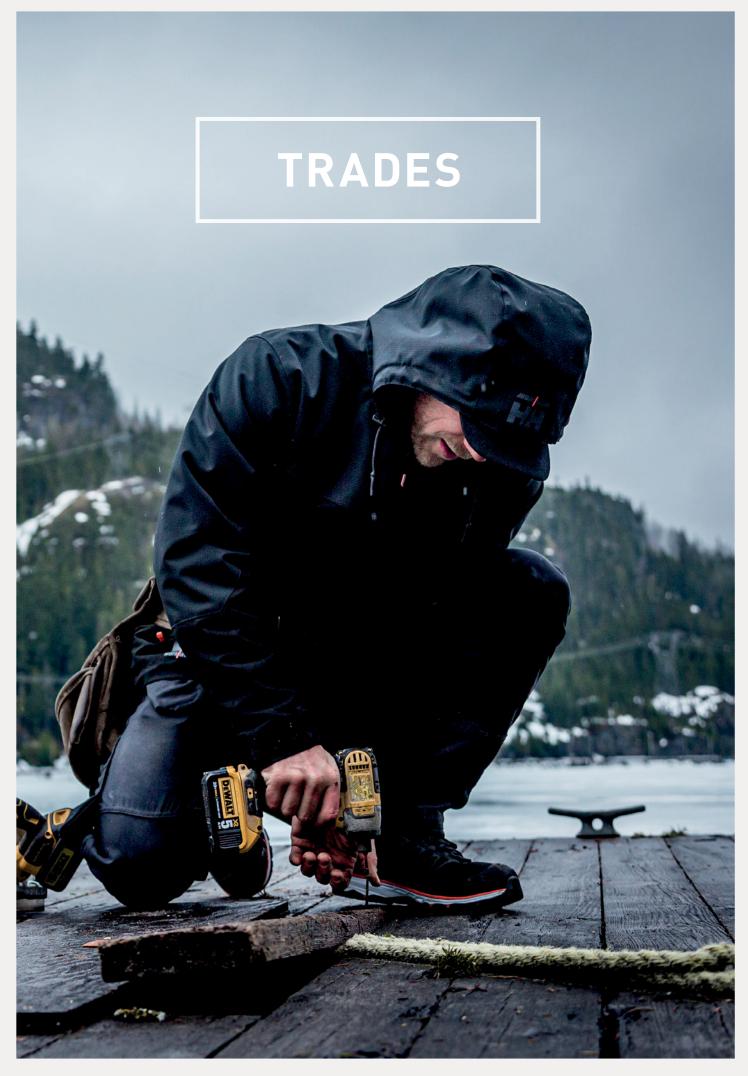
The relative amount of required inspection and maintenance is a factor of paramount importance in the choice and application of specific PFDs. Its potential length of service often depends on the conditions of use and storage, which are the responsibility of the owner, user and /or employer.

ISO 12402-3, Level 150 N

Life jackets performance level 150 is intended for general offshore and rough weather use where a high standard of performance is required.

- It is essential that the owner, user and employers choose PFDs that meet the correct standard for the circumstances in which they will be used.
- PFD needs to be secured when worn in order to provide positive support in the water and to allow the user to swim or actively assist himself or others.
- No PFD guarantees rescue but is seen as means to reduce the risk of drowning.





BIFROST EN 342 EN 342-2017 HELLY TECH® HFLOW 71362 BIFROST WINTER PARKA ₹ YKK













The Bifrost Winter Parka is our pinnacle protection against the coldest elements. With the Helly Tech® Professional membrane it is waterproof and breathable whilst the H2Flow technology ensures optimal body temperature. The multi pocket solution has room for your phone, tablet and powerbank and the parka doesn't need to be opened to access them, while the life pocket technology makes sure they stay charged longer in freezing environments. Lined with recycled blowable insulation the jacket provides the down feel one would expect in a parka while remaining sustainable. Sporting many flexible components such as the detachable hood, removable faux fur, adjustable cuffs and collar it provides the wearer with multiple choices regarding style, fit and function.

- AVAII ABI F IN OCTOBER
- EN 343:2019 Class 4,1 EN 342 with 71450 ARCTIC PANT
- EN 14058 Class 4
- · Helly Tech® Professional
- H²FLOW™ technology
 Internal Life Pocket™ for phone, no need to open the parka to access Internal Life Pocket™ for tablet, no need to open the parka to access
- · Primaloft® Black Eco Insulation
- Downfeel recycled blowable insulation
- · Waterproof, windproof and breathable
- Fully taped construction
- . Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- · Detachable hood
- Vertical and horizontal hood adjustment · Detachable faux fur
- Collar adjustment on center back

- · Padded collar for extra comfort
- Brushed polyester inside collar
- . YKK® front zipper with chin protector Double front storm flap
- . Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper · Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- . YKK® zipper for underarm ventilation Inside stash pockets
- · Articulated sleeves for optimal mobility
- Wrist Gaitors
- · Embellishment zipper
- Adjustable waist with elastic drawcord
- . Draft stop inner skirt
- YKK® side zipper for optimal mobility · Extended back for improved comfort
- Reflective details

COLORS

990 BLACK, 481 CAMO

SIZES

XXS - 4XL

FABRIC

Main fabric: 100% Polyester - 215g/m²

Secondary Main fabric: 100% Polyamide - 270g/m²

Lining: 100% Polyester

Insulation body: 100% Recycled Polyester Insulation hood: 80% Recycled Polyester, 20% Polyester

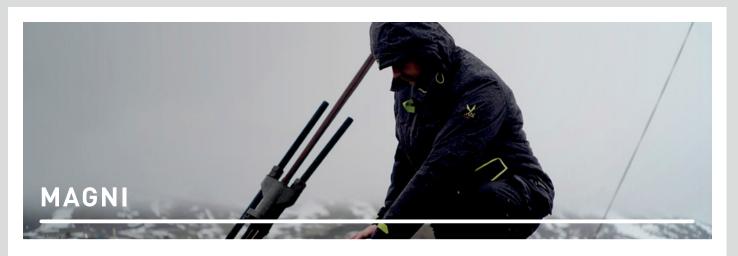
WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex Certified & Bluesign Approved Main Fabric







76563 MAGNI CONSTRUCTION PANT







Utilizing our background in high-performance outdoor apparel, the Magni Construction Pant was designed with durability & comfort in mind. The ultra-soft 4-way stretch fabric features Cordura® reinforcements in high wear areas; knees, bottom of pockets & along the bottom hem for added durability. The padded, waterproof cell phone pocket & detachable hanging pockets make this pant perfect for year-round work in any condition.

- 4-way stretch fabric
 Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets with YKK® zipper
 Broad center back belt loop for extra stability & strength
- Back pockets
 Thigh pocket with YKK® zipper
- Padded phone pocket
 ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- . Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
 Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
 Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm
 Reflective Helly Hansen (HH) logos





COLORS

990 BLACK

C44 - C58, D88 - D116

FABRIC

Main fabric: 93% polyamide, 7% Elastane - 310 g/m² Reinforcement: Cordura® fabric - 219 g/m²

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

WXXXX



990

76583 MAGNI CONSTRUCTION SHORTS

COLORS

990 BLACK

SIZES

C44 - C58

Main fabric: 93% polyamide, 7% Elastane - 310 g/m 2 Reinforcement: Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric









- Zip-off Cordura® hanging pockets with double-lined bottom & webbing
 Hand pockets with YKK® zipper
- Broad center back belt loop for extra stability & strength
- Back pockets
- Thigh pocket with YKK® zipper closure
 Padded phone pocket
- ID card loop
 Ruler pocket in Cordura® reinforcement fabric
- Reflective Helly Hansen (HH) logos





990

71361 MAGNI WINTER JACKET













Our Magni Winter Jacket is made for those cold days when you need maximum protection. It features Helly Tech® Professional fabric to best protect you against the elements. With the Cordura® fabric reinforcements on shoulders & elbows it will withstand rough work, while the special down/Primaloft® blend & our patented H²FLOW™ Technology will keep you warm even in the coldest environments.

- Helly Tech® Professional fabric
- H²FLOW™ technology
- Primaloft Down Blend
 Primaloft® insulation
- Cordura® fabric reinforcement on shoulders & elbows
- · No shoulder seams
- Critically taped
- . Box wall construction in body eliminates cold bridges
- Vertical & horizontal hood adjustment
- . Collar adjustment on center back
- Padded collar for extra comfort
- . Brushed polyester inside collar
- YKK® front zipper with chin protector
- · Front storm flap

- Loop at storm flap for easy use with gloves
- · Hand pockets with snap button closure
- Hand pockets with brushed lining
- · Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
- Inner chest pocket with zipper
- Inside stash pockets · Embellishment zipper
- Articulated sleeves for optimal mobility
 Adjustable cuffs
- Reflective Helly Hansen (HH) logos
- · Adjustable hem with drawcord inside hand pocket
- ID card loop
- Extended back for improved comfort

COLORS

990 BLACK

SIZES

S - 3XL

FABRIC

Main fabric: 100% Polyamide - 150 g/m² Reinforcement: Cordura® fabric - 280 g/m²

Insulation; Primaloft® Down Blend ® 90/10 & Primaloft®

Black 120 g/m²

Lining: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/20.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric





990

439

71161 MAGNI SHELL JACKET

COLORS

439 DARK LIME, 990 BLACK

SIZES

S - 3XL

FABRIC

Main fabric: 100% Polyamide - 187 g/m² Reinforcement: Cordura® fabric - 280 g/m²

WATERPROOF/BREATHABILITY

20.000/20.000

OEKO-TEX/BLUESIGN

Oeko-Tex Certified













• EN 343 3,3

- Helly Tech® Professional
- . Cordura® fabric reinforcement on shoulders & elbows
- No shoulder seams
- · Fully taped construction
- Vertical & horizontal hood adjustment
- · Collar adjustment on center back Padded collar for extra comfort
- . YKK® front zipper with chin protector
- Front storm flap
- . Loop at storm flap for easy use with gloves
- YKK® water resistant zipper at chest
 Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- · YKK® zipper for underarm ventilation
- Inside stash pockets
 Articulated sleeves for optimal mobility
- Adjustable cuffs
 Reflective Helly Hansen (HH) logos
- Adjustable hem with drawcord inside hand pocket
- ID card loop · Extended back for improved comfort



949

72170 MAGNI FLEECE JACKET

COLORS

949 BLACK/DARK LIME

SIZES

S - 3XL

FABRIC

Main fabric: 100% Polyester - 210 g/m 2 Reinforcement: 100% Polyamide - 206 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric







- Polartec® fabric
- Reinforcement at shoulders & sleeves · No shoulder seams
- YKK® front zipper with chin protector
 Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- · Articulated sleeves for optimal mobility
- Elastic inner cuffs with thumbholes Adjustable hem with elastic drawcord





77441 CHELSEA EVOLUTION CONSTRUCTION PANT







The Chelsea Evolution Construction Pant gives you the best of two worlds - durability & freedom of movement. The 4-way stretch fabric provides unrestricted motion for a comfortable all-day wear. Our legendary Chelsea cotton fabric supplements the stretch with added structure & durability, allowing the pant to perform on the toughest of jobs. Modern fit, improved pocket solutions & articulated design lines makes this pant your best workmate.

- · 4-way stretch fabric
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- · Hand pockets
- Hammer holder loops on both sides
- · Shaped waistband for improved comfort Broad center back belt loop for extra stability & strength
- · Back pockets
- Gusset in crotch for freedom of movement
- · Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- · Cordura® fabric reinforcement on knees Articulated knees for optimal mobility
- . Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
 Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm

COLORS

590 NAVY, 992 BLACK

C44 - C64, D88 - D116

FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m² Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: Cordura® fabric 219 g/m²

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign approved







77446 CHELSEA EVOLUTION WORK PANT

COLORS

992 BLACK, 590 NAVY

SIZES

C44 - C64, D88 - D116

FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m²

Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: Cordura® fabric 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved









4-way stretch fabric

- Hand pockets
- Hammer holder loops on both sides
- Shaped waistband for improved comfort
 Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
 Thigh pocket with fastener closure & several compartments

- ID card loop
 Ruler pocket in Cordura® reinforcement fabric
- . Cordura® fabric reinforcement on knees Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
 Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
 Possibility to increase leg length by 5cm



77445 CHELSEA EVOLUTION SERVICE PANT

COLORS

597 NAVY, 992 BLACK

SIZES

C44 - C64, D88 - D116

FABRIC

Main fabric: 4-way stretch: 93% Polyamide,

7% Elastane 310 g/m²

Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m 2 Reinforcement: Cordura® fabric 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- · 4-way stretch fabric
- Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- · Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
- Cordura® fabric reinforcement on bottom hem
- Possibility to increase leg length by 5cm





77447 CHELSEA EVOLUTION PIRATE PANT

COLORS

992 BLACK. 590 NAVY

SIZES

C44 - C64

FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 g/m²

Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: Cordura® fabric 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved







- 4-way stretch fabric
- Cordura® hanging pockets with double-lined bottom & nylon webbing
 Hand pockets
- Hammer holder loops on both sides
- · Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
 Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
 Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside Adjustable elastic drawcord on bottom hem

WXXXX

77443 CHELSEA EVOLUTION CONSTRUCTION SHORTS

COLORS

992 BLACK, 590 NAVY

SIZES

C44 - C64

FABRIC

Main fabric: 4-way stretch: 93% Polyamide, 7% Elastane 310 a/m²

Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: Cordura® fabric 219 g/m²

4-way stretch fabric

- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets Hammer holder loops on both sides
- · Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments • ID card loop
- Ruler pocket in Cordura® reinforcement fabric

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved









992 590

590

77444 CHELSEA EVOLUTION SERVICE SHORTS

COLORS

992 BLACK. 590 NAVY

SIZES

C44 - C64

FABRIC

Main fabric: 4-way stretch: 93% Polyamide,

7% Elastane 310 g/m²

Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- 4-way stretch fabric
- Hand pockets
- · Shaped waistband for improved comfort Broad center back belt loop for extra stability & strength
- · Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
- Cargo pockets
- ID card loop
- Tonal logos
 Possibility to increase leg length by 5cm





71340 CHELSEA EVOLUTION WINTER JACKET FINAL | SEN 14.02017 | EN 14.02017 | EN 14.02017 | FINAL PLANT TECH SEN 14.02017 | FINAL









The Chelsea Evolution Winter Jacket protects you from the dropping temperatures. The waterproof Helly Tech® Performance membrane keeps you dry while the Primaloft® insulation keeps you warm; no matter the weather you face, you'll be prepared.

- EN 343 Class 3,1
- EN 342 0,328 m²K/W(B)(2,1 clo) with 71450 ARCTIC PANT
- Air permeability Class 3
 EN 14058 without pant
- Helly Tech® Performance
- · Primaloft® insulation
- Waterproof, windproof & breathable
- . Fully taped construction
- Cordura® fabric reinforcement on shoulders
- No shoulder seams Detachable hood
- · Vertical & horizontal hood adjustment
- Collar adjustment on center back
- Padded collar for extra comfort

- Brushed polyester inside collar
- . YKK® front zipper with chin protector
- Front storm flap
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining
 Napoleon pocket, no need to open the jacket to access
- YKK® zipper for underarm ventilation
 Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility

- Adjustable cuffs
 Wrist Gaitors · Adjustable hem with elastic drawcord
- Extended back for improved comfort

COLORS **950** EBONY

SIZES S - 4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m² Reinforcement: Cordura® fabric - 260 g/m² Insulation body; Primaloft® Black 133 g/m² Insulation sleeve/hood; Primaloft® Black 80 g/m²

Lining: 100% polyester

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric





950

71140 CHELSEA EVOLUTION SHELL JACKET







The Chelsea Evolution Shell Jacket combines a lightweight 3-layer Helly Tech® Performance membrane with Cordura® reinforcement fabrics to ensure ease of movement & durability. The fully adjustable jacket features drawcords & an adjustable hood to ensure perfect fit & when overheating, the strategically placed ventilation zips help you cool down quickly.

- EN 343 3,3
- Helly Tech® Performance
- · Waterproof, windproof & breathable
- Fully taped construction · Cordura® fabric reinforcement on shoulders
- No shoulder seams Detachable hood
- Vertical & horizontal hood adjustment
- · Collar adjustment on center back Brushed polyester inside collar
- . YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Napoleon pocket, no need to open the jacket to access
- · YKK® zipper for underarm ventilation
- Inside stash pockets
- · Articulated sleeves for optimal mobility Adjustable cuffs
- · Adjustable hem with elastic drawcord
- · Extended back for improved comfort

COLORS **950** EBONY

SIZES S - 4XL

FABRIC

Main fabric: 100% Polyester - 265 g/m² Reinforcement: Cordura® fabric - 288 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

Oeko-Tex/BLUESIGN

Oeko-Tex Certified





74140 CHELSEA EVOLUTION HOODED SOFTSHELL JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m² Secondary fabric: 93% Polyamide, 7% Elastane, 310 g/m²

WATERPROOF/BREATHABILITY

OEKO-TEX/BLUESIGN

Bluesign Approved







- Softshell fabric with membrane & DWR
- . 4-Way stretch fabric at upper back for max comfort
- No shoulder seams
- · Adjustable hood with drawcord YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
- · Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- · Articulated sleeves for optimal mobility
- Adjustable cuffs · Extended back for improved comfort
- · ID card loop



72269 CHELSEA EVOLUTION HOODED PILE JACKET

COLORS

590 NAVY. 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 366 g/m²

Secondary fabric: 84% Polyester, 16% Elastane - 224 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



YKK



- Polartec® Pile
- Polartec® Power stretch
 Double layer fabric in hood
- Adjustable hood with drawcord
- . YKK® front zipper with chin protector
- Hand pockets with YKK® zipper Hand pockets with brushed lining
- Elastic inner cuffs with thumbholes



72270 CHELSEA EVOLUTION PILE JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 366 g/m²

Secondary fabric: 84% Polyester, 16% Elastane - 224 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



YKK

- Polartec® Pile
- Polartec® Power stretch . Double laver fabric in collar
- YKK® front zipper with chin protector
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining · Elastic inner cuffs with thumbholes

WXXXX



990

72146 CHELSEA EVOLUTION STRETCH MIDLAYER

COLORS

990 BLACK

SIZES S - 4XL

FABRIC

Main fabric: 94% Polyester, 6% Spandex - 280 g/m 2

OEKO-TEX/BLUESIGN

Bluesign Approved

MXXXX

- YKK® front zipper with chin protector
- Hand pockets with YKK® zipper · Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
- · Adjustable hem with elastic drawcord



79197 CHELSEA EVOLUTION HOODIE

COLORS

930 GREY MÉLANGE, 990 BLACK

SIZES S - 4XL

FABRIC

Main fabric: 80% Cotton, 20% Polyester - 320 g/m² Mesh lining: 100% Polyester - 250 g/m² Rib: 57% Cotton, 38% Polyester, 3% Elastane - 350 g/m²

- 3D mesh fabric in hood
 Adjustable hood with drawcord
 YKK® front zipper
- Hand pockets with YKK® zipper
 Elastic cuffs
- Adjustable hem with elastic drawcord





79198 CHELSEA EVOLUTION T-SHIRT

COLORS

900 HH WHITE, 930 GREY MÉLANGE, 990 BLACK

SIZES

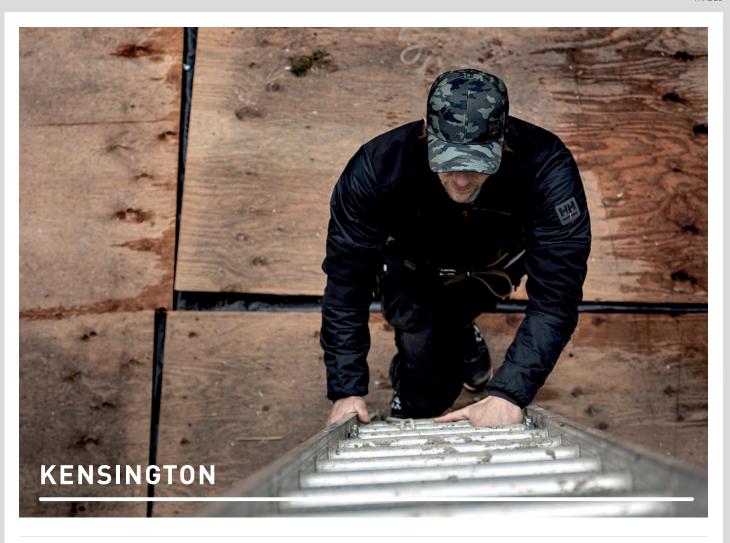
S - 3XL

FABRIC

Main fabric: 57% Cotton, 38% Polyester, 5% Elastane - 160 g/m 2

 Rich cotton feel Regular fit

 $W \times \mathbb{Q} = X$





71345 KENSINGTON WINTER JACKET Tensus Ensus Ensu













The Kensington Winter Jacket implements both Lifaloft™ insulation, Black Eco Insulation from Primaloft® and Helly Tech® Professional to keep the jacket breathable, waterproof and warm without weighing the wearer down. With its articulated sleeves, removable hood and adjustable cuffs this premium jacket provides fantastic mobility and a flexible fit that gets the job done during the cold winter days.

- AVAILABLE IN OCTOBER
- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT
 EN 14058 without pant
- Helly Tech® Professional LIFALOFT™ insulation by PrimaLoft®
- Primaloft® Black Eco Insulation Waterproof, windproof and breathable
- Fully taped construction Detachable hood

- Vertical and horizontal hood adjustment Collar adjustment on center back
- Padded collar for extra comfort Brushed polyester inside collar
- No shoulder seams

- YKK® front zipper with chin protector
 Front storm flap
- Hand pockets with YKK® zipper
 Hand pockets with brushed lining

- Life Pocket™
 YKK® zipper for underarm ventilation
- Inside stash pockets
 Embellishment zipper
- Articulated sleeves for optimal mobility
 Adjustable cuffs

- Wrist Gaitors
 Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details

COLORS

590 NAVY, 990 BLACK,

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 215g/m²

Lining: 100% Polyamide

Insulation: 70% Polypropylene, 30% Polyester - 100g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved



35



74230 KENSINGTON HOODED SOFTSHELL JACKET

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

WATERPROOF/BREATHABILITY

OEKO-TEX/BLUESIGN

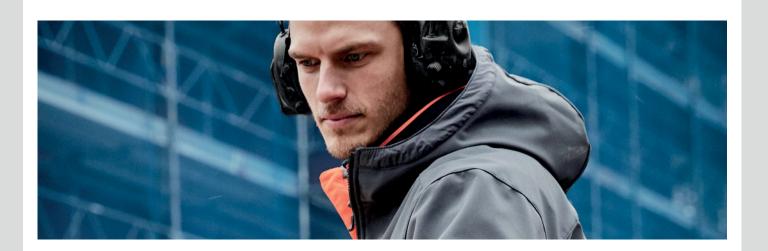
Oeko-Tex/Bluesign Approved







- Softshell fabric with membrane & DWR
- No shoulder seam
- Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
 Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- · Articulated sleeves for optimal mobility
- Adjustable cuffs
- · Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort





The Kensington Softshell Jacket is an excellent choice for the TRADES who values ease & practicality. The high collar has a brushed fleece interior & the back hem is extended for improved comfort. The jacket also features multiple YKK® zipper pockets & a chest pocket with cord hole for headphones that alleviates any unnecessary tangling.

- Softshell fabric with membrane & DWR
- · No shoulder seams
- High collar for comfort
 Brushed fleece inside collar
- YKK® front zipper with chin protector
 Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
 Extended back for improved comfort

590 NAVY**, 970** DARK GREY**, 990** BLACK

SIZES

S - 4XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved





73231 KENSINGTON LIFALOFT JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 75 g/m²

Secondary fabric: Face: 94% Polyester, 6% Elastane, 305 g/m² Insulation: 70% Polypropylene, 30% Polyester, 80 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved







YKK® front zipper with chin protector Hand pockets with YKK® zipper . Hand pockets with brushed lining

Brushed fleece inside collar

 No shoulder seams · High collar for comfort

- Inside stash pockets
- · Articulated sleeves for optimal mobility

LIFALOFT™ insulation by PrimaLoft®

. Softshell fabric with membrane & DWR

- Elastic cuffs
- · Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



73230 KENSINGTON HOODED LIFALOFT JACKET

COLORS

590 NAVY, 990 BLACK,

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 75 g/m 2

Secondary fabric: Face: 94% Polyester, 6% Elastane, 305 g/m² Insulation: 70% Polypropylene, 30% Polyester, 80 g/m²

OFKO-TEX/BI UESIGN

Oeko-Tex/Bluesign Approved

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- LIFALOFT™ insulation by PrimaLoft®
- . Softshell fabric with membrane & DWR
- No shoulder seams
- · Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
- . Hand pockets with YKK® zipper Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility
- · Flastic cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort



990

590

72158 KENSINGTON FLEECE JACKET

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

FARRIC

Main fabric: 100% Polyester - 350 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric









EN 14058:2017

• EN 14058 Class 1 . Polartec® Wind Pro® fabric

- Double layer fabric in collar
- · High collar for comfort
- No shoulder seams
 YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- · Inside stash pockets
- Articulated sleeves for optimal mobility
- · No side seams
- Extended back for improved comfort
- Flatlock seams for extra comfort



72251 KENSINGTON 1/2 ZIP KNITTED FLEECE JACKET

COLORS

590 NAVY, 930 MID GREY, 990 BLACK

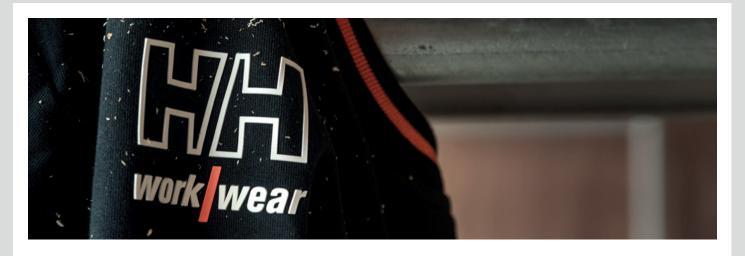
SIZES

FABRIC

Main: 100% Polyester - 314g/m²

- EN 14058 Class 1 Polartec® recycled fleece
- No shoulder seams
- · High collar for comfort
- Double layer fabric in collar
- . Half zip with YKK® zipper & chin protector
- Hand pockets with YKK® zipper
- · Hand pockets with brushed lining Articulated sleeves for optimal mobility
- · No side seams
- Extended back for improved comfort
- · Flatlock seams for extra comfort







79111 KENSINGTON SHIRT

COLORS

590 NAVY**, 970** DARK GREY

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton, 196 g/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- No shoulder seams
- Snap button closure at front & on cuffs
 Chest pocket with fastener closure
- Reinforced elbow patches



$\underline{\mathbf{w}} \times \underline{\mathbf{o}} = \underline{\mathbf{x}}$

79243 KENSINGTON ZIP HOODIE

COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

S - 4XL

FABRIC

Main fabric: 95%Cotton, 5% Elastane, brushed backside, 330 g/m²

- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
 YKK® zipper at front
- Hand pockets with YKK® zipper
 Raised HH Workwear logo
- Rib-knit at bottom sleeve & hem



79245 KENSINGTON SWEATSHIRT

COLORS 590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric:

95%Cotton, 5% Elastane, brushed backside, 330 g/m²

- Rib-knit around collar for improved comfort
- Raised HH Workwear logo
 Rib-knit at bottom sleeve & hem

 $\mathbb{Z} \mathbb{Z} \mathbb{Z} \mathbb{Z}$



79247 KENSINGTON ZIP SWEATSHIRT

COLORS

590 NAVY, 930 GREY MELANGE, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric:

95%Cotton, 5% Elastanee, brushed backside - 330g/m²

- AVAILABLE IN OCTOBER
- Rib-knit collar for improved comfort
 YKK® zipper at front
- Hand pockets with YKK® zipper
 Raised HH Workwear logo
- Rib-knit at bottom sleeve and hem



$M \times M = M$



79242 KENSINGTON LONGSLEEVE

COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

S - 4XL

FABRIC

Main fabric: 92%Cotton, 8% Elastane, 220g/m²

- Rib-knit at center front for improved comfort
- Raised HH Workwear logo





79241 KENSINGTON POLO

COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 92%Cotton, 8% Elastane, 220 g/m²

- Buttoned front placket
- Raised HH Workwear logo • Slit split
- Extra button included

 $M \times M = M$



79246 KENSINGTON T-SHIRT

COLORS

590 NAVY, 900 WHITE, 930 GREY MÉLANGE, 990 BLACK

Raised HH Workwear logo

SIZES S - 4XL

FABRIC

Main fabric: 92%Cotton, 8% Elastane, 220 g/m²

 $M \times M = M$





590



590







990

992

79811 KENSINGTON BEANIE

COLORS

480 ARMY GREEN, 590 NAVY, 930 GREY MÉLANGE, 990 BLACK , 290 DARK ORANGE

SIZES

STD

Main fabric: 100% Acrylic

- · Knitted polyester beanie
- HH Workwear logo

$\boxtimes \boxtimes \boxtimes \boxtimes \boxtimes$

970

79812 KENSINGTON WOOL BEANIE

COLORS

590 NAVY, **970** DARK GREY, **990** BLACK

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon Lining: 100% Polyester



- AVAILABLE IN OCTOBER
- Knitted wool beanie
 Fleece headband for extra warmth
- HH Workwear logo



79806 KENSINGTON FLAT BRIM

990 BLACK, 992 BLACK/DARK ORANGE

SIZES

STD

FABRIC

100% Cotton

- · Flat brim
- Full crown construction
- One size fits most

990

990

79805 KENSINGTON FLAT TRUCKER

COLORS

990 BLACK

SIZES

STD

FABRIC

100% Cotton

- Trucker
 Full crown construction
- · One size fits most



990

79802 KENSINGTON CAP

COLORS

990 BLACK

SIZES

STD

FABRIC 100% Cotton

- · Full crown construction
- Snap back
- One size fits most







77461 OXFORD CONSTRUCTION PANT

COLORS

590 NAVY. 990 BLACK

SIZES

C44 - C64, D88 - D116

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- · Hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
 Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- · Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
 Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- · Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
 Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



77462 OXFORD WORK PANT

COLORS

590 NAVY, 990 BLACK

SIZES

C44 - C64, D88 - D116

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- · Hand pockets
- Hammer holder loops on both sides
- . Broad center back belt loop for extra stability & strength
- Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
 Plastic covered metal buttons
- Thigh pocket with fastener closure • ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
 Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
 Possibility to increase leg length by 5cm
- Tonal logos









COLORS

590 NAVY. 990 BLACK

SIZES

C44 - C64, D88 - D116

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







· Hand pockets

- Broad center back belt loop for extra stability & strength
 Back pockets
- YKK® zipper
- · Gusset in crotch for freedom of movement
- Plastic covered metal buttons
 Thigh pocket with fastener closure
- ID card loop
 Reinforcement fabric on bottom hem • Possibility to increase leg length by 5cm
- Tonal logos

590



77562 OXFORD BIB

COLORS

590 NAVY, 990 BLACK

SIZES

C44 - C64, D88 - D120

FARRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane,

265 g/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m² Third fabric: 93% polyamide, 7% Elastane - 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- · Elastic suspenders
- Chest pocket with fastener closure
 Elastic in waist for perfect fit & freedom of movement
- 4-way softshell stretch fabric in side panels

Gusset in crotch for freedom of movement

- Hand pockets
- Broad center back belt loop for extra stability & strength
- Back pockets YKK® zipper
- Plastic covered metal buttons
- . Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee & bottom hem
 Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- Tonal logos



77465 OXFORD PIRATE PANT

COLORS

590 NAVY. 990 BLACK

SIZES

C44 - C62

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane,

265 g/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- Hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength · Back pockets

. Hanging pockets with double-lined bottom & nylon webbing

Broad center back belt loop for extra stability & strength

Broad center back belt loop for extra stability & strength

YKK® zipper
 Gusset in crotch for freedom of movement

Plastic covered metal buttons
 Thigh pocket with fastener closure

- YKK® zipper
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
 Thigh pocket with fastener closure
- ID card loop
- Ruler pocket
- Reinforcement fabric at knee
- · Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Adjustable drawcord on bottom hem
- Tonal logos



590

990

77463 OXFORD CONSTRUCTION SHORTS

COLORS

590 NAVY 990 BLACK

SIZES

C44 - C62

FARRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane,

265 a/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

 Back pockets YKK® zipper

Hand pockets

Gusset in crotch for freedom of movement

Hammer holder loops on both sides

- Plastic covered metal buttons
- . Thigh pocket with fastener closure
- ID card loop

Hand pockets

· Back pockets

ID card loop

Tonal logos

 Ruler pocket Tonal logos

OEKO-TEX/BLUESIGN

Oeko-Tex Certified









77464 OXFORD SERVICE SHORTS



590 NAVY. 990 BLACK

SIZES

C44 - C62

FABRIC

265 a/m²

Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified









Main fabric: 79% Cotton 18% Polyester, 3% Elastane,



73290 OXFORD WINTER JACKET







The Oxford Winter Jacket is equipped with a Helly Tech® Performance membrane & Primaloft® insulation, keeping you warm, dry & comfortable in both rain & snow. The shoulders seams have been removed on an otherwise high-impact area, but also maximizes your comfort when carrying a backpack or equipment.

- Helly Tech® Performance fabric
- Critically taped
- · Primaloft® insulation
- No shoulder seams
- · Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- YKK® front zipper with chin protector
- · Full inner front placket
- Hand pockets with YKK® zipper
- · Inner chest pocket
- Embellishment zipper
 Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord
- Extended back for improved comfort

COLORS

990 BLACK, 590 NAVY

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester, 255 g/m²

Secondary fabric: 79% Cotton 21% Polyester, 295 g/m² Insulation: Primaloft Black Eco - 100 g/m² in body 80 g/m² in sleeves.

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric





71290 OXFORD SHELL JACKET

HELLY TECH®

YKK



The Oxford Shell Jacket has a fully taped construction with Helly Tech® Performance membrane, providing it with great breathability while remaining waterproof. It has a variety of adjustable features for fit, added comfort, & is highly resistant to wear-and-tear with ripstop fabric. Use it by itself or combine it with a base layer & fleece, this jacket is reliable all year long.

- Helly Tech® Performance
 Fully taped construction
- · No shoulder seams
- Detachable hood
- · Adjustable hood with drawcord & fastener
- Brushed polyester inside collar . YKK® front zipper with chin protector
- Front storm flap
- · Hand pockets with YKK® zipper
- Inner chest pocket
- · Embellishment zipper
- Articulated sleeves for optimal mobility
- · Adjustable cuffs
- Adjustable hem with elastic drawcord
- · Extended back for improved comfort

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 255 g/m²

Oeko-Tex/BI UFSIGN

Oeko-Tex/Bluesign Approved Main Fabric





73251 OXFORD INSULATOR

COLORS

585 EVENING BLUE, 990 BLACK

SIZES

S - 3XI

FABRIC

Main fabric: 100% Polyamide 55 g/m² Secondary fabric: 65% Polyester 35% Cotton - 310 g/m² Insulation body: Primaloft® Black 100 g/m² Insulation sleeves: Primaloft® Black 80 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric









- · Primaloft® Black Eco Insulation
- YKK® front zipper with chin protector
 Brushed polyester inside collar & hand pockets
- Hand pockets with YKK® zipper
 Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



970 990

72026 OXFORD FLEECE JACKET

COLORS

590 NAVY, **970** DARK GREY, **990** BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 251 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric







- Polartec® Recycled fleece
- Double layer fabric in collar
 YKK® front zipper with chin protector
- Chest pocket with YKK® zipper . Hand pockets with YKK® zipper
- Hand pockets with brushed lining Flatlock seams for extra comfort



72097 OXFORD LIGHT FLEECE JACKET

COLORS

590 NAVY, **970** DARK GREY, **990** BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 159 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric





- Double layer fabric in collar
 YKK® front zipper with chin protector Hand pockets with YKK® zipper
 Hand pockets with brushed lining

Polartec® Recycled fleece

Flatlock seams for extra comfort



72452 OXFORD LIGHT FLEECE PANT

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 150 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric





- AVAILABLE IN OCTOBER
- Polartec® Recycled fleece
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
- Flatlock seams for extra comfort

45

530



79028 OXFORD FZ HOODIE

COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton - 310 g/m²

- · Adjustable hood with drawcord
- YKK® front zipper with chin protector
 Rib-knit on bottom hem & cuffs
- Flatlock stitching with contrast color



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79027 OXFORD HZ SWEATSHIRT

COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton - 310 g/m²

· Half zip with YKK® zipper

- Rib-knit on bottom hem & cuffs
 Flatlock stitching with contrast color

YKK





590

950

990

79026 OXFORD SWEATSHIRT

COLORS

530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

SIZES S - 4XL

Main fabric: 100% Cotton - 310 g/m²

- Rib-knit at bottom hem, cuffs & collar
- Flatlock stitching with contrast color





79025 OXFORD POLO

COLORS 530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton - 210 g/m²

- Buttoned front placket
- Flatlock stitching with contrast color
- · Slit split





79024 OXFORD T-SHIRT

COLORS 530 RACER BLUE, 590 NAVY, 950 GREY MÉLANGE, 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Cotton - 200 g/m²

. Flatlock stitching with contrast color





79834 OXFORD BEANIE

COLORS

290 DARK ORANGE, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 150 g/m 2

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric





- Polartec® Recycled fleece
- Double layer fabric
 Flatlock seams for extra comfort

79876 OXFORD NECK GAITER

990

COLORS 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 150 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

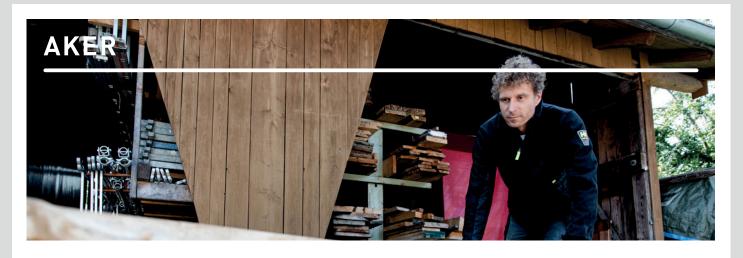


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 Polartec® Recycled fleece Flatlock seams for extra comfort

OXFORD

47







77401 AKER CONSTRUCTION PANT

COLORS

599 NAVY/DARK GREY, 999 BLACK/DARK GREY

SIZES

C44 - C62, D88 - D116

FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
 Hammer holder loops on both sides
- Two center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- · Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
 Thigh pocket with fastener closure & several compartments
- ID card loop Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
 Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- · Possibility to increase leg length by 5cm
- Reflective details



77400 AKER WORK PANT

COLORS

599 NAVY/DARK GREY, 979 DARK GREY/BLACK, 999 BLACK/DARK GREY

SIZES

C44 - C62, D88 - D116

Main fabric: 65% Polyester, 35% Cotton - 310 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- · Hand pockets
- Two center back belt loop for extra stability & strength
- · Back pockets
- Gusset in crotch for freedom of movement
- · Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
 Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- · Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
 Knee Pad position can be adjusted by 5cm for optimal mobility
- Cordura® fabric reinforcement on bottom hem
- · Possibility to increase leg length by 5cm
- · Reflective details



999

77403 AKER CONSTRUCTION SHORTS

COLORS

999 BLACK/DARK GREY

SIZES

C44 - C62

Main fabric: 65% Polyester, 35% Cotton - 310 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
- · Hammer holder loops on both sides Two center back belt loop for extra stability & strength
- · Back pockets
- Gusset in crotch for freedom of movement · Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
- Thigh pocket with fastener closure & several compartments ID card loop
 Ruler pocket in Cordura® reinforcement fabric
- Reflective details



77402 AKER WORK SHORTS

COLORS

599 NAVY/DARK GREY, 999 BLACK/DARK GREY

SIZES

C44 - C62

FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- · Hand pockets
- Two center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- · Plastic covered metal buttons
- Thigh pocket with YKK® zipper closure
 Thigh pocket with fastener closure & several compartments
- ID card loop
 Ruler pocket in Cordura® reinforcement fabric
- Reflective details



77200 AKER JACKET

COLORS

999 BLACK/DARK GREY

SIZES

S - 3XL

FABRIC

Main fabric: 65% Polyester, 35% Cotton - 310 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- YKK® front zipper with chin protector
 Chest pocket with YKK® zipper
- Chest pocket with fastener closure & several compartments
- · Hand pockets with brushed lining
- Articulated sleeves for optimal mobility Elastic cuffs
- Extended back for improved comfort
 Adjustable hem
- ID Card loop
- Reflective details



999

74051 AKER SOFTSHELL JACKET

COLORS

599 NAVY/DARK GREY, 979 DARK GREY/BLACK,

999 BLACK/DARK GREY

SIZES S - 4XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 305 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

YKK



- Softshell fabric with membrane & DWR
- Brushed polyester inside collar
- . YKK® front zipper with chin protector
- Chest pocket with YKK® zipper
- · Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
 Adjustable cuffs
- Extended back for improved comfort · Adjustable hem with elastic drawcord
- ID Card loop
- Reflective details



72155 AKER FLEECE JACKET

COLORS

585 EVENING BLUE, 970 DARK GREY, 990 BLACK

SIZES

S - 4XL

FARRIC

Main fabric: 100% Polyester - 150 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric







- Polartec® Recycled fleece
- Double layer fabric in collar
- · YKK® front zipper with chin protector
- Hand pockets with YKK® zipper
 Flatlock seams for extra comfort
- Reflective details





COLORS

999 BLACK/CHARCOAL

SIZES

C44 - C64, D88 - D116

FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

76441 CHELSEA CONSTRUCTION PANT

- YKK® zipper
- Reflective details
 Broad belt tunnel at back for extra strength & stability
- Belt loops with Click-On.™ System for additional accessories
- Hammer holder loops on both sides
- Ruler pocket



COLORS

999 BLACK/CHARCOAL

 $\boxtimes \boxtimes \boxtimes \boxtimes$

SIZES

C44 - C64, D88 - D116

Main fabric: 100% Cotton - 375 g/m²

Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



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- Cordura® fabric reinforcement
- Flexible waist

76487 CHELSEA COTTON CONSTRUCTION PANT

- · Plastic covered metal buttons
- Two hand pockets · Ruler pocket





999

76341 CHELSEA CONSTRUCTION VEST

COLORS 999 BLACK/CHARCOAL

SIZES

Main fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified approved



YKK



- YKK® zipper
- Reflective details
 Cordura® fabric reinforcement on shoulder
- No shoulder seams
 Broad shoulder fit, possibility of extending shoulder length by 3,5cm
- ID Card loop



71047 CHELSEA SHELL JACKET

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 175 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

Mesh lining: 100% Polyester

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







$\mathbb{A} \mathbb{A} \mathbb{Q} \mathbb{A} \mathbb{A}$

- EN 343 3,3
- Helly Tech® Performance
 Waterproof, windproof & Breathable
- Cordura® fabric reinforcement on shoulders



COLORS

999 BLACK/CHARCOAL

SIZES

S - 4XL

FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

- YKK® front zipper
- No shoulder seams
 Reflective details
- Brushed micro fleece inside collar & cuffs









999

76041 CHELSEA LINED JACKET

COLORS

999 BLACK/CHARCOAL

SIZES

S - 4XL

FABRIC

Main fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m² Insulation: 100% Polyamide, 80 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified approved





- YKK® front zipper
- 80g extra insulation on shoulders No shoulder seams
- Reflective details





76438 MANCHESTER CONSTRUCTION PANT

COLORS

590 NAVY, 990 BLACK

C44 - C64, D96 - D120

FABRIC

Main fabric: 65% Polyester, 35% Cotton - 275 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- Cordura® hanging pockets with double-lined bottom & nylon webbing
- Hand pockets
 Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- · Back pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- Thigh pocket with fastener closure
 Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
- Possibility to increase leg length by 5cm



76447 MANCHESTER SERVICE PANT

COLORS

590 NAVY, 990 BLACK

SIZES

C44 - C62, D92 - D120

Main fabric: 65% Polyester, 35% Cotton - 275 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

YKK

- · Hand pockets
- YKK® zipper
- Gusset in crotch for freedom of movement
- . Thigh pocket with fastener closure
- Ruler pocket
 Possibility to increase leg length by 5cm



76466 MANCHESTER LIGHT SERVICE PANT

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

C44 - C64, D96 - D116

FABRIC

Main fabric: 65% Polyester, 35% Cotton - 245 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

YKK



- Hand pockets
 - Back pockets · YKK® zipper

 - Plastic covered metal buttons
 Broad center back belt loop for extra stability & strength
 - Thigh pockets with fastener closure
 Possibility to increase leg length by 5cm



990

71351 MANCHESTER WINTER JACKET

COLORS

999 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - $150g/m^2$

Insulation: Primaloft® Black Eco - 100g/m² in body and hood, $80g/m^2$ in sleeve

Lining: 100% Polyamide - 66g/m²

OEKO-TEX/BLUESIGN

Bluesign Approved







$\boxtimes \boxtimes \boxtimes \boxtimes$

- · Helly Tech® Protection
- Waterproof, windproof and breathable
 Fully taped construction
- Primaloft® Black Eco Insulation
- Adjustable hood with drawcord and fastener YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Inner chest pocket
- Embellishment zipper · Adjustable cuffs
- Adjustable hem with elastic drawcord
- · Reflective details



COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 150 g/m² Insulation: Primaloft® Black Eco - 60 g/m² Lining: 100% Polyamide - 66 g/m²









- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Primaloft® Black Eco Insulation
- · Adjustable waist with drawcord
- Knee high boot zipper with storm flap



71043 MANCHESTER SHELL JACKET

COLORS

440 OLIVE GREEN, 590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

XS - 3XL

Main fabric: 100% Polyester - 150 g/m²

OEKO-TEX/BLUESIGN

₩ X 🖸 🗷 X

Bluesign approved





YKK

- EN 343 3,3 Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Adjustable hood with drawcord and fastener
- Brushed polyester inside collar
- No shoulder seams
- YKK® front zipper with chin protector
- Front storm flap
 Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
 Hand pockets with brushed lining
- Embellishment zipper · Adjustable cuffs
- Center back length size L: 88cm



71045 MANCHESTER SHELL COAT

COLORS

590 NAVY. 990 BLACK

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 150 g/m² Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Bluesign approved



EN 343 +A1:2007 HELLY TECH®





- EN 343 3,3
- Helly Tech® Protection
- Waterproof, windproof and breathable
- Fully taped construction
 Detachable hood
- Adjustable hood with drawcord and fastener
 Brushed polyester inside collar

- No shoulder seams
 YKK® front zipper with chin protector Front storm flap
- Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
 Hand pockets with brushed lining
- Embellishment zipper
- Adjustable cuffs
- Center back length size L: 88cm



71445 MANCHESTER SHELL PANT

COLORS

990 BLACK

SIZES

FABRIC

Main fabric: 100% Polyester - 150 g/m 2

OEKO-TEX/BLUESIGN

Bluesign approved



WXXXX

- EN 343 3,3
- Helly Tech® Protection
 Waterproof, windproof & breathable
- Fully taped construction
 Two pockets at front with zippers



530

70127 MANCHESTER RAIN JACKET

COLORS

990 BLACK, 530 RACER BLUE

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 108 g/m² Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Bluesign approved

HELLY TECH®

YKK



- Waterproof, windproof & breathable
 Fully taped construction
- YKK® zippers
- Front storm flap
- Two hand pockets Opening in back for ventilation



990

70427 MANCHESTER RAIN PANT

COLORS

990 BLACK

SIZES

XS - 4XL

Main fabric: 100% Polyester - 108 g/m²

Lining: 100% Polyester OEKO-TEX/BLUESIGN

Bluesign approved

HELLY TECH®

 $W \times \Box \triangle X$

- Helly Tech® Protection
- Waterproof, windproof & breathable
- . Fully taped construction
- Elastic at waist Adjustable bottom leg with fastener



70627 MANCHESTER RAIN SET

COLORS 990 BLACK

SIZES

XS - 4XL

Main fabric: 100% Polyester - 108 g/m²

Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Bluesign approved

HELLY TECH®

YKK



- Helly Tech® Protection
- Waterproof, windproof & breathable
- · Fully taped construction
- Jacket: YKK® zippers
 Front storm flap
- Two hand pockets
 Pant: Elastic at waist
- Adjustable bottom leg with fastener



72065 MANCHESTER ZIP-IN FLEECE JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS-4XL

FABRIC

Main fabric: 100% Polyester, 320 g/m²

OEKO-TEX/BLUESIGN

YKK

· Brushed polyester inside collar

Hand pockets with YKK® zipper

$X \boxtimes X \boxtimes X$



79216 MANCHESTER ZIP HOODIE

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- · Adjustable hood with drawcord
- YKK® front zipper with chin protector
 Two hand pockets
- Side seams
- Elastic cuffs & hem



YKK

$W \times \overline{Q} = X$

79212 MANCHESTER ZIP SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Double layer fabric in collar YKK® front zipper with chin protector
- Two hand pockets
- Side seams
 Elastic cuffs & hem





79210 MANCHESTER HALF ZIP SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Double layer fabric in collar
- Half zip with YKK® zipper with chin protector
- Side seams
 Elastic cuffs & hem



 $M \times \square \square \times \square$



79214 MANCHESTER HOODIE

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- · Adjustable hood with drawcord
- Front hand warmer pocket
 Side seams
- Elastic rib at cuffs & bottom hem





79208 MANCHESTER SWEATSHIRT

COLORS

590 NAVY, **990** BLACK

SIZES

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Ribbed collar
- Side seams
 Elastic rib at cuffs & bottom hem





79169 MANCHESTER LONGSLEEVE

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Cotton, 150 g/m²

- Ribbed collar
- Side seams





79167 MANCHESTER POLO

COLORS 590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Cotton, 190 g/m²

- Ribbed collar
- Buttoned front placket
 Extra button included
- Side seams





79161 MANCHESTER T-SHIRT

COLORS 590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

Ribbed collar
 Side seams

SIZES XS - 4XL

FABRIC

Main fabric: 100% Cotton, 150 g/m 2

 $\mathbb{Z} \boxtimes \mathbb{Z} \boxtimes \mathbb{Z}$

HANGING TOOL POCKETS



The Helly Hansen hanging pockets allow you to carry all your necessary tools without the need for an additional toolbelt. Easily detachable or folded into the standard pants pocket when not in use, the hanging pockets provide additional space for small parts, featuring two compartments and a tool strap for added carrying capacity.

The hanging pockets are double lined and feature Cordura® reinforcements for added durability, making them perfect for even the toughest jobs.

EXTENDABLE LEGS

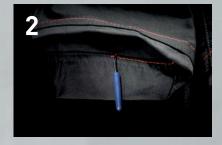
Ensuring a perfect fit for the Helly Hansen Workwear pants is more than just for comfort, it's for safety. If pants are fitted correctly, you minimize the risk of getting caught on something while on site and maximize the life of the products with strategically placed reinforcement fabrics. Additionally, the product will feel more comfortable, as it will enable optimal movement.

Depending on your height, many of our styles include an 'extendable leg' feature that allows you to add an additional 5cm to the bottom hem.

How to extend the bottom hem of your HH Workwear pants:



If your product has the extendable leg feature, you will find 3 threads on the bottom hem, 2 close together at the nearest bottom, 1 thread above the 2 that holds the additional material. These can either be in a contrast color or in a tonal color.



From the inside of the pant, rip the top thread carefully, as to not tear the garment



Remove the thread completely and pull the hem to reveal the additional material

PANT OVERVIEW

		CONSTRUCTION	SERVICE	WORK	
П	F1	93% Polyamide, 7% Elastane, 310 g/m²			
	F2				
	R1	100% Polyamide, Cordura®, 219 g/m²			
ï	F1	93% Polyamide, 7% Elastane, 310 g/m²	93% Polyamide, 7% Elastane, 310 g/m²	93% Polyamide, 7% Elastane, 310 g/m²	
F2	F2	79% Cotton, 21% Polyester, 295 g/m²	79% Cotton, 21% Polyester, 295 g/m²	79% Cotton, 21% Polyester, 295 g/m²	
	R1	100% Polyamide, Cordura®, 219 g/m²	100% Polyamide, 219 g/m²	100% Polyamide, Cordura®, 219 g/m²	
	F1 79% Cotton 18% Polyester, 3% Elastan, 265 g/m ² F2 65% Polyester, 35% Cotton, 310 g/m ² R1 100% Polyamide, 195 g/m ²		79% Cotton, 18% Polyester, 3% Elastane, 265 g/m²	3% Elastane, 265 g/m²	
			65% Polyester, 35% Cotton, 310 g/m²		
		100% Polyamide, 195 g/m²	100% Polyamide, 195 g/m²		
Ē	F1	310 g/m ²		65% Polyester, 35% Cotton, 310 g/m²	
	F2				
	R1	100% Polyamide, Cordura®, 219 g/m²		100% Polyamide, Cordura®, 219 g/m²	F1 = Main Fabric F2 = Secondary Fabric R1 = Reinforcement Fa
	CONSTRUCTION		SERVICE		WORK
	}	76563 / MAGNI CONSTRUCTION PANT The ultimate 4-Way Stretch pant with articulated fit for max comfort / Zip-off hanging pockets in Cordura® fabric with double bottom for extra durability / Hand pockets with zipper closure / Padded mobile phone pocket with magnet closure			
	77441 / CHELSEA EVOLUTION CONSTRUCTION PANT		77445 / CHELSEA EVOLUTION SERVICE PANT		



Cordura® fabric reinforcement on knees / Gusset at crotch and articulated knees / Hanging pockets in Cordura® fabric with angled corners and double bottom for extra durability



77461 / OXFORD CONSTRUCTION PANT

Lightweight 2-Way Stretch fabric fabric / Reinforcement at knee and bottom leg / Loop with double hook and loop fastener on both sides for hammer holder / Hanging pockets with angled corners and double bottom for extra durability



77401 / AKER CONSTRUCTION PANT

Cordura® fabric reinforcement on knees / Hanging pockets in Cordura® fabric with angled corners and double bottom / Ruler pocket with double bottom for extra durability / Thigh pocket with zipper & mobile phone pocket



Cargo pockets. Rubber covered button



Lightweight 2-Way Stretch fabric fabric / Thigh pocket with flap and hook and loop closure / Broad center back belt loop for extra stability & strength / Gusset at crotch



ION

tabric reinforcement on knees / Gusset at crotch and articulated knees / Loop with double hook and loop fastener on both sides for hammer holder



WORK PAN1
Lightweight 2-Way Stretch fabric /
Reinforcement at knee and bottom
leg / Loop with double hook and
loop fastener on both sides for
hammer holder / Ruler pocket with
double bottom for extra durability



77400 / AKER WORK PANT

Cordura® fabric reinforcement on knees / Ruler pocket with double bottom for extra durability / Thigh pocket with zipper & mobile phone pocket / Gusset at crotch





71362 BIFROST WINTER PARKA























The Bifrost Winter Parka is our pinnacle protection against the coldest elements. With the Helly Tech® Professional membrane it is waterproof and breathable whilst the H2Flow technology ensures optimal body temperature. The multi pocket solution has room for your phone, tablet and powerbank and the parka doesn't need to be opened to access them, while the life pocket technology makes sure they stay charged longer in freezing environments. Lined with recycled blowable insulation the jacket provides the down feel one would expect in a parka while remaining sustainable. Sporting many flexible components such as the detachable hood, removable faux fur, adjustable cuffs and collar it provides the wearer with multiple choices regarding style, fit and function.

- AVAILABLE IN OCTOBER
- . EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT FN 14058 Class 4
- Helly Tech® Professional
- H7FLOW™ technology
 Internal Life Pocket™ for phone, no need to open the parka to access
 Internal Life Pocket™ for tablet, no need to open the parka to access
- Primaloft® Black Eco Insulation
- Downfeel recycled blowable insulation Waterproof, windproof and breathable
- Fully taped construction
- Cordura® fabric reinforcement on shoulders and elbows
- No shoulder seams
- Detachable hood
- · Vertical and horizontal hood adjustment
- Detachable faux fur
 Collar adjustment on center back

- Padded collar for extra comfort
- Brushed polyester inside colla
- YKK® front zipper with chin protector Double front storm flap
- Loop at storm flap for easy use with gloves
- Chest pockets with YKK® zipper
- Chest pockets with brushed lining
- Dual hand pockets with brushed lining
- YKK® zipper for underarm ventilation Inside stash pockets
- Articulated sleeves for optimal mobility
- Wrist Gaitors
- Embellishment zipper
- Adjustable waist with elastic drawcord Draft stop inner skirt
- YKK® side zipper for optimal mobility
- Extended back for improved comfort
- Reflective details

COLORS

SIZES

XXS - 4XL

Main fabric: 100% Polyester - 215g/m²

Secondary Main fabric: 100% Polyamide - 270g/m²

Lining: 100% Polyester

Insulation body: 100% Recycled Polyester
Insulation hood: 80% Recycled Polyester, 20% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex Certified Certified & Bluesign Approved Main Fabric





71345 KENSINGTON WINTER JACKET









Warm up without feeling weighed down; our proprietary LifaLoft™ insulation is lighter & warmer than standard insulation. The Kensington Winter Jacket features both the LifaLoft™ technology & Black Eco Insulation from Primaloft® for when you need to stay warm for long hours in cold conditions. The Helly Tech® Professional membrane allows the jacket to stay waterproof & breathable, with articulated sleeves, detachable hood & adjustments on the cuffs to create the perfect fit.

- AVAILABLE IN OCTOBER
- EN 343:2019 Class 4,1
- EN 342 with 71450 ARCTIC PANT

- EN 14058 without pant Helly Tech® Professional LIFALOFT™ insulation by PrimaLoft®
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- Detachable hood
- Vertical and horizontal hood adjustment
- · Collar adjustment on center back
- Padded collar for extra comfort
- Brushed polvester inside collar
- No shoulder seams

- YKK® front zipper with chin protector
- Front storm flap
- Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- Inside stash pockets
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- · Reflective details

COLORS

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester - 215 215g/m² Lining: 100% Polyamide

Insulation: 70% Polypropylene, 30% Polyester, 100g.

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved





73230 KENSINGTON HOODED LIFALOFT JACKET

COLORS

481 CAMO

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 75g/m²

Secondary fabric: Face: 94% Polyester, 6% Elastanee, 305g/m² Insulation: 70% Polypropylene, 30% Polyester, 80g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved







- LIFALOFT™ insulation by PrimaLoft®
- Softshell fabric with membrane & DWR
- · No shoulder seams
- Adjustable hood with elastic drawcord
- · YKK® front zipper with chin protector
- Hand pockets with YKK® zipper . Hand pockets with brushed lining
- Inside stash pockets
- · Articulated sleeves for optimal mobility Elastic cuffs
- · Adjustable hem with elastic drawcord inside hand pocket Extended back for improved comfort





74230 KENSINGTON HOODED SOFTSHELL JACKET

COLORS

481 CAMO

SIZES

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

OFKO-TEX/BI UFSIGN

Oeko-Tex/Bluesign Approved









- · Softshell fabric with membrane & DWR No shoulder seam
- · Adjustable hood with elastic drawcord
- YKK® front zipper with chin protector
 Chest pocket with YKK® zipper
- Headphone cord hole inside chest pocket
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining Inside stash pockets
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- · Extended back for improved comfort





COLORS

481 CAMO

SIZES

C44 - C64, D88 - D116

FABRIC

4-way stretch: 93% Polyamide, 7% Elastane 310 g/m² Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m² Reinforcement: Cordura® fabric 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved







· 4-way stretch fabric

- Cordura® hanging pockets with double-lined bottom & nylon webbing
- · Hand pockets
- Hammer holder loops on both sides · Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- · Back pockets

77441 CHELSEA EVOLUTION CONSTRUCTION PANT

- Gusset in crotch for freedom of movement
- · Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments • ID card loop
- Ruler pocket in Cordura® reinforcement fabric
 Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
 Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
 Possibility to increase leg length by 5cm

$M \times M = M$









77445 CHELSEA EVOLUTION SERVICE PANT

COLORS

481 CAMO

SIZES

C44 - C64, D88 - D116

FABRIC

4-way stretch: 93% Polyamide, 7% Elastane 310 g/m²

Secondary fabric: 79% Cotton, 21% Polyester - 295 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- · 4-way stretch fabric
- · Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength
- · Back pockets
- Gusset in crotch for freedom of movement
- · Plastic covered metal buttons
- Cargo pockets
 ID card loop
- Tonal logos
- · Possibility to increase leg length by 5cm





931

79243 KENSINGTON ZIP HOODIE

COLORS

931 GREY MÉLANGE CAMO

SIZES

S - 4XL

FABRIC

Main fahric:

95%Cotton, 5% Elastane, brushed backside, 330 g/m²

- Double layer fabric in hood
- Rib-knit around hood opening for improved comfort
- YKK® zipper at front
- Hand pockets with YKK® zipper · Rib-knit at bottom sleeve & hem



481

79242 KENSINGTON LONGSLEEVE

COLORS

481 CAMO

SIZES

S - 4XL

FABRIC

Main fabric: 92%Cotton, 8% Elastane, 220 g/m²

- · Rib-knit at center front for improved comfort
- Raised HH Workwear logo





79246 KENSINGTON T-SHIRT

COLORS

481 CAMO, 931 GREY MÉLANGE CAMO

SIZES

FABRIC

Main fabric: 92%Cotton, 8% Elastane, 220 g/m²

· Raised HH Workwear logo





481

75106 HH LIFA MERINO CREWNECK

COLORS

481 CAMO

SIZES

FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa'≱



- Lifa® Stay Warm Technology
- Lifa® Merino
 No shoulder seams
- No side seams
- · Flatlock seams for extra comfort

Lifa® Stay Warm Technology

Flatlock seams for extra comfort

 Lifa® Stay Warm Technology • Lifa® Merino

Double main fabric
 Flatlock seams for extra comfort

Elastic in waist for perfect fit & freedom of movement

• Lifa® Merino

Gusset at crotch

75506 HH LIFA MERINO PANT





COLORS **481** CAMO

SIZES

XS - 4XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa 🌽

79705 HH LIFA MERINO BEANIE



481

COLORS 481 CAMO

SIZES

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m 2

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa∌





79707 HH LIFA MERINO BALACLAVA

COLORS

481 CAMO

SIZES STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN



- Lifa® Stay Warm Technology
- Lifa® Merino
 Flatlock seams for extra comfort

lifa∌

79706 HH LIFA MERINO NECK GAITOR

COLORS

481 CAMO

SIZES

STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa 🌽



- Lifa® Stay Warm Technology
- Lifa® Merino
 Flatlock seams for extra comfort



481

79802 KENSINGTON CAP

COLORS

481 CAMO

SIZES

STD

FABRIC 100% Cotton Full crown construction

Snap back

One size fits most



481

79586 WW LAPTOP SLEEVE

COLORS

SIZES

FABRIC

Other Material

YKK

- AVAILABLE IN OCTOBER
- · Water resistant main fabric
- Padded main compartm
 YKK® zipper closure
- Hidden carry handle
 Possible to slide onto trolley handles
- Length: 23.5cm Width 15cm

79528 HH LOGO WEBBING BELT



480

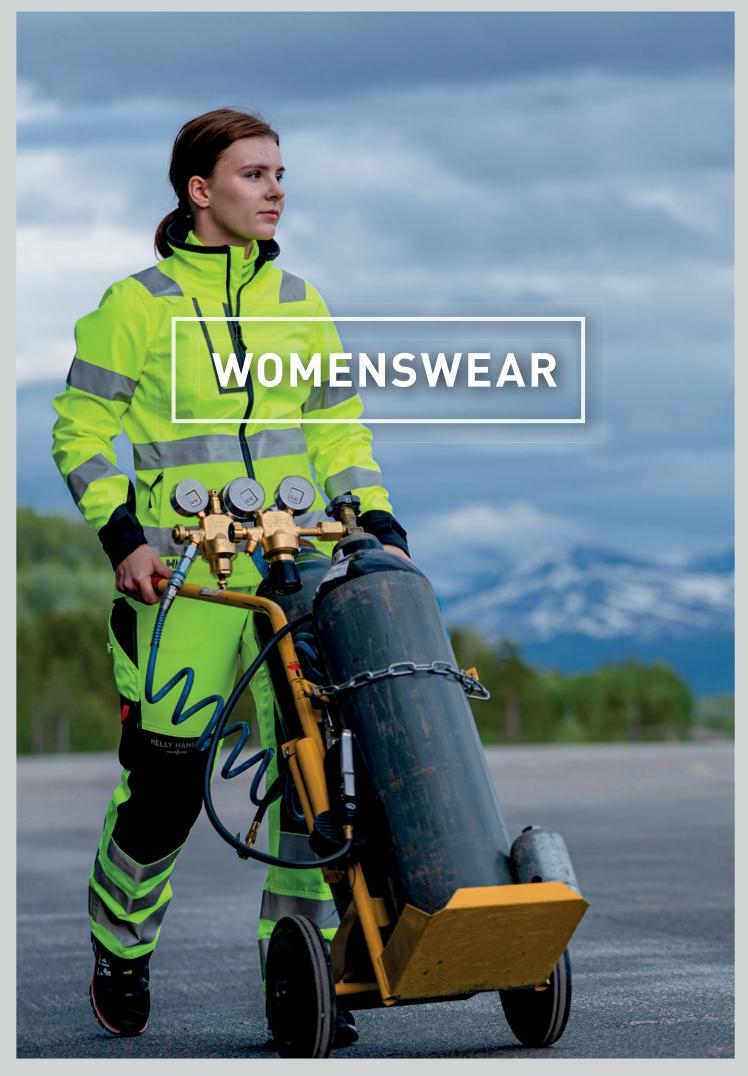
COLORS 480 ARMY GREEN

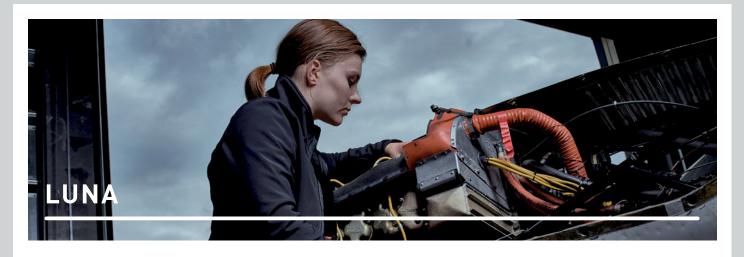
SIZES

FABRIC

Main fabric: 96% Cotton, 45 Spandex Stretch Twill

- - Full stretch
 - Buckle with HH WW logo Width: 3.8cm







77481 W LUNA CONSTRUCTION PANT

COLORS

990 BLACK

SIZES

C34 - C48

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m² Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- Hanging pockets with double-lined bottom & nylon webbing Hand pockets
 Broad center back belt loop for extra stability & strength
- YKK® zipper
- Gusset in crotch for freedom of movement
- · Plastic covered metal buttons
- Thigh pocket with fastener closure
- ID card loop Ruler pocket
- · Reinforcement fabric at knee & bottom hem
- Articulated knees for optimal mobility
- . Knee Pad pockets accessible from the inside
- Knee Pad position can be adjusted by 5cm for optimal mobility
 Possibility to increase leg length by 5cm
- Tonal logos



77484 W LUNA WORK PANT

COLORS

990 BLACK

SIZES

C34 - C48

FABRIC

Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m² Secondary fabric: 65% Polyester, 35% Cotton, 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- · Hand pockets
- Broad center back belt loop for extra stability & strength
- · Back pockets
- YKK® zipper
- · Gusset in crotch for freedom of movement
- Plastic covered metal buttons
 Thigh pocket with fastener closure
- ID card loop
- · Ruler pocket
- Reinforcement fabric at knee & bottom hem
- · Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
 Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm

Broad center back belt loop for extra stability & strength

· Gusset in crotch for freedom of movement

Plastic covered metal buttons
 Thigh pocket with fastener closure

Reinforcement fabric at bottom hem

• Possibility to increase leg length by 5cm

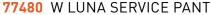
• Tonal logos

· Hand pockets

· Back pockets YKK® zipper

ID card loop

• Tonal logos





C34 - C48

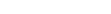
Main fabric: 79% Cotton 18% Polyester, 3% Elastane, 265 g/m² Second fabric: 65% Polyester, 35% Cotton, 310 g/m² Reinforcement: 100% Polyamide, 195 g/m²

OEKO-TEX/BLUESIGN









990 BLACK

SIZES

FABRIC

Oeko-Tex Certified









71304 W LUNA WINTER JACKET











Designed & tested by women, the Luna Winter Jacket is the perfect choice for women at work on a cold winter day. With its Helly Tech® Professional membrane & Primaloft® Black Eco Insulation it is lightweight while remaining waterproof, windproof & breathable.

- AVAILABLE IN OCTOBER
- EN 343 Class 4,1
- EN 14058 Class 4
- · Helly Tech® Professional
- · Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- · Fully taped construction
- No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- · Collar adjustment on center back
- Padded collar for extra comfort
- · Brushed polyester inside collar

- YKK® front zipper with chin protector
- · Front storm flap
- Hand pockets with YKK® zipper
- · Hand pockets with brushed lining YKK® zipper for underarm ventilation
- · Inside stash pockets
- Embellishment zipper
- · Articulated sleeves for optimal mobility
- Adjustable cuffs
- · Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
 Reflective Helly Hansen (HH) logos

COLORS

990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 100% Polvester Lining: 100% Polyamide

Insulation body: 80% Recycled Polyester, 20% Polyester Insulation sleeves: 80% Recycled Polyester, 20% Polyester

WATERPROOF/BREATHABILITY

AVAILABLE IN OCTOBER

Helly Tech® Professional

 Waterproof, windproof and breathable Fully taped construction

Vertical and horizontal hood adjustment

Collar adjustment on center back

 Brushed polyester inside collar YKK® front zipper with chin protector

Hand pockets with YKK® zipper Hand pockets with brushed lining

EN 343 Class 4,4

No shoulder seams
 Detachable hood

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved





71240 W LUNA SHELL JACKET

COLORS 990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 100% Polvester Lining: 100% Polyamide

WATERPROOF/BREATHABILITY

20.000/15.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved











- . YKK® zipper for underarm ventilation Embellishment zipper
 Articulated sleeves for optimal mobility

Front storm flap

- Adjustable cuffs
 Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
 Reflective Helly Hansen (HH) logos



72400 W LUNA FLEECE JACKET

COLORS

990 BLACK

SIZES

XS -2XL

FARRIC

Main fabric: 100% Polyester - 250 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric









- AVAILABLE IN OCTOBER
- Polartec® Recycled fleece . Double layer fabric in collar
- High collar for comfort
- No shoulder seams
- YKK® front zipper with chin protector
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
- Articulated sleeves for optimal mobility · No side seams
- Adjustable hem with elastic drawcord inside hand pocket
- · Extended back for improved comfort · Flatlock seams for extra comfort



74240 W LUNA SOFTSHELL JACKET





Designed & tested by women, the Luna softshell jacket is a versatile piece with female fit that will keep the wearer comfortable throughout the working day.

- Softshell fabric with membrane & DWR
- No shoulder seams
 High collar for comfort
- Brushed fleece inside collar
- YKK® front zipper with chin protector
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Inside stash pockets
 Articulated sleeves for optimal mobility
- Adjustable cuffs
 Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort

COLORS 990 BLACK

SIZES XS -2XL

FABRIC

Main fabric: Face: 94% Polyester, 6% Elastane, 305 g/m²

WATERPROOF/BREATHABILITY

5.000/5.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved







76465 W MANCHESTER LIGHT SERVICE PANT

COLORS 990 BLACK

SIZES

C32 - C50

FABRIC

Main fabric: 65% Polyester, 35% Cotton - 245 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- - Hand pockets Back pockets
 - · YKK® zipper

 - Plastic covered metal buttons
 Broad center back belt loop for extra stability & strength
 - Thigh pockets with fastener closure
 Possibility to increase leg length by 5cm



74044 W MANCHESTER SHELL JACKET

COLORS

990 BLACK

SIZES

FABRIC

Main fabric: 100% Polyester - 150 g/m²

Lining: 100% Polyester

OEKO-TEX/BLUESIGN Oeko-Tex/Bluesign Approved







- EN 343 3,3
- Helly Tech® Protection
 Waterproof, windproof & breathable
- Fully taped construction Detachable hood
- Adjustable hood with drawcord & fastener
- Brushed polyester inside collar
- No shoulder seams
 YKK® front zipper with chin protector
- Front storm flap
 Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
 Hand pockets with brushed lining
- Embellishment zipper
 Adjustable cuffs
- Adjustable hem with elastic drawcord
 ID card loop

$\mathbb{Z} \subseteq \mathbb{Z} \times \mathbb{Z}$

79217 W MANCHESTER ZIP HOODIE

COLORS

590 NAVY. 990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- · Adjustable hood with drawcord
- YKK® front zipper with chin protector
 Two hand pockets
- Side seams
- Elastic cuffs & hem



590









79213 W MANCHESTER ZIP SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- Double layer fabric in collar YKK® front zipper with chin protector
- Two hand pockets Elastic cuffs & hem
- Side seam















COLORS

590 NAVY, 990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 100% Cotton, 280 g/m²

- · Adjustable hood with drawcord
- Front hand warmer pocket
- · Side seams
- Elastic rib at cuffs & bottom hem





79209 W MANCHESTER SWEATSHIRT

COLORS

590 NAVY, 990 BLACK

Ribbed collar

Side seams
 Elastic rib at cuffs & bottom hem

SIZES XS -2XL

FABRIC

Main fabric: 100% Cotton, 280 g/m 2



79159 W MANCHESTER LONGSLEEVE

COLORS

590 NAVY, **990** BLACK

Ribbed collar

SIZES XS -2XL

FABRIC

Main fabric: 100% Cotton, 150 g/m²

$W \times \square \triangle \times$



79168 W MANCHESTER POLO

COLORS

590 NAVY, 900 WHITE, 970 DARK GREY, 990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 100% Cotton, 190 g/m²

- Ribbed collar
- Buttoned front placket
 Extra button included
- Side seams

 $M \times \square \square \times \square$



79163 W MANCHESTER T-SHIRT

COLORS 590 NAVY, 970 DARK GREY, 990 BLACK, 900 WHITE

 Ribbed collar Side seams

SIZES XS -2XL

FABRIC

Main fabric: 100% Cotton, 150 g/m²







75210 W HH LIFA MERINO HALF ZIP

COLORS

990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

OEKO-TEX/BLUESIGN

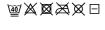
Oeko-Tex Certified







- Lifa® Merino
 YKK® front half zip with back placket & chin protector
- No shoulder seams · No side seams
- Flatlock seams for extra comfort





COLORS 990 BLACK

SIZES

XS -2XL

FABRIC

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifaÿ



75209 W HH LIFA MERINO CREWNECK

- Lifa® Stay Warm Technology Lifa® Merino
- · No shoulder seams
- No side seams
- · Flatlock seams for extra comfort

75520 W HH LIFA MERINO PANT



990 BLACK

SIZES

XS -2XL

Lifa® Stay Warm Technology

Lifa® Merino

. Elastic in waist for perfect fit & freedom of movement

Gusset at crotch

· Flatlock seams for extra comfort



FABRIC

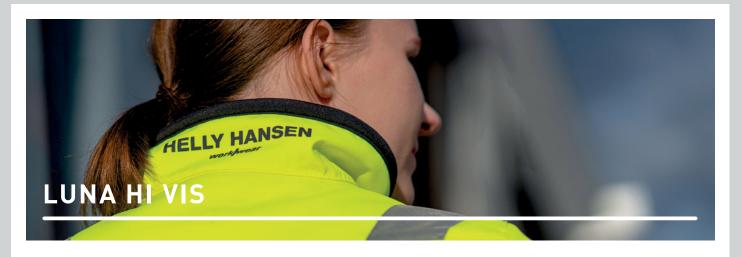
Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa∌







77498 W LUNA HI VIS CONSTRUCTION PANT CL 2

COLORS

369 HI VIS YELLOW/EBONY

SIZES

C34 - C48

FABRIC

Main fabric: 94% Polyester, 6% Elastane, 325 g/m 2 Secondary fabric: 85% Polyester, 15% Cotton, 315 g/m 2 Reinforcement: 100% Polyamide, 219 g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved









- EN ISO 20471 Class 2
- 4-way stretch fabric
 Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets
- · Shaped waistband for improved comfort
- Broad center back belt loop for extra stability & strength Back pockets
- Gusset in crotch for freedom of movement
 Plastic covered metal buttons
- Thigh pocket with fastener closure & several compartments
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
 Cordura® fabric reinforcement on knees & bottom hem
- Articulated knees for optimal mobility
 Knee Pad pockets accessible from the inside

- Knee Pad position can be adjusted by 5cm for optimal mobility Possibility to increase leg length by 5cm
- · 360° reflective transfer print on bottom legs



71398 W LUNA HI VIS WINTER JACKET















Designed & tested by women, the Luna Hi Vis Winter Jacket is the perfect choice for the tradeswoman in need of both visibility, comfort & protection against the elements. With Life PocketTM technology, personal electronics will stay alive longer, even on the coldest of days. With its genuine female fit & Helly Tech® Performance waterproof membrane it will keep the wearer warm, dry & comfortable.

- AVAILABLE IN OCTOBER
- EN ISO 20471 Class 2
- EN 343 4,1 EN 342, 0,349m²K/W
- Air permeability Class 3 · Helly Tech® Performance
- Life Pocket™
 Life Pocket™ for tablets
- Primaloft® Black Eco Insulation
- Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams Detachable hood
- Vertical and horizontal hood adjustment
- Padded collar for extra comfort

- Brushed polyester inside collar
- YKK® front zipper with chin protector Front storm flap
- ID card loop
- Hand pockets with YKK® zipper Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaiters
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort
- Reflective details
- 360° reflective transfer print on body, sleeves and shoulders

COLORS

369 HI VIS YELLOW/EBONY

SIZES

XS -2XL

FABRIC

Main fabric: 100% Polyester

Secondary Main fabric: 100% Polyamide

Lining: 100% Polyamide

Insulation body: 80% Recycled Polyester, 20% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

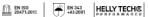




71294 W LUNA HI VIS SHELL JACKET











- AVAILABLE IN OCTOBER
- EN ISO 20471 Class 2 EN 343 Class 4,4
- Helly Tech® Performance
- Waterproof, windproof and breathable
- Fully taped construction No shoulder seams
- Detachable hood
- Vertical and horizontal hood adjustment
- Brushed polyester inside collar YKK® front zipper with chin protector
- Front storm flap
 Chest pocket with YKK® zipper

- ID card loop
- Tablet pocket with YKK® zipper
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- YKK® zipper for underarm ventilation
- Embellishment zipper
 Articulated sleeves for optimal mobility
- Adjustable cuffs
- Wrist Gaitors
- Adjustable hem with elastic drawcord inside hand pocket
 Extended back for improved comfort

- Reflective details
 360° reflective transfer print on body, sleeves and shoulders

COLORS

369 HI VIS YELLOW/EBONY

SIZES

XS -2XL

FABRIC

Main fabric: 100% Polyester

Secondary Main fabric: 100% Polyamide

Lining: 100% Polyamide Lining 2: 100% Polyester

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved





74098 W LUNA HI VIS SOFTSHELL JACKET

COLORS

369 HI VIS YELLOW/EBONY

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyester - 320 g/m²

WATERPROOF/BREATHABILITY

OEKO-TEX/BLUESIGN

WXXXX

Oeko-Tex Certified







- EN ISO 20471 Class 2
- EN ISO 20471 Class 3 in combination with style 77498
 Softshell fabric with membrane & DWR
- No shoulder seams
- High collar for comfort
- Brushed polyester inside collar
 YKK® front zipper with chin protector
- . Chest pocket with YKK® zipper
- ID card loop
- Hand pockets with YKK® zipper
 Hand pockets with brushed lining
- Articulated sleeves for optimal mobility
 Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- Extended back for improved comfort · Reflective details
- 360° reflective transfer print on body, sleeves & shoulders



72174 W LUNA HI VIS FLEECE JACKET

COLORS

360 YELLOW

SIZES

XS -2XL

FABRIC

Main fabric: 100% Polyester - 280 g/m²

OEKO-TEX/BLUESIGN



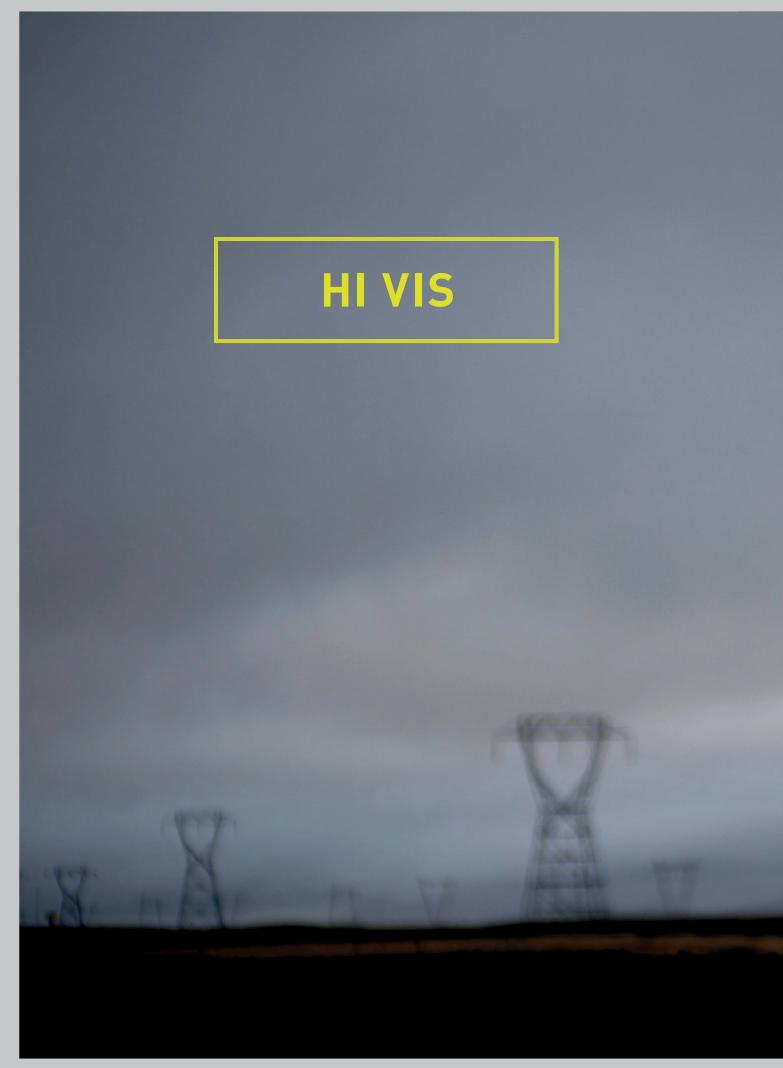




Oeko-Tex Certified

- AVAILABLE IN OCTOBER
- EN ISO 20471 Class 3: Size L ->
- EN ISO 20471 Class 2: Size XS M
- EN ISO 20471 Class 3 in combination with styles 77498, 77471, 77472 Brushed polyester inside collar
- YKK® front zipper with chin protector
 ID card loop
- Hand pockets with YKK® zipper
 Hand pockets with brushed lining
- Adjustable hem with elastic drawcord inside hand pocket
 Extended back for improved comfort • 360° reflective on body, sleeves and shoulders

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77471 ICU CONSTRUCTION PANT CLASS 1 4 EN 150 PANT CLASS 1











The durable 4-way stretch fabric combined with our hi vis polyester/cotton mix provides excellent flexibility, style, & safety when you need to be seen. Modern fit, removable tool pockets & Cordura® reinforced knee pockets makes this pant the all-in-one choice for work in all conditions.

- EN ISO 20471 Class 1
- 4-way stretch fabric
- Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets
- Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- Plastic covered metal buttons
 Thigh pocket with YKK® zipper
- Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
 Cordura® fabric reinforcement on knees
- Articulated knees for optimal mobility
 Knee Pad pockets accessible from the inside
- . Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
- 360° reflective 3M™ transfer print on bottom legs

COLORS

369 YELLOW/EBONY

SIZES

C44 - C62, D92 - D116

FABRIC

Main fabric: 93% Polyamide, 7% Elastane - 310 g/m² Hi vis: 85% Polyester, 15% Cotton 315 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved







COLORS

369 YELLOW/EBONY

SIZES

C44 - C62, D92 - D116

FABRIC

Main fabric: 94% Polyester, 6% Elastane, 325 g/m² Secondary fabric:85% Polyester, 15% Cotton, 315 g/m² Reinforcement: 100% Polyamide, 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved











77472 ICU CONSTRUCTION PANT CLASS 2

- EN ISO 20471 Class 2
- 4-way stretch fabric
- . Zip-off Cordura® hanging pockets with double-lined bottom & webbing
- Hand pockets
 Hammer holder loops on both sides
- Broad center back belt loop for extra stability & strength
- Back pockets
- Gusset in crotch for freedom of movement
- · Plastic covered metal buttons
- Thigh pocket with YKK® zipper . Thigh pocket with fastener closure
- ID card loop
- Ruler pocket in Cordura® reinforcement fabric
- Cordura® fabric reinforcement on knees
 Articulated knees for optimal mobility
- Knee Pad pockets accessible from the inside
 Knee Pad position can be adjusted by 5cm for optimal mobility
- Possibility to increase leg length by 5cm
 360° reflective 3M™ transfer print on bottom legs





71372 ICU WINTER JACKET















Stay visible, comfortable & protected with the ICU Winter Jacket. Packed with features such as 3M® reflectives, Primaloft® insulation & H2Flow™ Technology, this jacket will help you stay warm & visible in the darkest conditions this season.

- EN ISO 20471 Class 3: Size L ->
- EN ISO 20471 Class 2: Size S M
- EN 342 0,343 m²K/W w/pants 71494 & 71495
- Air permeability Class 3
- Helly Tech® Performance
- H2Flow™ Technology
- . Primaloft® Black Eco Insulation
- Waterproof, windproof & breathable
- · Fully taped construction
- Detachable hood
- · Vertical & horizontal hood adjustment
- Collar adjustment on center back
- · Padded collar for extra comfort
- Brushed polyester inside collar . YKK® front zipper with chin protector

- · Front storm flap
- · Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- Life Pocket™
- YKK® zipper for underarm ventilation
- · Inner chest pocket
- Inside stash pocket
- · Embellishment zipper
- Articulated sleeves for optimal mobility
- Adjustable cuffs
- Adjustable hem with elastic drawcord inside hand pocket
- ID Card loop
- Extended back for improved comfort
- 360° reflective 3M[™] transfer print on body, sleeves & shoulders

COLORS

369 YELLOW/EBONY

SIZES

S - 3XL

FABRIC

Main fabric: 100% Polyester - 215 g/m² Secondary fabric: 100% Polyamide - 235 g/m²

Lining: 100% Polyamide - 58 g/m²

Insulation: Primaloft Black Eco - 133 g/m² in body 100 g/m2 in sleeves.

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved





71172 ICU SHELL JACKET

COLORS

369 YELLOW/EBONY

SIZES

S - 3XL

FABRIC

Main fabric:

100% Polyester 265 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

OFKO-TEX/BI UESIGN

Oeko-Tex Certified













- EN ISO 20471 Class 2: Size S M EN 343 3,3
- Helly Tech® Performance · Waterproof, windproof & breathable
- Fully taped construction
 Detachable hood
- Vertical & horizontal hood adjustment
 Collar adjustment on center back
- Brushed polyester inside collar
 YKK® front zipper with chin protector
- Front storm flap
 Hand pockets with YKK® zipper
- Chest pocket with YKK® zipper
 YKK® zipper for underarm ventilation
- Inside stash pocket
 Articulated sleeves for optimal mobility

- Adjustable cuffs
 Adjustable hem with elastic drawcord
- ID Card loop · Extended back for improved comfort
- · Reflective details
- 360° reflective $3M^{\text{TM}}$ transfer print on body, sleeves & shoulders



74272 ICU SOFTSHELL JACKET

COLORS

369 YELLOW/EBONY

SIZES

S - 3XL

Main fabric: 100% Polyester - 320 g/m²

WATERPROOF/BREATHABILITY

OEKO-TEX/BLUESIGN Oeko-Tex Certified

EN ISO 20471:2013







- EN ISO 20471 Class 3: Size M -> • EN ISO 20471 Class 2: Size S
- EN ISO 20471 without sleeves Class 2: Size M ->
- EN ISO 20471 without sleeves Class 1: Size S Softshell fabric with membrane & DWR
- Brushed polyester inside collar
 YKK® front zipper with chin protector
- Detachable sleeves with YKK® zippers
 Chest pocket with YKK® zipper
- Hand pockets with YKK® zipper
 Hand pockets with brushed lining
- Articulated sleeves for optimal mobility · Adjustable cuffs
- Adjustable hem with elastic drawcord · ID card loop
- Extended back for improved comfort
 360° reflective 3M™ transfer print on body, sleeves & shoulders





369

369

79273 ICU HOODIE

COLORS

369 YELLOW/EBONY

SIZES

S - 3XL

FABRIC

Hi Vis: 100% Polyester - 300 g/m² Contrast: 80% Cotton, 20% Polyester - 320 g/m²





YKK

WXXXX

- EN ISO 20471 Class 1
- YKK® front zipper
 Adjustable hood with elastic drawcord
- Hand pockets with YKK® zipper
- · Rib-knit sleeve cuffs
- Adjustable bottom hem
 ID Card loop
- 360° reflective $3M^{TM}$ transfer print on body, sleeves & shoulders

79272 ICU SWEATSHIRT

COLORS

369 YELLOW/EBONY

SIZES

S - 3XL

FABRIC

Hi Vis: 100% Polyester - 300 g/m² Contrast: 80% Cotton, 20% Polyester - 320 g/m²





- EN ISO 20471 Class 1
- Rib-knit around collar for improved comfort
 Rib-knit sleeve cuffs

• EN ISO 20471 Class 1

- ID Card loop
- 360° reflective 3M™ transfer print on body, sleeves & shoulders

Lifa® Active technology
 360° reflective 3M™ transfer print on body, sleeves & shoulders



79271 ICU T-SHIRT

COLORS

369 YELLOW/EBONY

SIZES

S - 3XL

FABRIC

Hi Vis: 54% Polyester, 46% Polypropylene- 175 g/m² Contrast: 57% Cotton, 38% Polyester, 5% Elastane - 160 g/m²





$M \times M \times M$





75110 HH LIFA ACTIVE HI VIS HALF ZIP

COLORS

360 YELLOW

SIZES

FABRIC

OEKO-TEX/BLUESIGN

FABRIC

Main fabric: 54% Polyester, 46% Polypropylene, 175 g/m²

• Flatlock seams for extra comfort

• 360° reflective 3M™ transfer print on body, sleeves & shoulders

M EN 150 20471:2013 lifa €

75111 HH LIFA ACTIVE HI VIS CREWNECK



360 YELLOW

SIZES

FABRIC

Main fabric: 54% Polyester, 46% Polypropylene, 175 g/m² • Flatlock seams for extra comfort

OEKO-TEX/BLUESIGN

Oeko-Tex Certified



• EN ISO 20471 Class 3: Size L ->

• EN ISO 20471 Class 3: Size L ->

Lifa® Active technology

No shoulder seams

No side seams

• UPF 40

EN ISO 20471 Class 2: Size XS - M
EN 13758-2

YKK® front half zip with back placket & chin protector

- EN ISO 20471 Class 2: Size XS M EN 13758-2
- Lifa® Active technology
- UPF 40 Ribbed collar
- · No shoulder seams
- No side seams
- 360° reflective $3M^{\text{TM}}$ transfer print on body, sleeves & shoulders



360

75112 HH LIFA ACTIVE HI VIS POLO

COLORS

360 YELLOW

SIZES

S - 4XL

FABRIC

Main fabric: 54% Polyester, 46% Polypropylene, 175 g/m²

OEKO-TEX/BLUESIGN Oeko-Tex Certified

EN ISO 20471:2011
 Ifa
 Ifa
 Ifa

- EN ISO 20471 Class 2 • EN 13758-2
 - . Lifa® Active technology
 - UPF 40
 - · Buttoned front placket
 - Slit split
 - Flatlock seams for extra comfort
 - 360° reflective $3M^{\text{TM}}$ transfer print on body, sleeves & shoulders



360

75113 HH LIFA ACTIVE HI VIS T-SHIRT

COLORS

360 YELLOW

SIZES

S - 4XL

FABRIC

• EN 13758-2 • UPF 40

Ribbed collar

• EN ISO 20471 Class 2

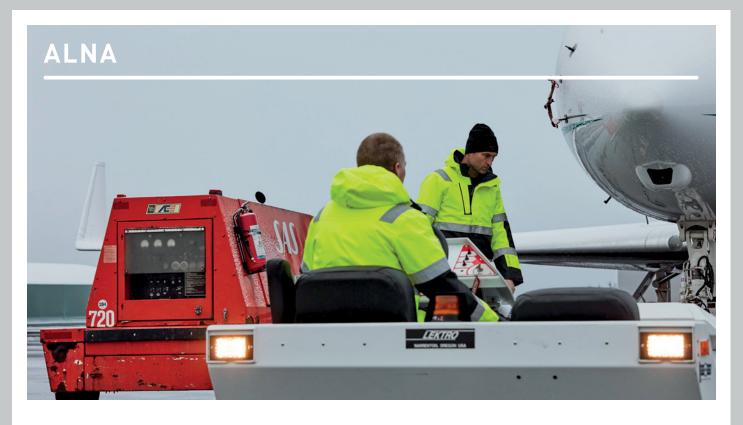
. Lifa® Active technology

- No shoulder seams
- No side seams
- Flatlock seams for extra comfort
- $\label{eq:main_fabric: 54\% Polyester, 46\% Polypropylene, 175 g/m^2} \bullet 360^{\circ} \ \text{reflective 3M}^{\text{m}} \ \text{transfer print on body, sleeves \& shoulders}$

OEKO-TEX/BLUESIGN





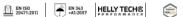




71695 ALNA 2.0 SHELL SUIT













The Alna Shell Suit 2.0 will keep you visible from head-to-toe. With innovative pocket solutions, a fantastic fit & heat transfer reflectives this shell suit will make sure you can get the job done while staying waterproof & visible year-round.

- AVAILABLE IN OCTOBER
- EN ISO 20471 Class 3 • FN 343 4.4
- Helly Tech® Performance Life Pocket™
 Life Pocket™ for tablets
- . Waterproof, windproof and breathable
- Fully taped construction
- No shoulder seams
- Packable hood in collar
- Adjustable hood with elastic drawcord and fastener
 Helmet compatible hood
- Brushed polyester inside collar 2-way YKK® front zipper with chin protector
- Front storm flap
- Loops for attaching Inflatable Lifejackets
- ID card loop
 Hand pockets

- Tape pocket
- YKK® zipper for underarm ventilation
- Embellishment zipper
 Articulated sleeves for optimal mobility

- Adjustable cuffsWrist GaitersRemovable belt
- Broad center back belt loop for extra strength and stability
 Loop attachement on inside waist for suspender integration
 Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
 Knee high boot zipper with storm flap & fastener closure
- . Cordura® fabric reinforcement at knee and bottom leg
- Kneepad pockets
 Possibility to increase leg length by 5cm | ID card loop
- . 360° reflective transfer print on body, sleeves, shoulders and bottom legs

COLORS

369 YELLOW/EBONY

SIZES

C44 - C62

FABRIC

Main fabric: 100% Polyester Secondary Main fabric: 100% Polyamide

Shell 3: 100% Polyamide Lining: 100% Polyamide

Oeko-Tex/BLUESIGN





71395 ALNA WINTER PARKA

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m² Secondary fabric: 100% Polyamide - 235 g/m²

Lining: 100% Polyamide - 58 g/m²

Insulation: Primaloft Black Eco - 133 g/m² in body 80 g/m² in sleeves.

WATERPROOF/BREATHABILITY

20.000/15.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved









- EN ISO 20471 Class 3
- EN 343 3,1
- EN 342 0,328 m²K/W
- · Air permeability Class 3 2-way YKK® zipper at front at front
- · Front storm flap
- YKK® hand pockets
- YKK® chest pocket
- YKK® zipper for underarm ventilation
 Internal Life Pocket™ for tablet, no need to open the parka to access
- Helmet compatible design · Detachable hood
- Adjustable hood with drawcord
- Faux Fur on Hood
- Brushed Tricot in neck for max comfort
 No shoulder seams
- Adjustable cuffs
- · Elastic wrist gaiters
- Embellishment zipper
- ID card loop

71394 ALNA WINTER JACKET

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m² Secondary fabric: 100% Polyamide - 235 g/m²

Lining: 100% Polyamide - 58 g/m²

Insulation: Primaloft Black $Eco - 133 \text{ g/m}^2$ in body 80 g/m² in sleeves.

WATERPROOF/BREATHABILITY

20 000/15 000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



369







- EN ISO 20471 Class 3
- EN 343 3,1
- EN 342, 0,328 m²K/W
- Air permeability Class 3
- YKK® front zipper · Front storm flap
- YKK® hand pockets
- YKK® chest pocket
- YKK® zipper for underarm ventilation
 Internal Life Pocket™ for tablet, no need to open the parka to access
- Helmet compatible design
- Detachable hood
- Adjustable hood with drawcord
- Brushed Tricot in neck for max comfort
- No shoulder seams
- Adjustable cuffs
- Elastic wrist gaiters
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop



71495 ALNA WINTER CONSTRUCTION PANT CL 2

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES C44 - C62

FABRIC

Main fabric: 100% Polyester - 215 g/m² Secondary fabric: 100% Polyamide - 235 g/m2 Lining: 100% Polyamide - 58 g/m²

Insulation: Primaloft® Black Eco - 100 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved









- EN ISO 20471 Class 2 • EN 343 3,1
- EN 342, 0,328 m²K/W
- · Air permeability Class 3
- Hand pockets with YKK® zipper
- Zip-off hanging pockets with double bottom for extra durability
- Detachable & elastic suspenders
 Broad center back belt loop for extra strength & stability
- Thigh pocket with fastener closure
 Ruler pocket with double bottom for extra durability
- Boot zipper with storm flap & fastener closure
 Cordura® fabric reinforcement at knee & bottom leg
- Kneepad pockets
 Possibility to increase leg length by 5cm
- ID card loop



269

169

269

71494 ALNA WINTER PANT CL 1

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62

FABRIC

Main fabric: 100% Polyester - 215 g/m 2 Secondary fabric: 100% Polyamide - 235 g/m² Lining: 100% Polyamide - 58 g/m²

Insulation: Primaloft® Black Eco - 100 g/m²

WATERPROOF/BREATHABILITY 20.000/15.000

OEKO-TEX/BLUESIGN











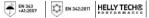
- EN ISO 20471 Class 1 EN 343 3,1
- EN 342, 0,328 m²K/W
- · Air permeability Class 3
- Two hand pockets Detachable & elastic suspenders
- Broad center back belt loop for extra strength & stability
 Thigh pocket with fastener closure
- Ruler pocket with double bottom for extra durability
- Boot zipper with storm flap & fastener closure Possibility to increase leg length by 5cm
- ID card loop



71694 ALNA 2.0 WINTER SUIT













A true Hi Vis winter suit designed & developed together with several of our professional users. The suit is fully wind & waterproof with lots of well thought-through features. It has arm & leg gaitors, leg zippers to the knees, Life Pocket™, hand pockets & an extended back to ensure optimized fit during long workdays

- EN ISO 20471 Class 3
- EN 343 4,1
- EN 342, 0,349 m²K/W(B)(2,3 clo)
- Air permeability Class 3
- Helly Tech® Performance
 Life Pocket™

- Life Pocket™ for tablets
 Primaloft® Black Eco Insulation
- Waterproof, windproof & breathable
- · Fully taped construction
- No shoulder seams
- · Detachable hood
- Vertical & horizontal hood adjustment
- Helmet compatible hood
- Padded collar for extra comfort
 Brushed polyester inside collar
- 2-way YKK® front zipper with chin protector
- · Front storm flap
- ID card loop

- Hand pockets
- · YKK® zipper for underarm ventilation
- Embellishment zipper
- · Articulated sleeves for optimal mobility
- Adjustable cuffs
- · Wrist Gaiters
- Removable belt
- · Broad center back belt loop for extra strength & stability
- Loop attachment on inside waistband for suspender integration
 Thigh pocket with fastener closure

- Ruler pocket with double bottom for extra durability
 Knee high boot zipper with storm flap & fastener closure
- Cordura® fabric reinforcement at knee & bottom leg
- · Kneepad pockets
- Possibility to increase leg length by 5cm
- ID card loop
- Reflective details
- 360° reflective transfer print on body, sleeves, shoulders & bottom legs

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62

FABRIC

Main fabric: 100% Polyester, 215 g/m² Secondary fabric: 100% Polyamide, 235 g/m² Reinforcement: 100% Polyamide, 219 g/m²

Insulation: Primaloft Black Eco - 133 g/m² in body & legs 80 g/m2 in sleeves

WATERPROOF/BREATHABILITY

20.000/15.000

Oeko-Tex/BLUESIGN

Oeko-Tex/Bluesign Approved





77210 ALNA JACKET CL 3

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

S - 4XL

Main fabric: 70% Polyester, 30% Cotton - 300 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



YKK

- EN ISO 20471 Class 3 YKK® zipper
- YKK® front zipper
- Chest pocket with YKK® zipper
 Hand pockets with YKK® zipper Brushed polyester inside collar
- ID card loop



74094 ALNA SOFTSHELL JACKET

COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 320 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN







- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- YKK® zipper
- YKK® front zipper
- Chest pocket with YKK® zipper Hand pockets with YKK® zipper
- · Brushed polyester inside collar
- ID card loop



269 369

77110 ALNA CONSTRUCTION VEST CL 1

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

FABRIC

70% Polyester, 30% Cotton - 300 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- EN ISO 20471 Class 1
- YKK® zipper
 Reflective band around body
- Cordura® hanging pockets with double-lined bottom & nylon webbing
- · Two back pockets
- Multiple pockets



77413 ALNA CONSTRUCTION PANT CL 2

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62, D88 - D116

Main fabric: 70% Polyester, 30% Cotton - 300 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- EN ISO 20471 Class 2
- YKK® zipper
 Reflective bands at legs
- Thigh pocket with fastener closure
- $\bullet\,$ Cordura® hanging pockets with double-lined bottom & nylon webbing
- ID Card loop
- Ruler pocket



77412 ALNA CONSTRUCTION PANT CL 1

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62, D88 - D116

Main fabric: 70% Polyester, 30% Cotton - 300 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- EN ISO 20471 Class 1
- YKK® zipper Reflective bands at legs
- Thigh pocket with fastener closure
- . Cordura® hanging pockets with double-lined bottom & nylon webbing
- ID Card loop
- Ruler pocket



77411 ALNA PANT CL 2

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62, D88 - D116

FABRIC

Main fabric: 70% Polyester, 30% Cotton - 300 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN







- EN ISO 20471 Class 2
- YKK® zipper
- · Reflective bands at legs
- Thigh pocket with fastener closure
 Two back pockets with fastener closure
- ID Card loop
 Ruler pocket



77410 ALNA PANT CL 1

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62, D88 - D116

FABRIC

Main fabric: 70% Polyester, 30% Cotton - 300 g/m 2

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- EN ISO 20471 Class 1
- YKK® zipper
 Thigh pocket with fastener closure
- Two back pockets with fastener closure
- ID Card loop
- Ruler pocket



77510 ALNA BIB CL 2

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C64

Main fabric: 70% Polyester, 30% Cotton - 300 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified









- EN ISO 20471 Class 2
- YKK® zipper Fly with zip
- Adjustable elastic suspenders
- · ID Card loop
- Ruler pocket



77414 ALNA PIRATE PANT

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62

Main fabric: 70% Polyester, 30% Cotton - 300 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







$\boxtimes \boxtimes \boxtimes \boxtimes$

- EN ISO 20471 Class 2: Size C50->
- EN ISO 20471 Class 1: Size C44-C48
- YKK® zipper
- Thigh pocket with fastener closure . Two back pockets with fastener closure
- ID Card loop
 Ruler pocket



77415 ALNA SHORTS

COLORS
169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62

FABRIC

Main fabric: 70% Polyester, 30% Cotton - 300 g/m²

OEKO-TEX/BLUESIGN







- EN ISO 20471 Class 2: Size C48-> • EN ISO 20471 Class 1: Size C44-C46
- YKK® zipper
- Two back pockets with fastener closure
 ID Card loop
- Ruler pocket





71194 ALNA SHELL JACKET

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES XS - 4XL

FABRIC

Main fabric: 100% Polyester - 215 g/m² Lining: 100% Polyamide - 58 g/m²

OEKO-TEX/BLUESIGN

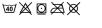
Oeko-Tex Certified







- EN ISO 20471 Class 3
- EN 343 3,3 Helly Tech® Performance
- Taped seams
 No shoulder seams
- Detachable hood



71496 ALNA SHELL CONSTRUCTION PANT CL 2

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62

FABRIC

Main fabric: 100% Polyester - 215 g/m² Lining: 100% Polyamide - 58 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

WATERPROOF/BREATHABILITY

20.000/15.000

OEKO-TEX/BLUESIGN

Oeko-Tex Certified





- EN ISO 20471 Class 2
- EN 343 3,3
 Helly Tech® Performance
- Taped seams
- YKK® zipper
- Detachable & elastic suspenders with zipper at back
- · Two hand pockets



77610 ALNA SUIT CL 3

COLORS

169 RED/EBONY, 269 ORANGE/EBONY, 369 YELLOW/EBONY

SIZES

C44 - C62

FABRIC

Main fabric: 70% Polyester, 30% Cotton - 300 g/m² Reinforcement: 100% Cordura® fabric - 219 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified







- EN ISO 20471 Class 3
- YKK® zipper
- · 360° reflective bands on body, sleeves & legs
- 2-way zipper with fastener closure
- . Two chest pockets with flaps & fastener closure
- Ruler pocket



70294 ALNA RAIN JACKET

COLORS

369 YELLOW/EBONY

SIZES

XS - 4XL

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 390 g/m²

- EN ISO 20471 Class 3
- EN 343 3,1
- · Adjustable hood with drawcord
- Helmet compatible hood
 Double main fabric front flap with button closure
- Full inner front placket
 Hand pockets
- ID card loop
- Adjustable cuff with snap buttons
- Reflective details
- 360° reflective transfer print on body, sleeves & shoulders





70495 ALNA RAIN BIB CL 2

COLORS 369 YELLOW/EBONY

SIZES XS - 4XL

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 390 g/m²

- EN ISO 20471 Class 2
 EN 343 3,1
 Elastic suspenders
 Inner chest pocket with YKK® zipper
 Adjustable waist with snap button closure
 Adjustable bottom leg with snap buttons
 Reflective details
 360° reflective transfer print on bottom legs









76491 ALTA CONSTRUCTION PANT CL 1

COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C62, D88 - D116

EN 150 20471:2013

FABRIC

Hi Vis: 85% Polyester, 15% Cotton - 248 g/m² Contrast: 65% Polyester, 35% cotton - 245 g/m² Reinforcement: 100% Polyamide - 200 g/m²

- EN ISO 20471 Class 1
- Fly with zip
 Plastic covered metal buttons
- Two pockets at front
- Thigh pocket with flag
- Two hanging front pockets in reinforcement fabric with double bottom
- Ruler pocket



76496 ALTA CONSTRUCTION PANT CL2

COLORS

369 YELLOW/CHARCOAL. 269 ORANGE/CHARCOAL

SIZES

C44 - C64, D88 - D116

Hi Vis: 85% Polyester, 15% Cotton - 248 g/m² Reinforcement: 100% Polyamide - 200 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified





• EN ISO 20471 Class 2 • Fly with zip

- Plastic covered metal buttons
- Two pockets at front
- Thigh pocket with flap
- Two hanging front pockets in reinforcement fabric with double bottom
- Ruler pocket



76492 ALTA PANT CL 1

COLORS

369 YELLOW/CHARCOAL

C44 - C62, D88 - D116

FABRIC

Hi Vis: 85% Polyester, 15% Cotton - 248 g/m² Contrast: 65% Polyester, 35% cotton - 245 g/m² Reinforcement: 100% Polyamide - 200 g/m²

- EN ISO 20471 Class 1
- Fly with zip
- Plastic covered metal buttons
- Two pockets at front
 Thigh pocket with flap









71332 ALTA WINTER JACKET

COLORS

269 ORANGE/CHARCOAL. 369 YELLOW/CHARCOAL

SIZES

XS - 5XL

FABRIC

Main fabric: 100% Polyester, 200 g/m² Secondary fabric: 100% Polyamide 145 g/m² Insulation: 100% Polyamide - 120 g/m² in body

100 g/m² in sleeves. WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved











- EN ISO 20471 Class 3
- EN 343 Class 3,1 EN 342 0,332 m²K/W (B)(2,1 clo)
- Air permeability Class 3
- Helly Tech® Performance Detachable bond
- Adjustable hood with drawcord & fastener
- YKK® front zipper
 Napolean pocket with YKK® zipper
- Hand pockets with YKK® zipper
 Adjustable cuffs
- Adjustable hem with drawcord
- Embellishment zipper
- ID card loop





70445 ALTA WINTER PANT

COLORS

269 ORANGE/CHARCOAL,369 YELLOW/CHARCOAL

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m² Secondary fabric: 100% Polyamide 145 g/m² Insulation: 100% Polyamide, 100 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved











- EN 343 Class 3,1 EN 342 0,332 m² K/W (B)(2,1 clo)
- Air permeability Class 3
- · Draw cord adjustment at waist
- Belt loops
- . Knee high boot zipper with storm flap & fastener closure
- ID card loop



71370 ALTA CIS JACKET

269 ORANGE/CHARCOAL,369 YELLOW/CHARCOAL SIZES

XS - 4XI

FARRIC

Shell jacket:

Main fabric: 100% Polyester, 200 g/m² Secondary fabric: 100% Polyamide 145 g/m²

Inner jacket:

Main fabric: 100% Polyester, 140 g/m² Insulation: 100% Polyamide - 100 g/m² in body 80 g/m² in sleeves.

OEKO-TEX/BLUESIGN

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Oeko-Tex/Bluesign Approved

WATERPROOF/BREATHABILITY

10.000/10.000







EN 343 PAI:2017 EN 342:2017 HELLY TECH® YKK

SHELL JACKET: EN ISO 20471 Class 3

- EN 343 Class 3,1 EN 342:2017 0,310 m²K/W(B)[2,0 clo]
- Air permeability Class 3
 Helly Tech® Performance
- Detachable hood
 Adjustable hood with drawcord & fastener
- YKK® front zipper Napolean pocket with YKK® zipper
- Hand pockets with YKK® zippers
 Adjustable cuffs
- Adjustable hem with drawcord
 Embellishment zipper
- ID card loor
- INNER JACKET: EN ISO 20471 Class 2
- YKK® front zipper
 Hand pockets with YKK® zipper
- Zip-off sleeves
 Elastic cuffs
- Embellishment zipper

• EN ISO 20471 Class 3

Air permeability Class 3
 EN ISO 14058 without pant

Helly Tech® Performance
 Windproof, waterproof & breathable

EN 342 0,326 m²K/W (B)(2.1 clo) w/70445 Alta Insulated Pant

• EN 343 3,1

ID Card loop

Mobile phone pocket

ID card loop



71391 ALTA PILOT JACKET

COLORS

360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 200 g/m² Insulation: 100% Polyester pile, 350 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN















71071 ALTA SHELL JACKET

COLORS

269 ORANGE/CHARCOAL,369 YELLOW/CHARCOAL

SIZES

XS - 4XI

FABRIC

Main fabric: 100% Polyester, 200 g/m² Secondary fabric: 100% Polyamide $145~g/m^2$

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved



MX DXX









- EN ISO 20471 Class 3
- EN 343 Class 3,3
 Helly Tech® Performance
- Detachable hood
 Adjustable hood with drawcord & fastener
- YKK® front zipper
- Napolean pocket with YKK® zipper, no need to open the jacket to access
- Hand pockets with YKK® zipper
 Adjustable cuffs
- Adjustable hem with drawcord
 Embellishment zipper
- ID card loop



71442 ALTA SHELL PANT

COLORS

269 ORANGE/CHARCOAL,369 YELLOW/CHARCOAL

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 200 g/m² Secondary fabric: 100% Polyamide 145 g/m²

WATERPROOF/BREATHABILITY

10.000/10.000

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved





EN 150 EN 243 HELLY TECHE

- Draw cord adjustment at waist

 EN ISO 20471 Class 3 • EN 343 Class 3,1

· Detachable hood

EN 343 Class 3,1
EN 342 0,314 m² K/W (B)(2,0 clo)
Air permeability Class 3

2-way YKK® zipper at front
 Elastic waist

ID card loop
 Reflective Helly Hansen (HH) logos

Windproof, waterproof and breathable
 Helly Tech® Performance

Adjustable hood with drawcord and fastener

• Napoleon pocket with YKK® zipper, no need to open the jacket to access • Hand pockets

Kneepad pockets
 Knee high boot zipper with storm flap and fastener closure

EN 343 Class 3,3
 Helly Tech® Performance

• EN ISO 20471 Class 2

- Knee high boot zipper with storm flap & fastener closure
- · Belt loops • ID card loop



369

70665 ALTA INSULATED SUIT

169 RED/CHARCOAL, 269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

SIZES

C44 - C64

FABRIC

Hi Vis: 100% Polyester - 200 g/m² Contrast: 100% Polyamide - 145 g/m²

Insulation: 120 g/m² in body, 100 g/m² in sleeve & legs Lining: 100% Polyamide

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesian Approved

WATERPROOF/BREATHABILITY













76196 ALTA JACKET



369 YELLOW/CHARCOAL

SIZES

XS - 4XL

FABRIC

Hi Vis: 85% Polyester, 15% Cotton - 248 g/m² Contrast: 65% Polyester, 35% cotton - 245 g/m²

OEKO-TEX/BLUESIGN





- EN ISO 20471 Class 3
- Front zipper
- · Reflective band
- Two pockets at front with flaps
- ID Card loop



71070 ALTA SHELTER JACKET

COLORS

360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved







• EN ISO 20471 Class 3

- EN 343 3,1
- Waterproof, windproof and breathable
 Fully taped construction
- Detachable hood
- Adjustable hood with drawcord at front
- YKK® zippers
 Front storm flap
- Hand pockets with fastener closure
 Adjustable cuffs
- · Adjustable hem with drawcord
- Embellishment zipper
- . ID Card loop Reflective Helly Hansen (HH) logos

360

71570 ALTA SHELTER BIB

COLORS

360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester Lining: 100% Polyester

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved









- EN ISO 20471 Class 2
- EN 343 3,1
- · Waterproof and windproof and breathable
- Fully taped construction

• EN ISO 20471 Class 3

· Packable hood in collar

Waterproof fabric & construction

Adjustable hood with drawcord
 Center back length size L: 122cm

• EN 343 Class 3,1 • 3M™ reflectives

- Adjustable elastic suspenders
- Chest pocket with fastener closure Adjustable waist with snap buttons
- Adjustable bottom leg with snap buttons
 Reflective Helly Hansen (HH) logos



70265 ALTA RAIN COAT

COLORS

360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m² PU coating

OEKO-TEX/BLUESIGN

Oeko-Tex Certified











70260 ALTA RAIN JACKET



COLORS 260 ORANGE, 360 YELLOW

SIZES

XS - 4XL

Main fabric: 100% Polyester - 170 g/m² PU coating

OEKO-TEX/BLUESIGN

Oeko-Tex Certified











- EN ISO 20471 Class 3 • EN 343 Class 3,1
- 3M[™] reflectives
- Waterproof fabric & construction
 Packable hood in collar
- Adjustable hood with drawcord

260



70460 ALTA RAIN PANT

COLORS

260 ORANGE, 360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m²

PU coating

OEKO-TEX/BLUESIGN

Oeko-Tex Certified





3M



- EN ISO 20471 Class 2 EN 343 Class 3,1
- 3M™ reflectives
 Waterproof fabric & construction
- Elastic at waist
 Adjustable hem with snap button closure

70570 ALTA RAIN BIB



260



COLORS

260 ORANGE, 360 YELLOW

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyester - 170 g/m²

PU coating

OEKO-TEX/BLUESIGN

Oeko-Tex Certified





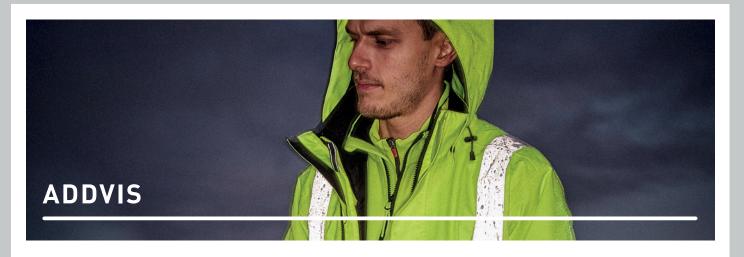




- EN ISO 20471 Class 2
- EN 343 Class 3,1
 3M™ reflectives
- Waterproof fabric & construction
 Double layer fabric at knees
 Inner chest pocket with zipper



91





73371 ADDVIS INSULATOR

COLORS

269 ORANGE/CHARCOAL, 369 YELLOW/CHARCOAL

XS - 4XL

FABRIC

Main fabric: 100% Polyester, 140 g/m² Insulation: 100% Polyamide - 100 g/m² in body 80 g/m² in sleeves.

EN ISO 14058:2004 YKK

- EN ISO 20471 Class 2
- YKK® front zipper
 Hand pockets with YKK® zipper
- Zip-off sleeves
 Elastic cuffs
- Embellishment zipper
- ID card loop



XXXX

72171 ADDVIS FLEECE JACKET

COLORS

160 RED, 260 ORANGE, 360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 280 g/m 2

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

EN ISO 20471:2013

YKK

- EN ISO 20471 Class 3
- YKK® front zipper with chin protector
 Brushed polyester inside collar
 Hand pockets with YKK® zipper
- Hand pockets with brushed lining
- · Zip in compatible
- 360° reflective on body, sleeves & shoulders





79094 ADDVIS ZIP HOODIE

COLORS

160 RED, 260 ORANGE, 360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 300 g/m² Rib: 97% Polyester 3% Elastane - 405 g/m²

OEKO-TEX/BLUESIGN



- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- Double layer fabric in hood
- Adjustable hood with drawcord · YKK® front zipper
- Hand pockets with YKK® zipper
- . Rib-knit at bottom sleeve & hem
- ID Card Loop
 Reflective details
- 360° reflectives on body & sleeves



160 260 360

79112 ADDVIS ZIP SWEATSHIRT

COLORS

160 RED, 260 ORANGE, 360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 300 g/m² Rib: 97% Polyester 3% Elastane - 405 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN ISO 20471 Class 3: Size S ->
- EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- YKK® front zipper
 Hand pockets with YKK® zipper
- Rib-knit at bottom sleeve & hem
- ID Card Loop
- Reflective details
 360° reflectives on body & sleeves







79096 ADDVIS HALF ZIP SWEATSHIRT

COLORS

160 RED, 260 ORANGE, 360 YELLOW

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 300 g/m² Rib: 97% Polyester 3% Elastane - 405 g/m²

OEKO-TEX/BLUESIGN

EN ISO 20471:2013

- EN ISO 20471 Class 3: Size S -> • EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- Half zip with YKK® zipper
 Rib-knit at bottom sleeve & hem
- ID Card Loop
 Reflective details
- 360° reflectives on body & sleeves



260

79095 ADDVIS SWEATSHIRT

COLORS

160 RED, 260 ORANGE, 360 YELLOW

SIZES

FABRIC

Main fabric: 100% Polyester - 300 g/m 2 Rib: 97% Polyester 3% Elastane - 405 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN ISO 20471 Class 3: Size S -> • EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- Rib-knit at bottom hem, cuffs & collar
- · ID Card Loop
- 360° reflective transfer print on body, sleeves & shoulders







360



160

79093 ADDVIS LONGSLEEVE

COLORS

260 ORANGE, 360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 143 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

EN ISO 20471:2013

- EN ISO 20471 Class 3: Size S -> • EN ISO 20471 Class 2: Size XS
- 4-way stretch fabric
- Rib-knit around collar for improved comfort
- 360° reflective transfer print on body, sleeves & shoulders



AND RESIDENCE OF THE PERSON NAMED IN

360

260

79091 ADDVIS POLO

COLORS

260 ORANGE, 360 YELLOW

SIZES

FABRIC

Main fabric: 100% Polyester - 143 g/m²

OEKO-TEX/BLUESIGN

- EN ISO 20471:2013

- EN ISO 20471 Class 2: Size M ->
- EN ISO 20471 Class 1: Size XS-S 4-way stretch fabric
- 360° reflective transfer print on body, sleeves & shoulders

79092 ADDVIS T-SHIRT



260 ORANGE, 360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 143 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified





- EN ISO 20471 Class 2
- 4-way stretch fabric
 Rib-knit around collar for improved comfort
- $\bullet\,$ 360° reflective transfer print on body, sleeves & shoulders



79218 ADDVIS SHORT SLEEVE VEST

COLORS

260 ORANGE, 360 YELLOW

SIZES

M - 3XL

FABRIC

Main fabric: 100% Polyester - 130 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

EN ISO 20471:2013

 $M \times M \times M$

- EN ISO 20471 Class 3 Zipper in front





71374 POTSDAM JACKET

COLORS

265 ORANGE/NAVY, 369 YELLOW/CHARCOAL

SIZES

XS - 6XL

FABRIC

Hi Vis: 100% Polyester - 200 g/m² Contrast: 100% Polyamide - 140 g/m² Lining: 100% Polyamide

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved









- EN ISO 20471 Class 3
- EN 343 Class 3,3
 Helly Tech® Performance
- Fully taped construction
 Detachable hood

 $W \times \mathbb{Q} = X$



71475 POTSDAM PANT

COLORS
265 ORANGE/NAVY, 369 YELLOW/CHARCOAL

SIZES

XS - 6XL

FABRIC

Hi Vis: 100% Polyester - 200 g/m² Contrast: 100% Polyamide - 140 g/m² Lining: 100% Polyamide

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved





EN 150 20471:2013 EN 343 HELLY TECH®



- EN ISO 20471 Class 2
- EN 343 Class 3,3
 Helly Tech® Performance
- Fully taped construction

95





72111 HAY RIVER JACKET

COLORS

530 RACER BLUE, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 314 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- EN 14058 CLASS 1
- Polartec® Recycled fleece
 Double layer fabric in collar
 YKK® front zipper with chin protector
 Hand pockets with YKK® zipper
 Hand pockets with brushed lining
 Flatlock seams for extra comfort

- Adjustable hem with elastic drawcord









72359 ZURICH REVERSIBLE

COLORS 590 NAVY

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyester - 360 g/m²

- EN 14058 Class 2
- Air Permeability Class 1
 Pile inside
- Reversible
 Front zipper
- Ribbed cuffs









72262 BASEL REVERSIBLE JACKET

COLORS

490 DARK GREEN, 590 NAVY

SIZES

S - 3XL

FABRIC

Main fabric: 100% Polyester - 360 g/m²

- EN 14058 Class 2 Air Permeability Class 1
- Pile outside
- · Reversible
- Front zipper
- Elastic cuffs





73005 UTILITY VEST

COLORS

990 BLACK

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyester Reinforcement: 100% Polyamide Lining: 100% Polyamide Insulation: Primaloft® Black

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved



YKK



- Brushed Tricot in neck for comfort
- Chin Guard



990

72289 LIESTAL JACKET

COLORS

590 NAVY

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyester - 360 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- EN 14058:2017
- $\boxtimes \boxtimes \boxtimes$

- EN 14058 Class 2
- Air Permeability Class 1
 Single sided V-pile
- Pile inside
 No shoulder seams
- Elastic cuffs



590

72478 THUN PANT

COLORS

590 NAVY

SIZES

XS - 3XL

FABRIC

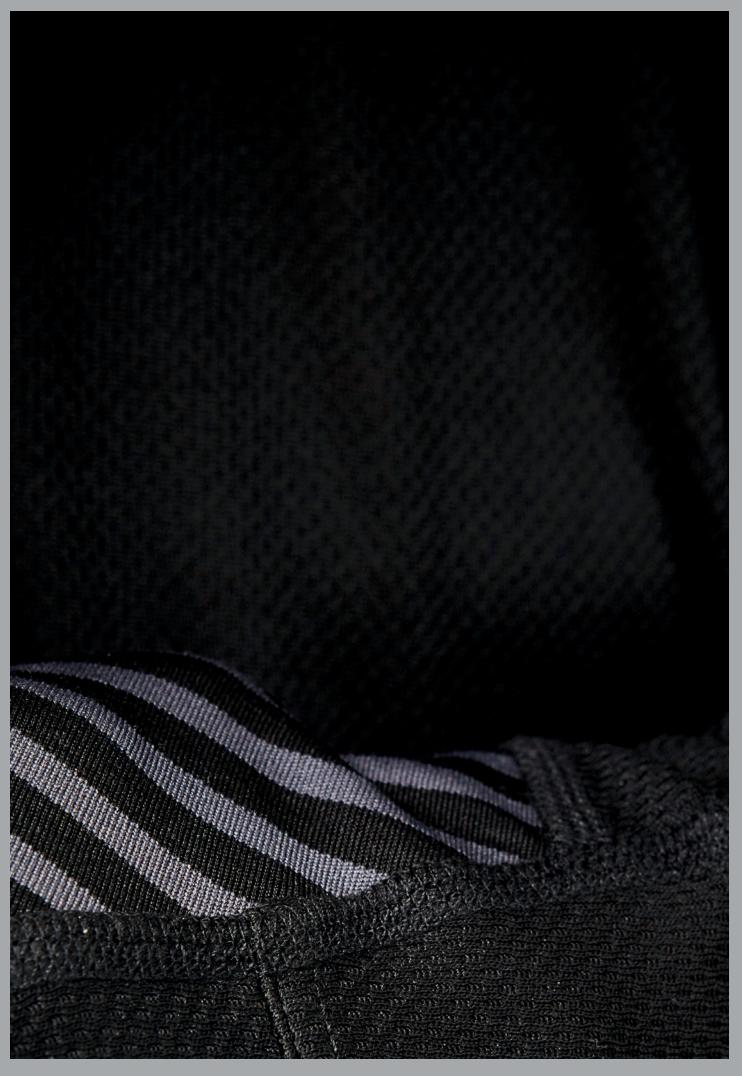
Main fabric: 100% Polyester - 360 g/m²

OEKO-TEX/BLUESIGN





- EN 14058 Class 2
- Air Permeability Class 1
- Single sided V-pile
- Pile inside
 Ribbed hem
- Fly



BASE LAYER





75109 HH LIFA HALF ZIP

COLORS

590 NAVY, 990 BLACK

SIZES

FABRIC

Main fabric: 100% Polypropylene - 125 g/m 2

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric





- Lifa® Stay Warm Technology
- HH®Lifa
 YKK® front half zip with back placket & chin protector
- No shoulder seams
- No side seams
 Flatlock seams for extra comfort





590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polypropylene - 125 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- HH®Lifa
- No shoulder seams
- No side seams
- Flatlock seams for extra comfort





990

990

COLORS 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polypropylene - 125 g/m 2

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

 $\boxtimes \boxtimes \boxtimes \boxtimes$

- 75104 HH LIFA T-SHIRT
- Lifa® Stay Warm Technology
- HH®Lifa No shoulder seams
- No side seams
 Flatlock seams for extra comfort

590



75505 HH LIFA PANT

COLORS

590 NAVY, 990 BLACK

SIZES

FABRIC

Main fabric: 100% Polypropylene - 125 g/m^2

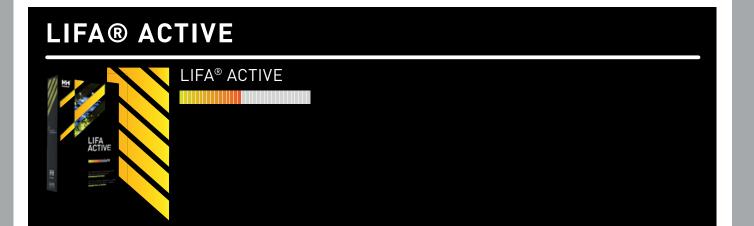
OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

lifa∌

MXXXX

- · Lifa® Stay Warm Technology
- HH®Lifa
 Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
 Flatlock seams for extra comfort





75117 HH LIFA ACTIVE CREWNECK

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 65% Polyester, 35% Polypropylene, 130 g/m²

OEKO-TEX/BLUESIGN

Bluesign approved

lifa 🎾

WXXXX

75116 HH LIFA ACTIVE T-SHIRT

COLORS

990 BLACK

SIZES XS - 4XL

Lifa® Active technology

Lifa® Active technology

Flatlock seams for extra comfort

No shoulder seams

No side seams

- No shoulder seams
- · No side seams
- Flatlock seams for extra comfort



FABRIC

Main fabric: 65% Polyester, 35% Polypropylene, $130~g/m^2$

OEKO-TEX/BLUESIGN

Bluesign approved

lifa∌

MXXXX

LIFA® MERINO



LIFA® MERINO



75107 HH LIFA MERINO HALF ZIP

COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

FARRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified





- Lifa® Stay Warm Technology
- Lifa® Merino
 YKK® front half zip with back placket & chin protector
- No shoulder seams
- · No side seams
- Flatlock seams for extra comfort



75106 HH LIFA MERINO CREWNECK



In weaving our award-winning Lifa® fibers with merino wool we get the best of both worlds; moisture management & added warmth. Lifa® helps to transport moisture away from your body, keeping you dry during strenuous activity, while the soft merino wool ensures you stay warm in the coldest conditions.

- Lifa® Stay Warm Technology
 Lifa® Merino
- No shoulder seams
- · No side seams Flatlock seams for extra comfort

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

XS - 4XL

Main fabric: 57% Merino, 43% Polypropylene, 215 g/m²

Oeko-Tex/BLUESIGN





75506 HH LIFA MERINO PANT

COLORS

590 NAVY, 930 GREY MÉLANGE, 990 BLACK

SIZES

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m 2

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa∌

- Lifa® Stay Warm Technology
 Lifa® Merino
- Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
 Flatlock seams for extra comfort





75114 HH LIFA MAX HALF ZIP

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

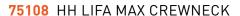
Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

lifa∌

- Lifa® Stay Warm Technology
- Lifa® Max
- YKK® front half zip with back placket & chin protector
- No shoulder seams
- · No side seams
- Flatlock seams for extra comfort





- COLORS 590 NAVY, 990 BLACK
- SIZES
- XS 5XL

FABRIC

Main fabric: 100% Polypropylene 230 g/m 2

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

- Lifa® Stay Warm Technology
- Lifa® Max
- · No shoulder seams
- No side seams
 Flatlock seams for extra comfort











75508 HH LIFA MAX PANT

COLORS

590 NAVY, 990 BLACK

SIZES

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

lifa∌

- Lifa® Stay Warm Technology
- Lifa® Max
 Elastic in waist for perfect fit & freedom of movement
- Gusset at crotch
 Flatlock seams for extra comfort

79708 HH LIFA MAX BEANIE

COLORS

590 NAVY, 990 BLACK

SIZES

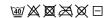
FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

lifa∌



- Lifa® Stay Warm Technology
- Lifa® Max
 Double main fabric
- Flatlock seams for extra comfort



590

990

79709 HH LIFA MAX NECK GAITOR

COLORS

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

lifa'≱

- Lifa® Stay Warm Technology
 - Lifa® Max
 - Flatlock seams for extra comfort



79710 HH LIFA MAX BALACLAVA

COLORS 590 NAVY, 990 BLACK

SIZES

FABRIC

Main fabric: 100% Polypropylene 230 g/m 2

OEKO-TEX/BLUESIGN

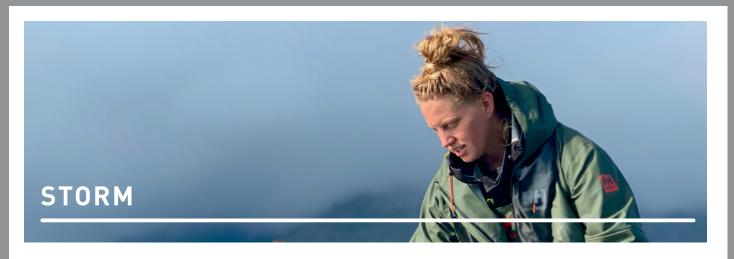
Oeko-Tex/Bluesign Approved Main Fabric

lifaÿ



- Lifa® Stay Warm Technology
- Lifa® Max
- · Flatlock seams for extra comfort







70283 STORM RAIN JACKET

COLORS

299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK

SIZES

XS - 4XL

EN 343 +A1:2007

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 310 g/m²

- EN 343:2003 + A1:2007 3,1
- Adjustable hood with elastick drawcord & fastener
 No shoulder seams
- Double main fabric front flap
- YKK® front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- · Inside stash pocket



74080 STORM HYBRID ANORAK

COLORS 999 EBONY/BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 94% Polyester, 6% Elastane - 305 g/m² Secondary fabric: 76% PVC, 24% Polyester - 310 g/m²

- Softshell fabric with membrane & DWR
- No shoulder seams
 High collar for comfort
- Brushed polyester inside collar
 Half zip with YKK® zipper with chin protector
- Chest pocket with fastener closure
 Neoprene cuffs
- Adjustable hem with elastic drawcord
 Extended back for increased comfort

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved

YKK

 $M \times M \times M$

70583 STORM RAIN BIB

COLORS
299 DARK ORANGE/BLACK, 480 ARMY GREEN, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% PVC on 100% Polyester knit - 310 g/m²

- EN 343:2003 + A1:2007 3,1
- Elastic suspenders
 Inner chest pocket with YKK® zipper Adjustable waist with snap button closure











70282 GALE RAIN JACKET

COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2003 + A1:2007 3,1
- Packable hood in collar
 Adjustable hood with elastic drawcord
- Double main fabric front flap
- · YKK® front zipper
- Napoleon pocket with YKK® zipper & hole for head phones
- Hand pockets
- Neoprene cuffs
 Adjustable hem with elastic drawcord
 Extended back for improved comfort

EN 343 +A1:2007





70484 GALE CONSTRUCTION RAIN PANT

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2003 + A1:2007 3,1
- · Adjustable waist
- Opening for hanging pockets Ruler pocket
- Adjustable bottom leg with snap buttons





70485 GALE RAIN PANT

COLORS 290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m 2

- EN 343:2003 + A1:2007 3,1
- Adjustable waist
- Adjustable bottom leg with snap buttons

EN 343 +A1:2007

MXXXX



70582 GALE RAIN BIB

COLORS

290 DARK ORANGE, 480 ARMY GREEN, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% PU on 100% Polyester knit - 240 g/m²

- EN 343:2003 + A1:2007 3,1
- Elastic suspenders
 Inner chest pocket with YKK® zipper
- Adjustable waist with snap button closure
 Adjustable bottom leg with snap buttons









70186 VOSS COAT

COLORS

990 BLACK

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyester - 170 g/m² PU coated

OEKO-TEX/BLUESIGN

The FSS-Sheet is empty in Centric





- EN 343 3,1
- Waterproof fabric & construction
 YKK® front zipper
- Storm flap
- · Hand pockets
- Reflective details
 Center back length size L: 118cm

70180 VOSS JACKET











COLORS
290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 530 RACER BLUE, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m² PU coated

OEKO-TEX/BLUESIGN

The FSS-Sheet is empty in Centric





- EN 343 3,1
- Waterproof fabric & construction
 Packable hood in collar
- Adjustable hood with drawcord
 YKK® front zipper
- Storm flap
 Hand pockets
- Adjustable cuffs & bottom hem
 Reflective details



70480 VOSS PANT

COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 490 DARK GREEN, 590 NAVY, 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 170 g/m²

- EN 343 +A1:2001
- MXXXX

- EN 343 3,1
- Waterproof fabric & construction
 Reflective details
- Elastic at waist
 Adjustable bottom leg with snap buttons







590



70129 MANDAL JACKET

COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester 410 g/m²

PVC coated

EN 343 +A1:2001

XXXX

- EN 343 3,1
- Adjustable hood with drawcord
 Storm flap
- Two hand pockets



70529 MANDAL BIB

COLORS

290 DARK ORANGE, 310 LIGHT YELLOW, 480 ARMY GREEN, 590 NAVY

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester 410 g/m² PVC coated

- EN 343 3,1
- Waterproof fabric & construction
- Inner chest pocket with zipper
- Adjustable elastic suspenders Adjustable hem with snap button closure



WXXXX

70429 MANDAL PANT

COLORS

310 LIGHT YELLOW, 480 ARMY GREEN

SIZES

S - 4XL

FABRIC

Main fabric: 100% Polyester 410 g/m 2 PVC coated

• EN 343 3,1

- Waterproof fabric & construction
- Elastic at waist
- Adjustable hem with snap button closure









900

70400 BODØ BIB

COLORS

900 WHITE

SIZES

S - 3XL

FABRIC

Main fabric: 100% Polyester - 295 g/m²

PVC coating

- EN 343 3,1
- Waterproof fabric & construction
 Cold resistant to -30° C

- Oil resistant
 Detachable & elastic suspenders





WXXXX

70701 BODØ APRON

COLORS

900 WHITE

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 295 g/m²

PVC coating

- EN 343 3,1
- Waterproof fabric & construction
 Cold resistant to -30° C
- Oil resistant
- Adjustable at waist







900

70702 BODØ COAT

COLORS

900 WHITE

SIZES

S-L

FABRIC

Main fabric: 100% Polyester - 295 g/m² PVC coating

- EN 343 3,1
- Waterproof fabric & construction
 Cold resistant to -30° C

- Oil resistant
 Adjustable at waist
- Center front length size L: 135cm







70703 BODØ HALF SLEEVE

COLORS

900 WHITE

SIZES

S - XL

FABRIC

Main fabric: 100% Polyester - 295 g/m 2

PVC coating

- EN 343 3,1
- Waterproof fabric & construction
- Cold resistant to -30° C
- Oil resistant
 Elastic hem





900



900

70090 BODØ OIL APRON

COLORS

900 WHITE

SIZES

STD FABRIC

Main fabric: 100% Polyester - 410 g/m²

PVC coating

- EN 343 3,1
 Waterproof fabric & construction
 Oil resistant

- Adjustable at waist
 Adjustable neck band





79816 SVOLVÆR SOU'WESTER



310 LIGHT YELLOW

SIZES

S/55-56, M/57-58, L/59-60, XL/61-62, 2XL/63-64

FABRIC

Main fabric: 100% Polyester - 410 g/m²

PU coated

• EN 343 3,1

- Waterproof fabric & construction
 Lining
- Chin strap







78865 STORM INFLATABLE LIFEJACKET

COLORS

990 BLACK

SIZES

STD

FABRIC

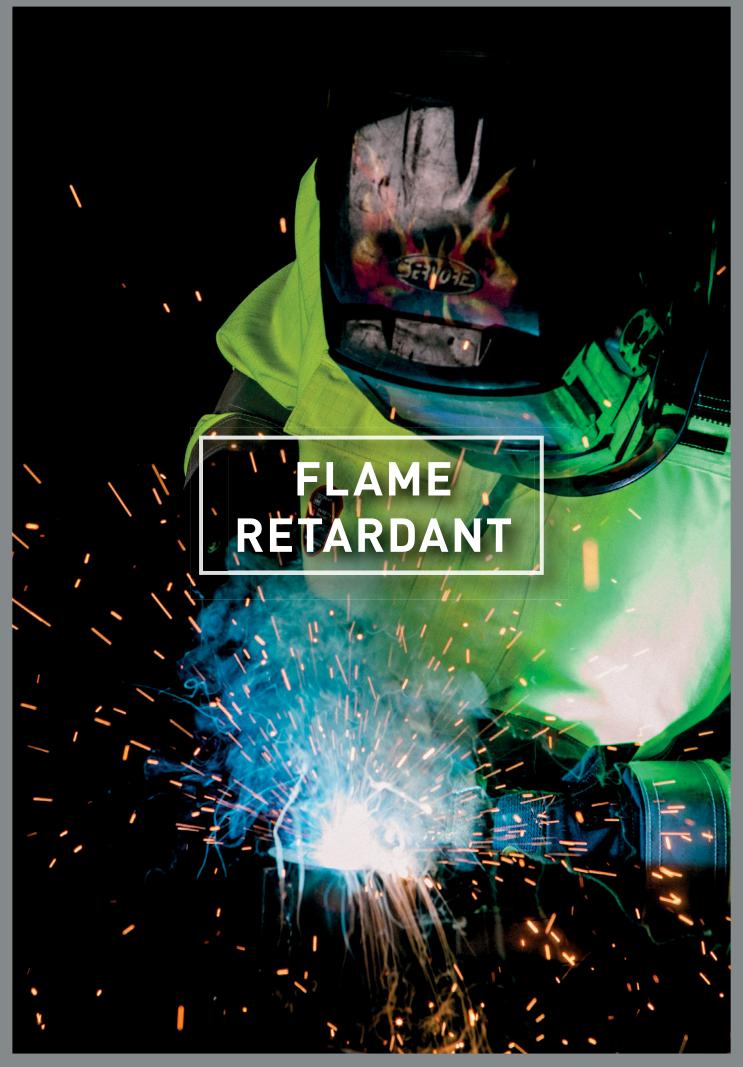
Main fabric: 100% Polyamide

- EN ISO 12402-3 certifified inflatable lifejacket
- 150N buoyancy
 Easy-clean cover fabric

- Lasy-clean cover fabric
 UML MK5 automatic inflation technology
 Light-weight
 Abrasion-free neck construction
 Easy-to-use buckle

Compatible with spare parts:
 78938 RELEASE MECH ULM & 78940 RE-ARM GAS CYLINDER







76072 ABERDEEN JACKET

COLORS

369 YELLOW/CHARCOAL

SIZES

XS - 4XL

FABRIC

55% Modacryl, 44% Cotton, 1% Inox 330 g/m²

OEKO-TEX/BLUESIGN

 $\boxtimes \boxtimes \boxtimes \boxtimes$

- EN ISO 20471 Class 3
- EN ISO 11612 A1B1C1E1F1 EN ISO 1149-5
- EN IEC 61482-2 Class 1 [4kA]
- Electric Arc approved Class 2 w/Fakse underwear
- 3M[™] reflectives

• EN ISO 20471 Class 2

3M[™] reflectives

• EN ISO 20471 Class 1

• EN ISO 20471 Class 2

3M[™] reflectives

• EN ISO 11612 A1B1C1E1F1 • EN ISO 1149-5

EN IEC 61482-2 Class 1 (4kA)
 Electric Arc approved Class 2 w/Fakse underwear

• EN ISO 11612 A1B1C1E1F1 • EN 1149-5

• EN IEC 61482-2 Class 1 (4kA)

Electric Arc approved Class 2 w/Fakse underwear

• EN ISO 11612 A1B1C1E1F1 • EN ISO 1149-5

• EN IEC 61482-2 Class 1 (4kA)

Electric Arc approved Class 2 w/Fakse underwear



76476 ABERDEEN CONSTRUCTION PANT

COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C64, D96 - D116

FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified















COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C64, D96 - D116

FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified















76475 ABERDEEN PANT

COLORS

369 YELLOW/CHARCOAL

C44 - C64, D96 - D116

FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m²

OEKO-TEX/BLUESIGN















76479 ABERDEEN PANT CL 1

COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C64, D96 - D116

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m²

FABRIC

OEKO-TEX/BLUESIGN Oeko-Tex Certified









• EN ISO 11612 A1B1C1E1F1

3M™ reflectives

• EN ISO 20471 Class 3

• EN 1149-5

3M[™] reflectives

• EN ISO 11612 A1B1C1E1F1

• EN IEC 61482-2 Class 1 (4kA)

Electric Arc approved Class 2 w/Fakse underwear

FN IFC 61482-2 Class 1 [4kA]

Electric Arc approved Class 2 w/Fakse underwear

76679 ABERDEEN SUIT

COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C64

FABRIC

Main fabric: 55% Modacryl, 44% Cotton, 1% Inox 330 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified















COLORS

369 YELLOW/CHARCOAL

SIZES

XS - 3XL

FABRIC

Main fabric: 65% Viscose FR, 22% Aramid, 12%

polyamide, 1% antistatic 290 g/m² Backing: 100% polyurethane Insulation: 100 g/m² Lining: 100% Cotton

- EN ISO 20471 Class 3 • EN ISO 11612 A1B1C1E1F1
- EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343 Class 3,1
- EN 342 0,315 m2 K/W
- · Air permeability Class 3



369

EN 150 20471:2013 EN 150 EN 150 EN 1612:2015 EN 1142-5:2018 EN 162-1-2:2014 EN 343 +A1:2007 EN 343:2007

71484 ABERDEEN INSULATED CONSTRUCTION PANT

COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C64, D96 - D116

FABRIC

Main fabric: 65% Viscose FR, 22% Aramid, 12% polyamide, 1% antistatic 290 g/m²

Backing: 100% polyurethane Insulation: 100 g/m² Lining: 100% Cotton,

- EN ISO 20471 Class 2
- EN ISO 11612 A1B1C1F1 • EN 1149-5
- EN IEC 61482-2 Class 2 (7kA) EN 343 Class 3,1
- EN 342 0,315 m2 K/W Air permeability Class 3



369





71486 ABERDEEN INSULATED CONSTRUCTION PANT CL 1

COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C64, D96 - D116

FABRIC

Main fabric: 65% Viscose FR, 22% Aramid, 12%

polyamide, 1% antistatic 290 g/m² Backing: 100% polyurethane Insulation: 100 g/m² Lining: 100% Cotton

- EN ISO 20471 Class 1
- EN ISO 11612 A1B1C1F1 EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343 Class 3,1 • EN 342 0,315 m2 K/W
- Air permeability Class 3



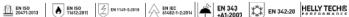














71485 ABERDEEN INSULATED PANT

COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C64, D96 - D116

FABRIC

Main fabric: 65% Viscose FR, 22% Aramid, 12%

polyamide, 1% antistatic 290 g/m² Backing: 100% polyurethane Insulation: 100 g/m² Lining: 100% Cotton

- EN ISO 20471 Class 2
- EN ISO 11612 A1B1C1F1 EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343 Class 3.1
- EN 342 0,315 m2 K/W
- Air permeability Class 3

















71487 ABERDEEN INSULATED PANT CL 1

COLORS

369 YELLOW/CHARCOAL

SIZES

C44 - C64, D96 - D116

Main fabric: 65% Viscose FR, 22% Aramid, 12%

polyamide, 1% antistatic 290 g/m² Backing: 100% polyurethane Insulation: 100 g/m²

- EN ISO 20471 Class 1 • EN ISO 11612 A1B1C1F1 • EN 1149-5
- EN IEC 61482-2 Class 2 (7kA)
- EN 343 Class 3,1
- EN 342 0,315 m2 K/W Air permeability Class 3









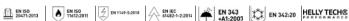


















71329 ROTHENBURG III JACKET

COLORS

260 ORANGE, 360 YELLOW

SIZES

XS - 4XL

FABRIC

Main fabric: 98% Polyester, 2% Carbon - 205 g/m 2

OEKO-TEX/BLUESIGN







- EN ISO 20471 Class 3
- EN 14116 Index 1/15H/60 for outer face & Index 3/5I/60 for inner face.
 EN 1149-5

EN 14116 Index 1/15H/60 for outer face & Index 3/5I/60 for inner face.
 EN 1149-5

- EN 343 Class 3,3
- Helly Tech® Performance

• EN ISO 20471 Class 2

. Helly Tech® Performance

• EN 343 Class 3,3

71431 ROTHENBURG III PANT

COLORS

260 ORANGE, 360 YELLOW

SIZES

FARRIC

Main fabric: 98% Polyester, 2% Carbon - 205 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified











70030 HORTEN JACKET

COLORS

200 FLUOR ORANGE

SIZES

XS - 4XL

FABRIC

Main fabric: 100% Polyester - 410 g/m 2

PVC coated

- EN 343 Class 3,1
- EN 14116 INDEX 1/5H/40 100% Waterproof fabric & construction
- Flame retardant • Oil resistant

EN 343 +A1:2007





260

360





70530 HORTEN BIB

COLORS

200 FLUOR ORANGE

SIZES

XS - 4XL

FABRIC

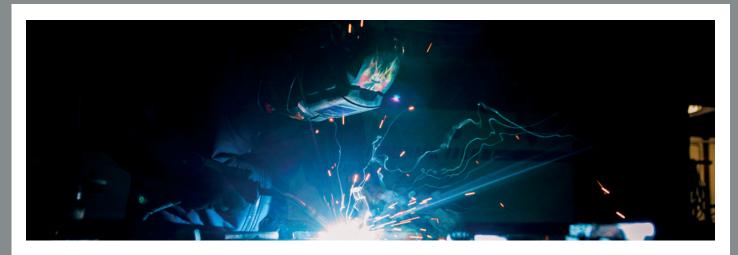
Main fabric: 100% Polyester - 410 g/m 2

PVC coated

- EN 343 Class 3,1
- EN 14116 INDEX 1/5H/40
- 100% Waterproof fabric & construction
- Flame retardant
- Oil resistant









75069 FAKSE LS POLO

COLORS

990 BLACK

SIZES

XS - 4XL FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 220 g/m^2

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc





$\boxtimes \boxtimes \boxtimes \Box \boxtimes \boxtimes$

75076 FAKSE LS CREW NECK

COLORS 990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m^2

- EN ISO 11612 A1B1C1 EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant
- Electric Arc
 Antistatic

EN ISO EN IEC EN 1149-5:2018





75075 FAKSE SHIRT

COLORS

990 BLACK

SIZES

XS - 4XL

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m 2

- EN ISO 11612 A1B1C1 • EN IEC 61482-1-2 Class 1 (4kA)
- EN 1149-5
- Flame Retardant • Electric Arc
- Antistatic







75475 FAKSE PANT

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m^2

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA) EN 1149-5
- Flame Retardant
- Electric Arc
- Antistatic



990



75068 FAKSE T-SHIRT

COLORS

990 BLACK

SIZES

XS - 4XL

FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m^2

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA) EN 1149-5
- Flame Retardant
- Electric Arc Antistatic







990

79870 FAKSE NECK FR

COLORS 990 BLACK

SIZES

STD

FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m^2

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA) • FN 1149-5
- Flame Retardant
- Electric Arc • Antistatic









990

79871 FAKSE LONG NECK

COLORS

990 BLACK

SIZES

STD

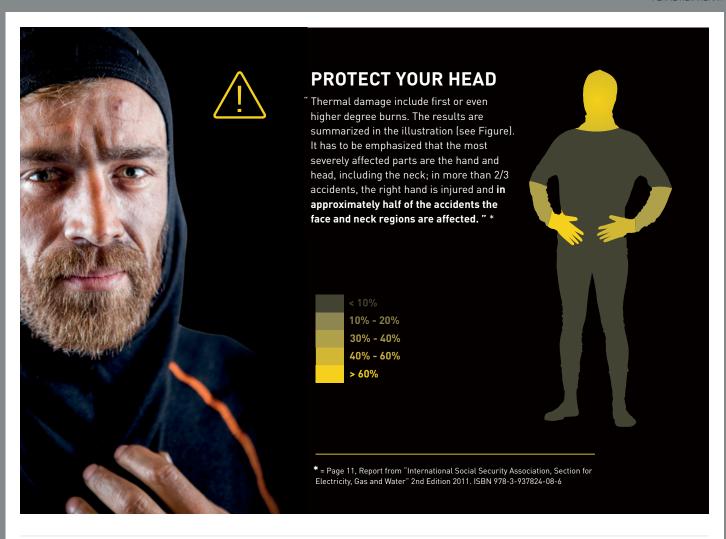
FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m^2

- EN ISO 11612 A1B1C1
- EN IEC 61482-1-2 Class 1 (4kA) EN 1149-5
- Flame Retardant
 Electric Arc
- Antistatic









79872 FAKSE ONE LAYER BALACLAVA

COLORS 990 BLACK

SIZES

STD

FABRIC

Main fabric: 48,5% Wool, 48,5% Viscose, 3% Inox - 170 g/m²

- EN ISO 11612 A1B1C1 • EN IEC 61482-1-2 Class 1 (4kA)
- Flame Retardant
 Electric Arc
- Antistatic

EN ISO EN IEC EN 1149-5:2018





75720 FAKSE SOCK

COLORS

990 BLACK

SIZES

37/39, 40/42, 43/45, 46/48

FABRIC

Main fabric: 48% Wool, 26% Kermel, 1% Inox, 20%

Polyamide, 5% Elastane





990

71336 ARCTIC PARKA

COLORS

990 BLACK

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyamide - 180 g/m²

Lining: 100% Polyamide

Primaloft® Black insulation - 133g body, 80g sleeve

& hood

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved











• EN 343 3,1

ID Card loop
 Ruler pocket

• EN 342 0,348m² K/W (2,2 clo) • Air Permeability Class 3

Helly Tech® Performance
 Waterproof, windproof & breathable

• EN 343 3,1

ID Card loop

• EN 342 0,348m² K/W (2,2 clo) • Air permeability Class 3

. Waterproof, windproof & breathable

Helly Tech® Performance



71450 ARCTIC PANT

COLORS

990 BLACK

SIZES

C44 - C64

FABRIC

Main fabric: 100% Polyamide - 180 g/m² Lining: 100% Polyamide

Primaloft® Black insulation- 80g, 100g upper back piece

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved















COLORS

990 BLACK

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyamide - 250 g/m 2 Insulation: 100% Polyester - 120 g/m² in body 80 g/m² in sleeves

OEKO-TEX/BLUESIGN

Bluesign approved









- EN 343 3,1
- EN 342 0,331 m²K/W (2,1 clo) Air Permeability Class 3
- Helly Tech® Performance
- · Waterproof, windproof & breathable
- Fully taped construction



990

71334 KIRUNA PARKA

COLORS

990 BLACK

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyamide - 250 g/m 2 Insulation: 100% Polyester - 120 g/m 2 in body 80 g/m² in sleeves

OEKO-TEX/BLUESIGN

Bluesign approved









- EN 343 3,1
- EN 342 0,331 m²K/W (2,1 clo)
- · Air Permeability Class 3
- Helly Tech® Performance
 Waterproof, windproof & breathable
- Fully taped construction



71433 KIRUNA PANT

COLORS

990 BLACK

SIZES

XS - 3XL

FABRIC

Main fabric: 100% Polyamide - 250 g/m² Insulation: 100% Polyester, 120 g/m²

OEKO-TEX/BLUESIGN

Bluesign approved





WXXXX

- EN 343 3,1
- EN 342 0,331 m²K/W (2,1 clo) Air Permeability Class 3
- Helly Tech® Performance
 Waterproof, windproof & breathable
- Fully taped construction



76201 BERG JACKET

COLORS

130 HH RED/BLACK, 979 BLACK/DARK GREY, 990 BLACK

SIZES

XS - 4XL

FABRIC

 $\label{eq:main_fabric: 100% Polyester - 197 g/m^2} $$\operatorname{Insulation: 100\% Polyester - 160 g/m^2 in body} $$ 120 \ g/m^2 \ in sleeves$

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- No shoulder seams
- Reflective details
 Detachable hood
- Brushed polyester inside collar
- Chin guard
 ID Card loop





76211 BERGHOLM JACKET

COLORS

590 NAVY, 990 BLACK

SIZES

XS - 3XL

FABRIC

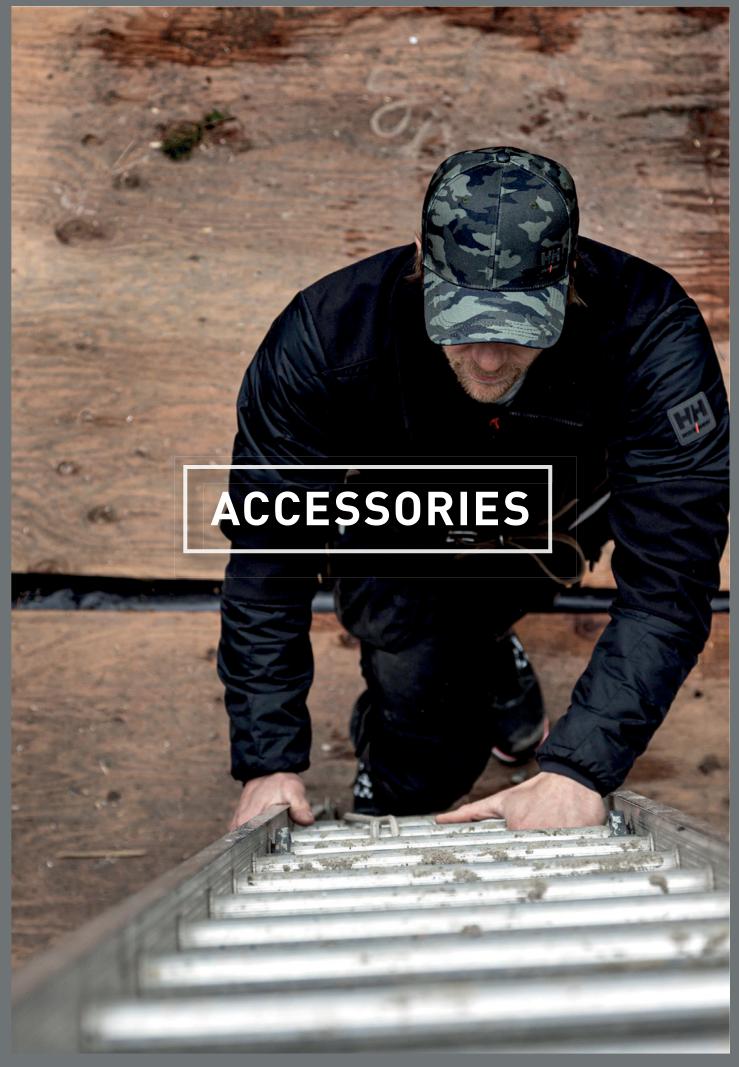
Main fabric: 100% Polyester - 197 g/m² Insulation: 100% Polyester -350 g/m² in body 80 g/m² in sleeves

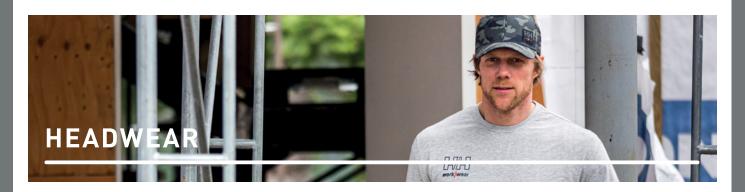
OEKO-TEX/BLUESIGN

Oeko-Tex Certified

- . Two chest pockets with zippers
- Sleeve pocket with zipper . Two pockets at front with push buttons
- ID Card loop

WXXXX







992

79806 KENSINGTON FLAT BRIM

990 BLACK, 992 BLACK/DARK ORANGE

SIZES

FABRIC

100% Cotton

- Flat brim
 Full crown construction One size fits most

990

79805 KENSINGTON FLAT TRUCKER

COLORS 990 BLACK

SIZES

STD

FABRIC 100% Cotton

- Full crown construction
- One size fits most



990

79802 KENSINGTON CAP

COLORS

990 BLACK

SIZES STD

FABRIC

100% Cotton

- Full crown construction
- Snap back
 One size fits most



480











79811 KENSINGTON BEANIE

480 ARMY GREEN, 590 NAVY, 930 GREY MÉLANGE, 990 BLACK, 290 DARK ORANGE

SIZES STD

FABRIC

Main fabric: 100% Acrylic



- Knitted beanie
- HH Workwear logo



79812 KENSINGTON WOOL BEANIE

COLORS

590 NAVY, 970 DARK GREY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 80% Lambswool 20% Nylon Lining: 100% Polyester

- Knitted wool beanie
 Fleece headband for extra warmth
- HH Workwear logo



79830 HH WW BEANIE

COLORS

130 HH RED, 290 DARK ORANGE, 970 DARK GREY, 990 BLACK

SIZES STD

FABRIC

Main fabric: 100% Acrylic

- HH Workwear logo
- Delivered in packages of 6 pieces





79847 BODEN HAT

COLORS

990 BLACK

SIZES

S - XL

FABRIC

Main fabric: 100% Polyester Lining: 100% Polyester Insulation: Primaloft® Black 80g Faux fur: 80% Modacrylic, 20% Acrylic

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved

HELLY TECH®



- Helly Tech® Performance
- · Primaloft® insulation
- Waterproof main fabric
- · Critically taped
- Chin strap



990

79876 OXFORD NECK GAITER

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 150 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



 $M \times \overline{Q} \times \overline{M}$

- Polartec® Microfleece
- Full stretch
- Quick Dry
 Lightweight fabric



79834 OXFORD FLEECE BEANIE

COLORS

290 DARK ORANGE, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyester - 150 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric



 $\boxtimes \boxtimes \boxtimes \boxtimes$

- - Polartec® Recycled fleece
 - Full stretch
 - Lightweight fabric
 - Double layer fabric





79705 HH LIFA MERINO BEANIE

COLORS

930 GREY MÉLANGE, 990 BLACK

SIZES

STD

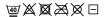
FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa∌



- Lifa® Stay Warm Technology
- Lifa® Merino
 Double main fabric
- Flatlock seams for extra comfort

79706 HH LIFA MERINO NECK GAITOR



SIZES

STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa∌



- Lifa® Stay Warm Technology
- Lifa® Merino
- Flatlock seams for extra comfort



990

79707 HH LIFA MERINO BALACLAVA

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 57% Merino, 43% Polypropylene - 215 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex Certified

lifa∌

- Lifa® Stay Warm Technology
- Lifa® Merino
 Flatlock seams for extra comfort



79708 HH LIFA MAX BEANIE

COLORS

590 NAVY, 990 BLACK

SIZES

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

lifa∌



- - Lifa® Stay Warm Technology
 Lifa® Max
 - Double main fabric
 - · Flatlock seams for extra comfort



79709 HH LIFA MAX NECK GAITOR

COLORS

590 NAVY, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polypropylene 230 g/m²

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

lifa∌

- Lifa® Stay Warm Technology
- Lifa® Max
- Flatlock seams for extra comfort

79710 HH LIFA MAX BALACLAVA

590 NAVY, 990 BLACK

SIZES

STD

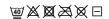
FABRIC

Main fabric: 100% Polypropylene 230 g/m²

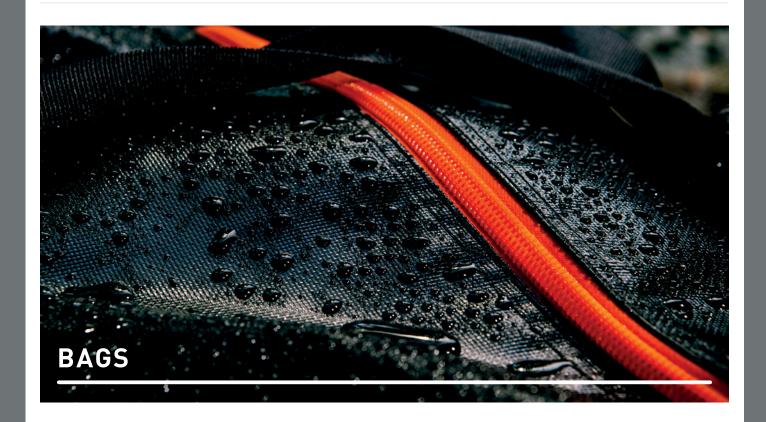
OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign Approved Main Fabric

lifaÿ



- Lifa® Stay Warm Technology
 Lifa® Max
 Flatlock seams for extra comfort





79572 HH DUFFEL BAG 50L

299 DARK ORANGE, 590 NAVY, 990 BLACK

SIZES

FABRIC

Main fabric: 100% PolyVinyl - 550 g/m²

YKK

- Water resistant fabric
 YKK® zippers
- Shoe compartment outside
 Padded tablet pockets inside
- First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
 ID card pocket
- Length: 57cm Width 30cm



79573 HH DUFFEL BAG 70L

COLORS

990 BLACK

SIZES STD

FABRIC

Main fabric: 100% PolyVinyl - 550 g/m²

YKK.

- · Water resistant fabric
- YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside First aid kit pocket
- Padded & adjustable shoulder straps
- · Carry handle
- ID card pocket
 Length: 63cm Width 34cm



990

79574 HH DUFFEL BAG 90L

COLORS

990 BLACK

SIZES STD

FABRIC

Main fabric: 100% PolyVinyl - 550 g/m²

- · Water resistant fabric
- YKK® zippers
- Shoe compartment outside
 Padded tablet pockets inside
- · First aid kit pocket
- Padded & adjustable shoulder straps
- · Carry handle
- . Length: 72.5cm Width 36cm



990

79575 HH DUFFEL BAG 120L

COLORS

SIZES STD

FABRIC

Main fabric: 100% PolyVinyl - 550 g/m²

YKK

- Water resistant fabric
 YKK® zippers
- Shoe compartment outside
- Padded tablet pockets inside First aid kit pocket
- Padded & adjustable shoulder straps
- Carry handle
- ID card pocket
- Length: 76cm Width 40cm



990

79558 WW OFF SHORE BAG

COLORS

990 BLACK

SIZES

STD

FABRIC Main fabric: 100% Nylon

Exact size allowed to fit in a helicopter



79583 WORK DAY BACKPACK

COLORS

990 BLACK

SIZES

STD FABRIC

Main fabric: 98% Polyester, 2% PVC

YKK

- . Main compartment has a padded tablet pocket, one internal pocket & one water bottle pocket

 • First aid kit pocket
- Dedicated padded Laptop compartment · Two front pockets
- Two open side pockets
- Sternum strap
- Packable hip straps
- . Carry-on compatible with most airlines Loops for tools
- D ring
- Grab handles on top • 27 L
- Length 53cm Width 33cm Depth 18cm
- 1.2 kg



79580 HH MULTI BAG

COLORS

990 BLACK

SIZES STD

FABRIC

Main fabric: 55% Polyester, 45% PVC, 550 g/m²

YKK

- · Water resistant main fabric
- YKK® zipper closure
 Carry handle
- Inside mesh pocket
- Hanging hook on inside
- Possible to slide onto trolley handles
 Length 23.5cm Width 15cm



79576 WEEKEND TRAVELER

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: 100% Polyamide

OEKO-TEX/BLUESIGN

No main fabric in Centric

YKK

- Lightweight molded tub construction
 2-stage telescoping anodized aluminum handle
- YKK zippers
- Two front pockets for easy organization
- 1 main compartment with elastic straps
 2 separated internal compartments
- Large 80mm wheels roll smoothly & easily over uneven terrain
 Wheels are easily replaceable with standard in-line skate wheels
- Grab handles on top/side/bottom
- ID card pocket
- 40 I
- Height 53cm Width 35cm Depth 30cm
- 2.60 kg



990

79560 TROLLEY BAG 95L

COLORS

990 BLACK

SIZES STD

FABRIC

Main fabric: 100% Nylon

YKK

- Water repellent fabric
- One outside pocket with zipper
 Two mesh pockets inside

- Padded straps





79525 HH BELT

COLORS

990 BLACK

SIZES STD

FABRIC

Main fabric: Synthetic Knits

- Length: 130cm
- Width: 3,5cm



79528 HH LOGO WEBBING BELT

COLORS

290 DARK ORANGE, 360 YELLOW, 430 DARK LIME, 480 ARMY GREEN, 530 RACER BLUE, 990 BLACK

SIZES

STD

FABRIC

Main fabric: 96% Cotton, 45 Spandex Stretch Twill

- Full stretch
- Buckle with HH WW logo
 Width: 3.8cm



79527 WEB BELT WITH PLASTIC BUCKLE

COLORS

990 BLACK

SIZES

STD

FABRIC

Other Material

- Length: 130cm



79523 LOGO SUSPENDERS

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: Synthetic Woven

- Adjustable
- Embossed Helly Hansen WW logo



79550 HH WW SUSPENDERS 2.0

COLORS

990 BLACK

SIZES

STD

FABRIC

Main fabric: Synthetic Woven

Embossed Helly Hansen WW logo

OEKO-TEX/BLUESIGN

Oeko-Tex/Bluesign approved





79539 HAMMERHOLDER HARD PLASTIC

COLORS

990 BLACK

SIZES STD

FABRIC

Other Material

Attachable to hammer holder strap or hammer holder loop



950

79590 HAMMER HOLDER STRAP

COLORS

950 EBONY

SIZES

STD

FABRIC Other Material





990

COLORS 990 BLACK

SIZES STD

FABRIC

Other Material

 \bullet Can be used with the Click-On. $^{\text{TM}}$ System



990

79559 ID CARD HOLDER

COLORS

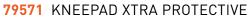
990 BLACK

SIZES

STD

FABRIC

Other Material





990

COLORS 990 BLACK

SIZES STD

FABRIC

Other Material

EN 16404

- Conforms to EN 14404:2004+A1:2010. Type 2 Level 1
- 240mm x 145mm x 16mm Washable with pants (washing 75°C)

79570 KNEEPAD PERFORMANCE



990

COLORS

990 BLACK

SIZES

FABRIC

Other Material

- Conforms to EN 14404:2004+A1:2010. Type 2 Level 1 240mm x 160mm x 20mm

- Lightweight fabric
 EVA inside for extra soft comfort



990

79569 KNEEPAD STANDARD

COLORS

990 BLACK

SIZES

STD

FABRIC

Other Material



- Conforms to EN 14404:2004+A1:2010. Type 2 Level 1
- 240mm x 147mm x 20mm Lightweight fabric



78865 STORM INFLATABLE LIFEJACKET

COLORS

990 BLACK

SIZES

FABRIC

Main fabric: 100% Polyamide

- EN ISO 12402-3 certifified inflatable lifejacket
- 150N buoyancy
 Easy-clean cover fabric
- UML MK5 automatic inflation technology
- Light-weight
 Abrasion-free neck construction

Easy-to-use buckle
 Compatible with spare parts:
78938 RELEASE MECH ULM & 78940 RE-ARM GAS CYLINDER



78938 RELEASE MECH UML

COLORS

000 STANDARD

SIZES

STD

FABRIC Other Material • Easy replacement

For automatic inflation of your lifejacket

UML MK5 cartridge
Compatible with 78865 Storm Inflatable Lifejacket



78939 RELEASE MECH HR (BOBBIN)

COLORS

000 STANDARD

SIZES

STD

FABRIC Other Material · Easy replacement

For automatic inflation of your lifejacket
 Halkey Roberts Alpha bobbin

Compatible with 78866 Charlie Inflatable Lifejacket



78940 RE-ARM GAS CYLINDER

COLORS

000 STANDARD

SIZES

STD

FABRIC Other Material

· For automatic inflation of your lifejacket

· Compatible with:

78865 Storm Inflatable Lifejacket & 78866 Charlie Inflatable Lifejacket





79641 MAGNI WINTER SOCK

COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric:

51% polyester, 47% polyamide, 2% elastane



- AVAILABLE IN OCTOBER
 Primaloft fiber
- Protected heel with nylon
- Protected pre-heel & pre-toe with Nanoglide
- Flex cones in pre-toe area
- Shinbone cushion protector
- Ankle flex



79643 CHELSEA EVOLUTION WINTER SOCK

COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric:

39%polyamide, 37%polypropylene, 22% wool, 2% elastane



- AVAILABLE IN OCTOBER
- LIFA® fibers in heel & toe for added durability
 Mesh ventilation for added breathability
- Ankle flex



79645 OXFORD WINTER SOCK

COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

34% polyamide, 32% Merino wool, 32% acrylic, 2% elastane

- AVAILABLE IN OCTOBER
- Full terry leg to keep warmth
- · Polyamide fiber in heel & toe for added durability
- Ankle flex



79646 MANCHESTER 3 PACK

COLORS

990 BLACK

SIZES

36-38, 39-42, 43-46

FABRIC

Main fabric:

71% cotton, 26% polyamide, 3% elastane

- AVAILABLE IN OCTOBER
- . Mesh ventilation for added breathability
- Ankle flex

SIZE CHARTS

EU REGULAR & TALL / MENSWEAR

BODY MEASUREMENTS

		S		r	Т			М)		г —		2	(L			32	a			4	-			5:	a			,	XL
	_		_				_				_	L							_				_	_							_			_		
Sizes	C	44	C	46	C	248	C	50	C	52	C	54	C	56	С	58	С	60	C	62	C	64	C	56	Ci	68	C	70	C	72	C	74	C	76	С	78
	W.	30"	W:	31"	W	33"	W.	34"	W	36"	W	37"	W	39"	W	41"	W	43"	W	44-	W	15"	W	7-	W	48"	W	50"	W	52"	W	53"	W:	55"	W	56"
	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet
Body Height	170	5'7"	174	5'8"	180	5'11"	180	5'11"	184	6.	184	6"	188	6.5_	188	6.5	192	6.3-	192	6.3-	194	6'4"	194	6'4"	194	6'4"	194	6.4.	194	6.4-	194	6'4"	194	6'4"	194	6'4"
	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Chest	88	34.5	92	36	96	37.5	100	39	184	41	108	42.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5	140	55	144	56.5	148	58	152	59.5	156	61
Waist	76	30	80	31.5	84	33	88	34.5	92	36	96	37.5	100	39	104	41	108	43.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5	140	55	144	56.5
Waistband	80	31.5	84	33	88	34.5	92	36	96	37.5	100	39	104	41	108	42.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5	140	55	144	56.5	148	58
Hip	94	37	98	38.5	102	40	106	41.5	110	43	114	45	118	46.5	122	48	126	49.5	130	51	134	52.5	138	54	142	56	146	57.5	150	59	154	60.5	158	62	162	63.5
Inseam	79	31	80	31.5	81	32	82	32	83	32.5	84	33	85	33.5	86	34	87	34	87	34	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5	88	34.5
Inseam tall*	84	33	85	33.5	86	34	87	34	88	34.5	89	35	90	35	91	36	92	36	92	36	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5	93	36.5

EU SHORT & WIDE PANTS / MENSWEAR

Sizes	B	84	D	38	D	92	D'	96	D1	00	D1	04	D1	108	D1	12	D1	16	D1	20	D1	24	D1	28
	cm	feet	cm	feet	cm	feet	cm	feet	cm	feet														
Body Height	156	5'1"	160	5'3"	164	5'4"	170	5'7"	170	5'7"	174	5'8"	174	5'8"	178	5'10"	178	5"10"	182	5"11"	182	5"11"	184	6.

	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch	cm	inch
Waist	78	30 5/7	82	32 2/7	86	33 6/7	90	35 3/7	94	37	98	38 4/7	102	40 1/6	106	41 3/4	110	43 1/3	114	44 7/8	118	46 1/2	122	48
Waistbandband	82	32	86	34	90	35	94	37	98	38.5	102	40	106	41.5	110	43	114	45	118	46.5	122	48	126	49.5
Hip	92	36	96	37.5	100	39	104	41	108	42.5	112	44	116	45.5	120	47	124	48.5	128	50	132	52	136	53.5
Inseam	73	28.5	74	29	75	29.5	76	30	77	30	78	30.5	79	31	80	31.5	81	32	82	32	83	32.5	84	33
Inseam wide*	78	30.5	79	31	80	31.5	81	32	82	32	83	32.5	84	33	85	33.5	86	34	87	34	88	34.5	89	35

^{*}Most of Helly Hansen's C-sized & D-sized pants can be extended 5cm by cutting open a contrast stiftch at bottom hem.

FIND YOUR PANT SIZE / MENSWEAR

Waistband width																											
Inseam length	80	84	86	88	90	92	94	96	98	100	102	104	106	108	110	112	114	116	118	120	122	124	126	128	132	136	140
72																											
73																											
74			D88																								
75					D92																						
76							D94																				
77									D100																		
78											D184																
79	C44		D88*										D108														
80		C46			D92*										D112												
81				C48			D94*										D116										
82						C50			D100*										D120								
83								C52			D104*										D124						
84	C44*									C54			D108*										D128				
85		C46*										C56			D112*												
86				C48*										C58			D116*										
87						C50*										C60		C62	D120*								
88								C52*												C64	D124*	C66		C68	C70	C72	C74
89										C54*													D128*				
90												C56*															
91														C58*													
92																C60*		C62*									
93																				C64*		C66*		C68*	C70*	C72*	C74*
94																											
95																											

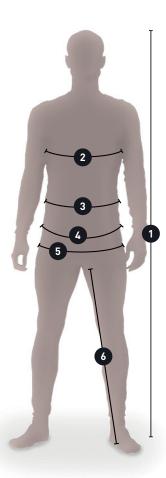
EU REGULAR & TALL / WOMENSWEAR

BODY MEASUREMENTS

61)	'S		S			4				-)	(L			2	(L			33	(L			4)	aL.			5)	XL			6	XL	
Sizes	С	34	С	36	С	38	С	40	С	42	(244		246	(48	С	50	С	52	С	54	С	56	C	58	С	60	С	62	С	64	(266		C68
	CM	Feet	СМ	Feet	CM	Feet	СМ	Feet																												
Body Height	156	5'1"	160	5'3"	164	5'5"	168	5'6"	170	5'7"	172	5'8"	174	5'9"	174	5-9"	176	5'9"	176	5'9"	178	5'10"	178	5'10"	178	5'10"	178	5'10"	178	5'10"	178	5'10"	178	5'10"	178	5"10"
	CM	Inch																																		
Chest	80	31.5	84	33	88	34 2/3	92	36 2/9	96	37 4/5	100	39 3/8	104	41	108	42 1/2	112	44	116	45 2/3	120	47 1/4	124	48 4/5	128	50 2/5	132	52	136	53 1/3	140	55 1/9	144	59 1/2	148	58 1/4
Waist	65	25 3/5	68	26 7/9	72	28 1/3	76	30	80	31 1/2	84	33	88	34 2/3	93	36 3/5	98	38 4/7	103	40 5/9	108	42 1/2	113	44 1/2	118	46 1/2	123	48 3/7	128	50 2/5	133	52 1/3	138	54 1/3	143	56 2/7
Нір	88	34 2/3	92	36 2/9	96	37 4/5	100	39 3/8	104	41	108	42 1/2	112	44	116	45 2/3	120	47 1/4	124	48 5/6	128	50 2/5	132	52	136	53 1/2	140	55 1/8	144	56 2/3	148	58 1/4	152	59 5/6	156	61 3/7
Inseam	74	29 1/8	76	30	78	30 5/7	80	31 1/2	81	31 8/9	82	32 2/7	83	32 2/3	83	32 2/3	84	33	84	33	85	33 1/2	85	33 1/2	85	33 1/2	85	33 1/2	85	33 1/2	85	33 1/2	85	33 1/2	85	33 1/2
Inseam tall*	79	31 1/9	81	31 8/9	83	32 2/3	85	33 1/2	86	33 6/7	87	34 1/4	88	34 2/3	88	34 2/3	89	35	90	35 3/7	90	35 3/7	90	35 3/7	90	35 3/7	90	35 3/7	90	35 3/7	90	35 3/7	90	35 3/7	90	35 3/7

FIND YOUR PANT SIZE / WOMENSWEAR

	_	_	_															_
Waistband width	65	68	72	76	80	84	88	93	98	103	108	113	118	123	128	133	138	143
Inseam length																		
72																		
73																		
74	C34																	
75																		
76		C36																
77																		
78			C38															
79	C34*																	
80				C40														
81		C36*			C42													
82						C44												
83			C38*				C46	C48										
84									C50	C52								
85				C40*							C54	C56	C58	C60	C62	C64	C66	C68
86					C42*													
87						C44*												
88							C46*	C48*										
89									C50*	C52*								
90											C54*	C56*	C58*	C60*	C62*	C64*	C66*	C68*
91																		
92																		



- 1: BODY HEIGHT
- 2: CHEST
- **3: WAIST** (AT BELLY-BUTTON HEIGHT)
- 4: WAISTBAND (WHERE YOUR PANTS' WAISTBAND IS PLACED)
- 5: HIP
- 6: INSEAM

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HELLY HANSEN WORKWEAR FOOTWEAR / 2020



ALIVE SINCE / 1877



OUR MISSION:

WE MAKE PROFESSIONAL GRADE GEAR TO HELP PEOPLE STAY AND FEEL ALIVE



CE ICONS



Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Steel Floor with glycerol lubricant and on Ceramic floor with Sodium lauryl sulphate lubricant.



Water Resistant Footwear

CE-Marking. The footwear is resistant to water penetration.



Slip Resistant Outsole

CE-Marking. Slip Resistance has been tested on Ceramic floor with Sodium lauryl sulphate lubricant.



Cold Insulation

CE-marking. Due to its insulating and breathable properties the footwear keeps your feet at a constant temperature, which is perfect for thermal insulation against cold.



Heel Energy Absorption

CE-Marking. Energy absorption of the seat region.



Composite Toe Protection

CE-Marking. Our lightweight Composite Toe Cap that offer protection against impact and compression.



Antistatic Properties

CE-Marking. Electrical resistance through the sole.



Cleated Outsoles

CE-Marking. The outsole is cleated according to CE-standards.



Water Resistant Upper

CE-Marking. The upper material is resistant to water penetration.



Steel Toe Protection

CE-Marking. Our lightweight Steel Toe Cap that offer protection against impact and compression.



Penetration Resistant Midsole

CE-Marking. Composite Penetration Resistant of the outsole Complex.



Nitrile Rubber Outsole

Resistant rubber outsole towards oil, fuel and other chemicals



Fuel Oil Resistant Outsole

CE-Marking. The outsole material is resistant to fuel oil.



ESD

Protection against sudden Electrostatic discharge.

TECH ICONS



Breathable Mesh

Helps keep your foot fresh all day, with extra breathable mesh fabric



HellyTech® Performance

Helly Hansen's proven, waterproof and breathable fabric technology for outerwear now ensures that your feet stay dry and fresh.



Phthalate free

No phthalates can be found in the materials used for this footwear.



C-Zone PRO

Pod cushioning that absorbs strikes and returns a responsive rebound for true energy return.



Hellywear Protection

Is a high abrasion TPR/Synthetic material found in all high-wear areas on our shoes. This light-weight, and sturdy application will keep the shoes intact, and your feet well protected against hard and sharp objects for a prolonged period of time.



Premium EVA

With its high cushioning properties and light weight, this EVA provides unrivalled comfort and support.



AU Toe Cap

AU scuff cap over the toe.



High Visibility

Reflective material trims, for visibility.



PU Half Shell

PU scuff cap which has been injected over the toe together with the sole.



Full Bellows Tongue

The tongue has a full gusset to prevent debris from entering the footwear.



Metal-Free

Free from components that can be detected in a metal detector.



Support Structure

Re-inforcement structure that keeps the foot stable, and protected, allowing for maixmum breathability, while adding minimal amount of weight.



Heel Kicker Support

Structured counter reinforcement, which protects the counter of the footwear from abrasion.



Midfoot Stabilizer

A hard plastic TPU shank that adds durability to the structure of the midsole, and prevents the shoe from twisting through the gait-cycle.



Womens Sizes

This foowear comes in womens sizes.



Helly Grip

By combining our experience from stormy water and rough outdoor trail, we have come up with a new outsole material that will provide you with the best grip and durability on wet rocks and trails.



Non Marking Sole

The outsole is made out of a non-marking material.

CE MARKING

All Safety Shoes from Helly Hansen are compliant with CE marking. This means they are produced according to the legal requirements set out in the EU Directives concerning personal protective equipment. Requirements and test methods for safety shoes can be found in **EN ISO 20345:2011**.

Crushed feet, broken bones and loss of toes. Puncture wounds to the feet. Cuts, lacerations and severed toes. Burns. Electric shocks. Sprains and fractures. These are some of the most common injuries that are sustained in a work place when safety footwear is not worn. Therefore more and more countries are introducing mandatory safety footwear regulations to guarantee protection in the workplace. Protective safety footwear is essential to ensure safe and healthy feet. Because of the many potential work hazards, it is important to know which protective category is right for you.

At Helly Hansen we recommend S3; the most extensive protective category within class I.

S3

Footwear that has been certified with S3 can be used in several industry sectors, for example; Light Industry, Heavy Industry, Healthcare, Food processing, Logistics and Delivery, Warehousing, Construction Industry, Engineering and manufacturing, Farming and agriculture, office and administration etc.

Footwear may be used for any end use where one or more of these risks identified on the footwear CE marking label are present but no additional risks are presented by the end use. For category of protection S3 these risks are:

- Where there is a risk of toe crush injuries through falling loads or compressive forces
- · Where there is a risk of nails penetrating the sole under the foot
- Where there is a risk of injury caused by fires/explosions by ignition from electrical static sparks and a risk of electric shock from contact with nominal mains voltage is also present or a risk to a third party caused by static discharge such as brillation of the heart
- · Where there is a risk of long term injury to the feet, legs and back from repeated physical impacts to the heel
- Where there is a limited risk of water ingress from small splashes over the upper material
- Where the activity requires a fully enclosed heel part to prevent ingress of dirt and debris
- Where a tread pattern is required due to a likelihood of encountering soft ground surfaces
- Where there is a risk of contact of the soles with petrochemicals and similar hydrocarbons

The performance and limitations of use for each protective feature are defined in the European standards EN ISO 20345:2011 and can be found in user instructions enclosed with your footwear.

Safety and occupational footwear are divided into two classes: I and II. Class I indicates that the shoe is made of leather or textile. Class II indicates that the shoe is made of rubber or polymer.

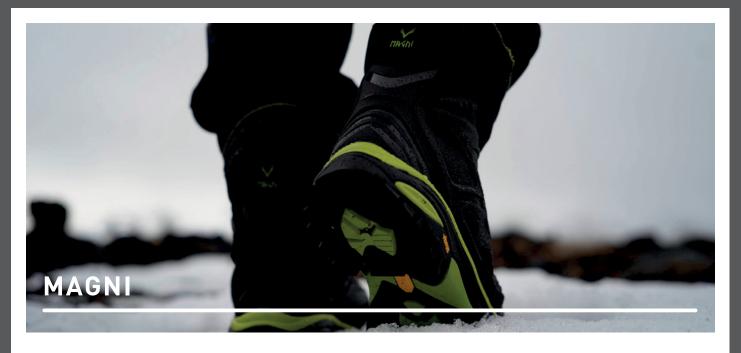
There are various protective categories within these classes. S3 is the highest class within class I and S5 is the highest within class II.

The table below shows which protective properties are present in each category:

Additional protective properties may be claimed in conjunction with the above categories, as appropriate:

CLASS:		I/II	ı	1	-1	Ш	Ш
CATEGORY:		SB	S1	S2	S 3	S4	S5
Toe protection	SB	•	•	•	•	•	•
Closed seat region			•	•	•	•	•
Antistatic	А		•	•	•	•	•
Energy absorbing seat region	Е		•	•	•	•	•
Fuel oil resistant	F0		•	•	•	•	•
Water resistant upper	WRU			•	•		
Nail penetration protection	Р				•		•
Cleated outsole					•		•
Fully rubber or PU						•	•

Protective Properties	Marking code	
Resistant to water penetration	WR	
Upper is resistant to water penetration	WRU	
Matetarsal impact protection	М	
Resistance to Inimical environments - Cold insulation	CI	
Resistance to Inimical environments – Heat Insulation	HI	
Antistatic – Electrical resistance through the outsole	A	
Penetration resistant of the outsole complex	Р	
Energy absorbtion of the seat region	E	
Outsole – Resistant to short term hot contact	HRO	
Outsole – Resistant to fuel oil	FO	
Slip resistance – Ceramic floor with Sodium lauryl sulphate lubricant	SRA	
Slip resistance – Steel floor with glycerol lubricant	SRB	
Slip resistance – Footwear meeting both SRA & SRB requirements	SRC	





78241 MAGNI LOW BOA

COLOUR

994 BLACK/DARK LIME

SIZES

40-48

EN ISO 20345 S3 SRC ESD

Upper: Aluminum toe cap and composite plate Synthetic Microfibre Leather Helly Tech® membrane L6 BOA® system Reflective elements

Outsole: Rubber with 3x Density C-Zone Pro midsole





























78229 MAGNI LOW

COLOUR

994 BLACK/DARK LIME

SIZES

40-48

EN ISO 20345 S1P SRC ESD

Upper:Aluminum toe cap and composite plate
Durable mesh

Reflective elements

Midsole:3x Density: Cushioning + Stability + Durability C-Zone Pro

Outsole: Rubber containing Nitrile



























78261 MAGNI BOOT

COLOUR

994 BLACK/DARK LIME

SIZES

40-46

EN ISO 20345 S3 SRC

Upper:Microfiber Synthetic Leather

Light-weight composite toe cap and composite plate Air mesh booty

Removable ortholite footbed

Midsole:

TPU toe bumper and heel counter

Vibram Rubber with PU midsole

Footbed:

















994

78317 MAGNI BOA WINTERBOOT

COLOUR

994 BLACK/DARK LIME

SIZES

40-48

EN ISO 20345 SBH P SRA

Upper: PU shell Helly Tech® 600g Primaloft®

out primatories

Dri Blaze Lining

Leather

BOA® Closure M4

Light-weight composite toe cap and composite plate

Proven warmth down to -50°C

Outsole:Vibram Fire&Ice Rubber with PU midsole

Footbed: Ortholite































78234 CHELSEA EVOLUTION SOFT TOE

COLOUR

992 BLACK/ORANGE

SIZES

36-48

EN ISO 20347 02, SRC

Helly Tech® Performance membrane
Breathable abrasion mesh with protective ripstop overlays

Premium EVA midsole

Outsole:

Rubber containing nitrile

Ortholite Sockliner with moisture management



















COLOUR 992 BLACK/ORANGE

SIZES

36-48

EN ISO 20345 S1P SRC ESD

Upper:

Microfibre with breathable mesh windows Composite toecap B0A® L6 closure system Air mesh lining

Midsole:

EVA midsole Nail penetration protection

Outsole:

Rubber Outsole

Footbed:

Ortholite Sockliner with moisture management

















992













78230 CHELSEA EVOLUTION BOA

COLOUR

992 BLACK/ORANGE

SIZES

36-48

EN ISO 20345 S1P SRC ESD / EN ISO 20345 / DGUV 112-191

Upper: Breathable mesh

Lightweight construction Aluminum toecap

Nail penetration protection Slip resistant outsole

B0A® closure system L6 Air mesh lining

Midsole: EVA midsole

Footbed:

Ortholite Sockliner with moisture management

Outsole:

Rubber Outsole

























992

78224 CHELSEA EVOLUTION LOW

COLOUR

992 BLACK/ORANGE

SIZES

36-48

EN ISO 20345 S3 SRC ESD / EN ISO 20345 / DGUV 112-191

Microfibre with PU welded reinforced cage

Lightweight construction Aluminum toe cap

Nail penetration protection Slip resistant outsole

Air mesh lining

Midsole: EVA midsole

Footbed:

Ortholite Sockliner with moisture management

Outsole: Rubber Outsole



















COLOUR

992 BLACK/ORANGE, 481 CAMO

EN ISO 20345 S3 SRC ESD / EN ISO 20345 / DGUV 112-191

Upper:

Helly Tech® Performance

Lightweight construction Aluminum toecap

Nail penetration protection

Slip resistant outsole Waterproof upper

Air mesh lining

Midsole: EVA midsole

Footbed:

Ortholite Sockliner with moisture management

Outsole: Rubber Outsole

























78235 CHELSEA EVOLUTION BOA WIDE

COLOUR 930 BLACK/GREY

36-48

EN ISO 20345 S3 SRC ESD

Upper:

Microfibre BOA® L6 closure system Helly Tech® Performance membrane Air mesh lining

Composite toe cap

Midsole:

Nail penetration protection

Footbed: Ortholite Sockliner with moisture management

Outsole: Rubber containing nitrile

























930

78269 CHELSEA EVOLUTION BOA WIDE MID

COLOUR 930 BLACK/GREY

SIZES

36-48

EN ISO 20345 S3 SRC ESD

Upper:Microfibre
BOA® M4 closure system Helly Tech® Performance membrane Air mesh lining

Composite toe cap

Midsole:

Nail penetration protection

Footbed:

Ortholite Sockliner with moisture management

Rubber containing nitrile































78228 OSLO LOW BOA

COLOUR

992 BLACK/ORANGE

SIZES

36-48

EN ISO 20345 S3 SRC ESD

Upper: Aluminum toe cap Helly Tech® Synthetic upper BOA® closure system L6

Midsole:

EVA/EPR

Outsole: Rubber containing Nitrile























COLOUR

585 EVENING BLUE/COBALT BLUE, 992 BLACK/ORANGE

SIZES

36-48

EN ISO 20347 01 SRC ESD / EN ISO 20347 / DGUV 112-191

Upper:Softshell Mesh with 3D printing Lightweight construction
Breathable upper

Midsole:

EVA

Outsole:

Rubber outsole containing Nitrile PU foam footbed





















78225 OSLO LOW

COLOUR

992 BLACK/ORANGE

SIZES

36-48

EN ISO 20345 S1P SRC ESD / EN ISO 20345

Upper:
Mesh with 3D printing
Lightweight construction
Aluminum toe cap
Nail penetration protection
Slip resistant outsole
Breathable upper

Midsole: EVA

Outsole:

Rubber outsole containing Nitrile PU foam footbed















78231 OSLO SOFT TOE BOA

COLOUR

585 BLACK/BLUE

SIZES

36-48

EN ISO 20347 01 SRC ESD

Upper: Softshell Mesh

BOA® closure system L6

Midsole: EVA/EPR

Outsole: Rubber containing Nitrile



















78237 SANDAL BOOT

COLOUR 990 BLACK

SIZES

36-48

EN ISO 20345 S1P SRC

Upper: Aluminum toe cap Breathable mesh with PU protection grid Neoprene ankle sock

EVA/EPR Nail Penetration Protection

Outsole: Rubber containing Nitrile





























78214 SMESTAD BOA COLOUR 972 CHARCOAL/ORANGE, 994 BLACK/DARK LIME, 599 NAVY/BLACK SIZES 36-48

Upper: BOA® Closure System L6 BUA® Closure System L6
Super light-weight and strong Nano-carbon composite toe cap
Helly Wear® Protection Reinforcement
Breathable mesh lining
Removable PU foot bed with cushioning gel inserts

EN ISO 20345 S3 SRC ESD

Midsole:

Shock Absorbing Sole Non-metallic nail penetration protection Light-weight and cushioning EPR midsole

Abrasion and slip resistant Rubber Outsole



















972



78213 SMESTAD ACTIVE

COLOUR

972 CHARCOAL/ORANGE, 994 BLACK/DARK LIME

SIZES

36-48

EN ISO 20345 S3 WR SRC ESD

Helly Tech® Performance waterproof membrane Super light-weight and strong Nano-carbon composite toe cap Helly Wear® Protection Reinforcement

Breathable mesh lining Removable PU foot bed with cushioning gel inserts

Light-weight and cushioning EPR midsole Non-metallic nail penetration protection

Outsole:

Shock Absorbing Sole Abrasion and slip resistant Rubber Outsole



















78227 SMESTAD PRO

COLOUR

930 BLACK/LIGHT GREY

SIZES 40-48

EN ISO 20345 S3 SRC ESD

Upper: Aluminum toe cap Ripstop with PU protection grid

Midsole: EVA/EPR

Outsole:

Rubber containing Nitrile























78264 FERROUS BOOT

COLOUR

750 BROWN

SIZES 40-48

EN ISO 201345 S3 SRA

Upper: Leather

Toecap: Steel

Plate: Composite

Midsole: EVA

Outsole: Rubber

















78233 ADDVIS LOW

COLOUR 993 BLACK/YELLOW

SIZES

36-48

EN ISO 201345 S3 SRC

Upper: Aluminum Toecap Ripstop Leather

Midsole: PU

Outsole:

EPR/Rubber





















993

78267 ADDVIS MID

COLOUR 993 BLACK/YELLOW

SIZES 36-48

EN ISO 201345 S3 SRC

Upper: Aluminum Toecap Ripstop Leather

Midsole:

Outsole: EPR/Rubber

























78211 ALNA MESH BOA

COLOUR

993 BLACK/YELLOW, 992 BLACK/ORANGE

SIZES 993: 40-48

992: 36-48

EN ISO 20345 S3 SRC

Upper:

Light-weight composite toe cap Supportive counter Breathable mesh lining

Reflective trims

Sole:

Lenzi Composite nail penetration protection PU direct injected outsole BOA® Closure System L4























78212 ALNA LEATHER BOA

COLOUR

992 BLACK/ORANGE

SIZES

36-48

EN ISO 20345 S3 SRC / S3 WR SRC

Upper:

Helly Tech® Performance waterproof membrane Waxy cow leather

waxy cow leather
BOA® Closure System L4
HellyWear protection scuff resistant counter reinforcement
Breathable mesh lining
Reflective trims

PU direct injected outsole with molded scuff cap Lenzi Composite nail penetration protection





















78259 ALNA BOA MID

COLOUR 992 BLACK/ORANGE

SIZES 40-47

EN ISO 20345 S3 SRC

Helly Tech® Performance water resistant & breathable membrane lining system Helly lecn® Performance water resistant & preatnable memorane uning system Counter support system with heel kicker - heel gripping and easy removal Hellywear abrasion resistant fully molded toecap scuff protection Composite 200J impact resistant and 15kN Compression resistant safety toe cap Non metallic penetration resistant insole board

BOA® lace system L4, light weight and reliable Antistatic sole complex to reduce static build up

Energy absorbing seat region to reduce fatigue
Cushioning low density PU sole midlayer
Hard wearing abrasion resistant and flexible high density PU outer sole
Fuel oil resistant outsole compound

Twin line stitching for additional strength Retro-reflective trim to side for increased visibility at night.





















78200 CHELSEA LOW

COLOUR

992 BLACK/ORANGE

SIZES 40-48

EN ISO 20345 S3 SRC

Upper:

Helly Tech ® Performance membrane Light-weight composite toe cap

Waxy cow leather HellyWear protection scuff resistant counter reinforcement Breathable mesh lining

Reflective trims

Lenzi® L-Protection® composite nail penetration protection PU direct injected outsole with molded scuff cap





















78250 CHELSEA MID HT

COLOUR 992 BLACK/ORANGE

SIZES

36-48

EN ISO 20345 S3 SRC

Upper:

Helly Tech® Performance membrane

Light-weight composite toe cap Waxy cow leather HellyWear protection scuff resistant counter reinforcement Breathable mesh lining Reflective trims

Lenzi® L-Protection® composite nail penetration protection
PU direct injected outsole with molded scuff cap





















78301 CHELSEA WINTERBOOT

COLOUR

992 BLACK/ORANGE

SIZES

40-48

EN ISO 20345 S3 HRO CI SRC

Upper:Helly Tech® Performance membrane
HellyWear protection scuff resistant counter and toe reinforcement

Light-weight composite toe cap Waxy cow leather

Inside zip
Breathable mesh lining
Reflective trims
Extra insulated tongue

Primaloft® lining - 400 g/m²

Sole: Lenzi® L-Protection® composite nail penetration protection Vibram® rubber outsole with ice grip system

Reflective counter inlay

Felt sock



















78217 AKER LOW

COLOUR 990 BLACK

SIZES 36-48

EN ISO 20345 S3 SRC

Light-weight composite toe cap Water resistant PU coated leather Heel Kick Support Extra padded tongue Reflective trims Breathable mesh lining

Sole: Non-metallic nail penetration protection PU direct injected outsole Molded direct injected scuff cap





















78256 AKER MID

COLOUR 990 BLACK

SIZES 36-48

EN ISO 20345 S3 SRC

Upper:

Upper: Light-weight composite toe cap Water resistant PU coated leather Heel Kick Support Reflective trims Breathable mesh lining

Sole:

Non-metallic nail penetration protection PU direct injected outsole Molded direct injected scuff cap



















990

78313 AKER WINTERBOOT

COLOUR 990 BLACK

SIZES

36-48

EN ISO 20345 S3 CI SRC

Upper: Light-weight composite toe cap Faux Fur lining for extra warmth Water resistant PU coated leather Heel Kick Support Extra padded tongue Reflective trims

Sole:Non-metallic nail penetration protection Slip resistant PU direct injected outsole with molded scuff cap





















78201 KOLLEN LOW

COLOUR

992 BLACK/ORANGE, 995 BLACK/BLUE

SIZES 36-48

EN ISO 20345 S3 SRC

Light-weight composite toe cap Mesh and action nubuck upper Supportive counter Breathable mesh lining Reflective trims

Sole:

Composite nail penetration protection PU direct injected outsole























78253 RABBORA TRAIL MID

COLOUR 992 BLACK/ORANGE

SIZES 40-48

Upper:Helly Tech® Performance membrane
HellyWear protection
Durable textile

Sole:

Premium EVA midsole Helly Grip rubber HellyWear





















78243 W LUNA SOFT TOE

COLOUR 992 BLACK/ORANGE

SIZES

34 - 42

EN ISO 20347 01 SRC ESD / DGUV 112-191

Upper

Softshell Mesh with 3D printing Lightweight construction Breathable upper

Midsole:

EVA

Outsole

Rubber outsole containing Nitrile PU foam footbed

















78244 W LUNA LOW

COLOUR 992 BLACK/ORANGE

SIZES

34 - 42

EN ISO 20345 S3 SRC ESD

Upper:

Mesh with 3D printing
Lightweight construction
Aluminum toe cap
Nail penetration protection
Slip resistant outsole
Breathable upper

Midsole:

EVA

Outsole:

Rubber outsole containing Nitrile PU foam footbed





















Turn to tighten



Turn to loosen



COMFORT THAT WORKS OVERTIME.

The Boa System lets you dial in a secure fit for an enduring, all-day comfort that stays consistent and true. You can even make instant micro-adjustments while you work, without ever removing your gloves, and easily release pressure when it's time for a breather.

NEVER TIED UP.

Say goodbye to untied boots. Boa's precision engineered laces are contained inside the assembly, out of your way, and out of machinery. And by shedding ice, dirt, and oil, The Boa System helps reduce contamination.



EASY ON AND OFF.

Whether removing your gear at the client's doorstep, or acting quickly in a dangerous situation, Boa makes it easy to get your boots off (and back on) in a hurry.

BUILT FOR LIFE.

When we say tough, we mean it. From our proprietary textile to aircraft-grade stainless steel permeated with abrasionresistant nylon, Boa laces are built to perform in any environment. Guaranteed.





For over 70 years, the unmistakeable yellow eight-sided brand, known across the globe, is the symbol of a company that is synonymous with quality, performance, safety, innovation and design. Vibram health & safety soles are devised to satisfy the specific requirements of protection at workplaces. Each new product is designed to meet an exact purpose excellently, with the best mixes and with a triple quality target to be reached: best performance, maximum level of comfort and quality that lasts over time.

SIZE CHART

MEN'S

EU	UK	US	СМ
36	3.5	4	22
37	4.5	5	23
38	5	5.5	23.5
39	6	6.5	24.5
40	6.5	7	25
41	7.5	8	26
42	8	8.5	26.5
43	9	9.5	27.5
44	9.5	10	28
45	10.5	11	29
46	11	12	29.5
47	12	12.5	30.5
48	12.5	13.5	31

WOMEN'S

EU	UK	us	СМ
34	1.5	4	20.5
35	2.5	4.5	21.5
36	3.5	5.5	22
37	4	6.5	23
38	5	7	23.5
39	6	8	24.5
40	7	8.5	25
41	7.5	9.5	26
42	8	10	26.5